

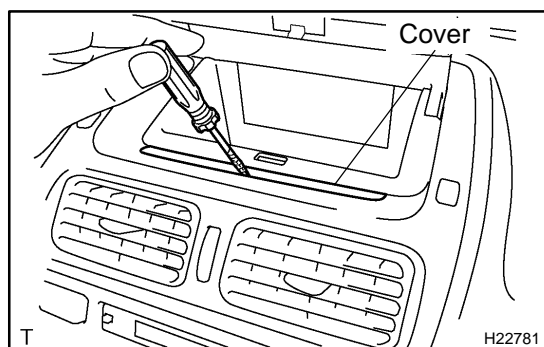
REMOVAL

CAUTION:

Work must be started more than 90 seconds after the ignition switch is turned into the "LOCK" position and the negative (-) terminal cable is disconnected from the battery. The SRS is equipped with a back-up power source. If work is started within 90 seconds from disconnecting the negative (-) terminal cable of the battery, the SRS may be deployed.

HINT:

A bolt without a torque specification is shown in the standard bolt chart. (see page [SS-2](#))

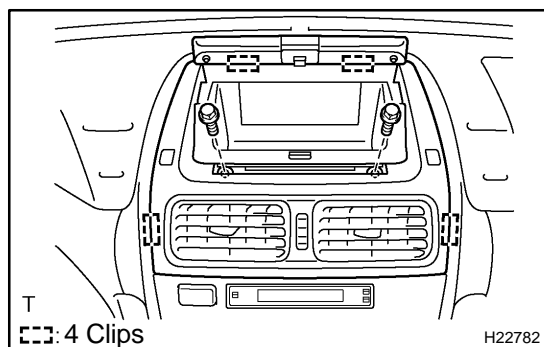


1. REMOVE CENTER CLUSTER FINISH PANEL

- (a) Using a screwdriver, pry out the cover.

HINT:

Tape the screwdriver tip before use.



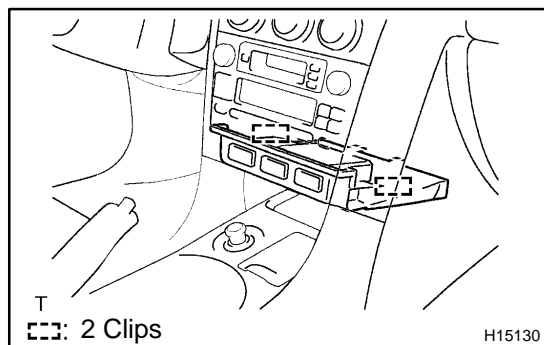
- (b) Remove the 2 screws.

- (c) Using a screwdriver, disengage the 4 clips and remove the center cluster finish panel.

HINT:

Tape the screwdriver tip before use.

- (d) w/ LEXUS navigation system:
Disconnect the connectors.



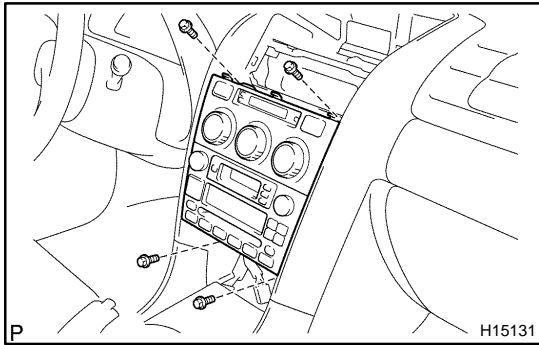
2. REMOVE LOWER CENTER CLUSTER FINISH PANEL

- (a) Using a screwdriver, disengage the 2 clips and remove the lower center cluster finish panel.

HINT:

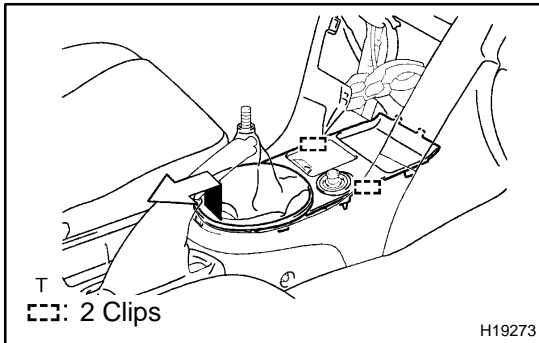
Tape the screwdriver tip before use.

