COMPRESSOR AND MAGNETIC CLUTCH

ON-VEHICLE INSPECTION

AC37X-01

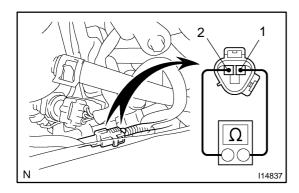
1. INSPECT COMPRESSOR FOR METALLIC SOUND

Check there is abnormal metallic sound from the compressor when the A/C switch is ON.

If abnormal metallic sound is heard, replace the compressor assembly.

- 2. INSPECT REFRIGERANT PRESSURE (See page AC-3)
- 3. INSPECT VISUALLY FOR LEAKAGE OF REFRIGER-ANT

Using a gas leak detector, check for leakage of refrigerant. If there is any leakage, replace the compressor assembly.



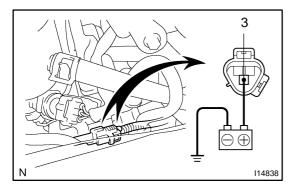
4. INSPECT COMPRESSOR LOCK SENSOR RESISTANCE

- (a) Disconnect the connector.
- (b) Measure resistance between terminals 1 and 2. Standard resistance: 990 1,210 Ω at 20°C (68 °F)

If resistance is not as specified, replace the compressor.

- 5. MAKE THESE VISUAL CHECKS:
- (a) Leakage of grease from the clutch bearing.
- (b) Signs of oil on the pressure plate or rotor.
- 6. INSPECT MAGNETIC CLUTCH BEARING FOR NOISE
- (a) Start engine.
- (b) Check for abnormal noise from the compressor when the A/C switch is OFF.

If abnormal noise is being emitted, replace the rotor of magnetic clutch.



7. INSPECT MAGNETIC CLUTCH OPERATION

- (a) Disconnect the connector.
- (b) Connect the positive (+) lead from the battery to terminal 3 and the negative (-) lead to the body ground.
- (c) Check that the magnetic clutch is energized.

If operation is not as specified, replace the magnetic clutch.

2005 LEXUS IS300 (RM1140U)

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