- (b) Disconnect the connectors.



3. REMOVE A/C CONTROL WITH RADIO RECEIVER ASSEMBLY

- Remove the 4 bolts and A/C control with radio receiver assembly.
- Disconnect the connectors.



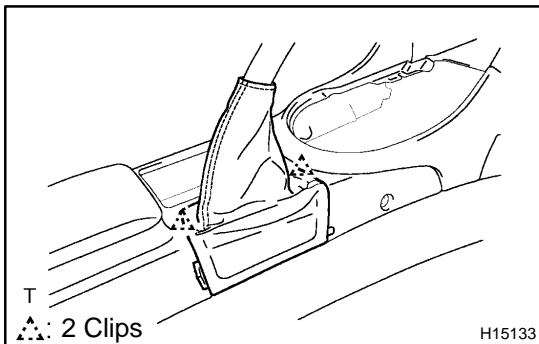
4. REMOVE UPPER CONSOLE PANEL

- M/T:
Remove the shift lever knob.
- Using a screwdriver, disengage the 2 clips and remove the upper console panel as shown in the illustration.

HINT:

Tape the screwdriver tip before use.

- Disconnect the connector.

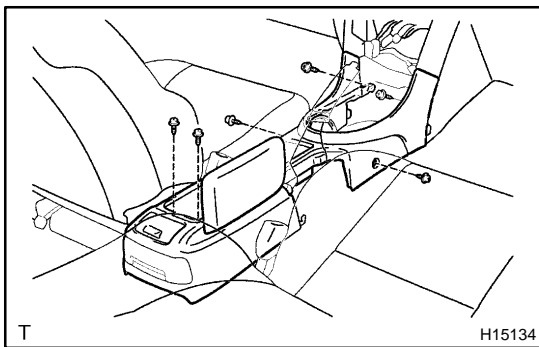


5. REMOVE PARKING BRAKE HOLE COVER

Using a screwdriver, disengage the 2 clips and remove the parking brake hole cover.

HINT:

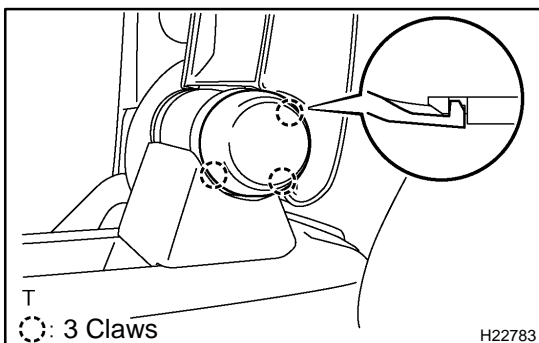
Tape the screwdriver tip before use.



6. w/o Arm rest:

REMOVE CONSOLE BOX

- Remove the 6 screws.
- w/o LEXUS navigation system:
Pull the console box rearward to remove it.
- w/ LEXUS navigation system:
Pull the console box rearward to remove it, then disconnect the connector.



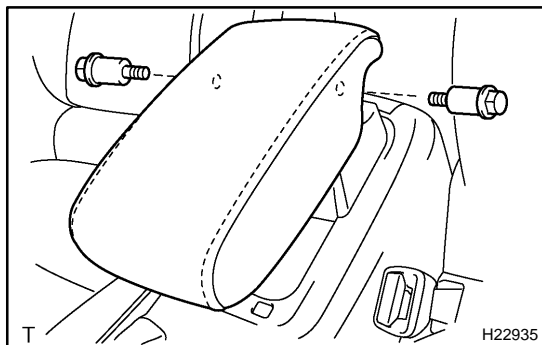
7. w/ Arm rest:

REMOVE CONSOLE BOX

- Using a screwdriver, disengage the 3 claws and remove the box side No. 1 and No. 2 panels.

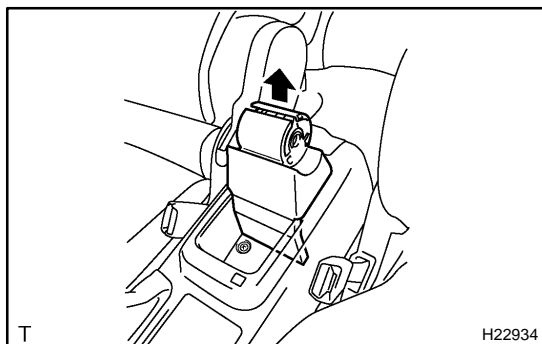
HINT:

Tape the screwdriver tip before use.

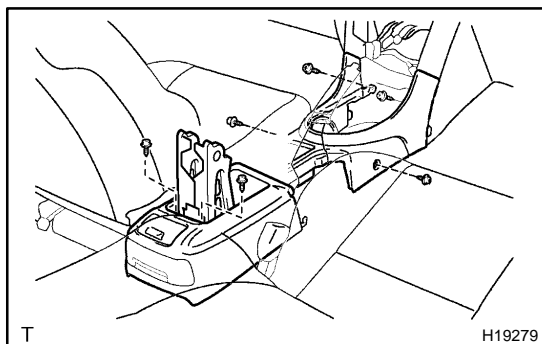


- (b) Remove the 2 bolts and remove the console compartment door.

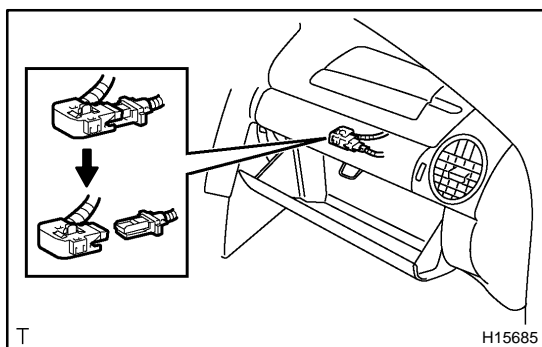
Torque: 30 N·m (306 kgf·cm, 22 ft·lbf.)



- (c) Remove the console box cover rear.



- (d) Remove the 6 screws.
 (e) w/o LEXUS navigation system:
 Pull the console box rearward to remove it.
 (f) w/ LEXUS navigation system:
 Pull the console box rearward to remove it, then disconnect the connector.
 (g) Remove the 4 bolts and rear console armrest hinge.

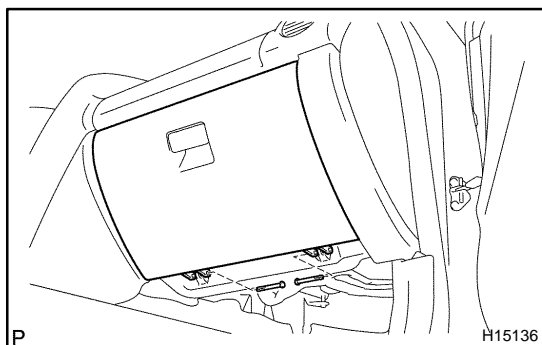


8. DISCONNECT PASSENGER AIRBAG CONNECTOR

- (a) Using a clip remover, disengage the connector clamp.
 (b) Disconnect the passenger airbag connector.

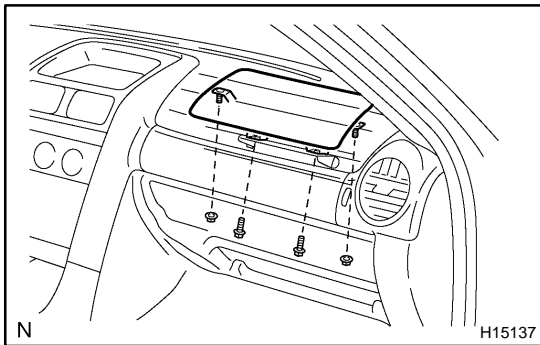
NOTICE:

When disconnecting the airbag connector, take care not to damage the airbag wire harness.



9. REMOVE GLOVE COMPARTMENT DOOR

Disconnect the hinge shaft and remove the glove compartment door.



10. REMOVE FRONT PASSENGER AIRBAG ASSEMBLY
Remove the 2 bolts, 2 nuts and the passenger airbag assembly from the instrument panel.

Torque:

20 N·m (205 kgf·cm, 15 ft·lbf.) for bolt

5.5 N·m (56 kgf·cm, 49 in·lbf) for nut

CAUTION:

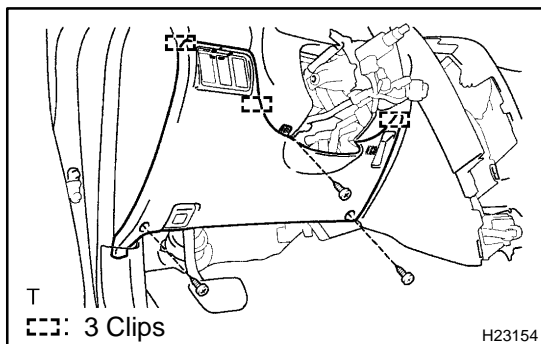
- Do not store the front passenger airbag assembly with the airbag deployment side facing down.
- Never disassemble the front passenger airbag assembly.

11. REMOVE STEERING WHEEL PAD (See page SR-13)

12. REMOVE STEERING WHEEL (See page SR-13)

13. REMOVE COLUMN UPPER AND LOWER COVERS (See page SR-13)

14. REMOVE SPIRAL CABLE (See page SR-13)



15. REMOVE LOWER FINISH PANEL

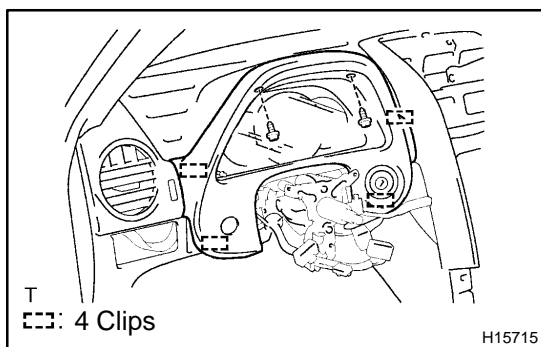
(a) Remove the 3 screws.

(b) Using a screwdriver, disengage the 3 clips and remove the lower finish panel.

HINT:

Tape the screwdriver tip before use.

(c) Disconnect the connectors and hood lock control cable.



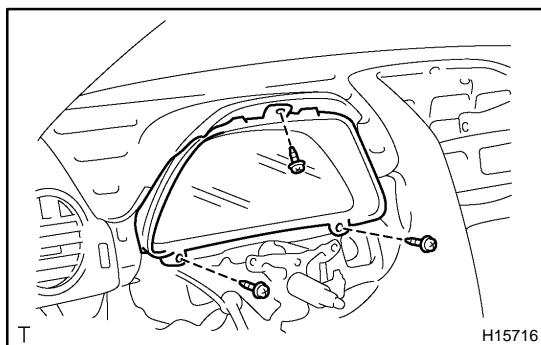
16. REMOVE CLUSTER FINISH PANEL

(a) Remove the 2 screws.

(b) Using a screwdriver, disengage the 4 clips and remove the cluster finish panel.

HINT:

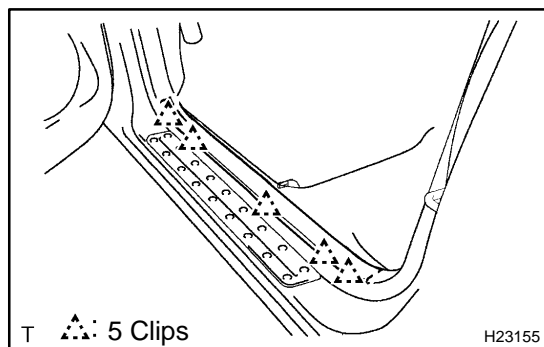
Tape the screwdriver tip before use.



17. REMOVE COMBINATION METER

(a) Remove the 3 screws and combination meter.

(b) Disconnect the connector.

**18. REMOVE FRONT DOOR INSIDE SCUFF PLATE LH**

- (a) Using a screwdriver, disengage the 5 clips and remove the front door inside scuff plate.

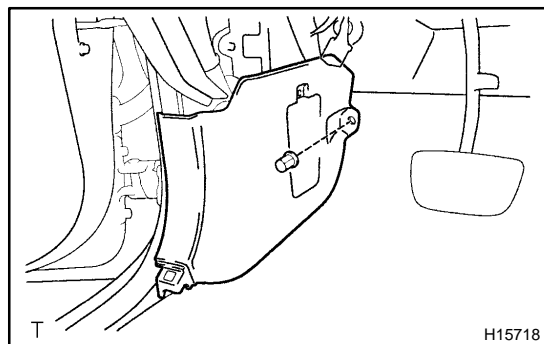
HINT:

Tape the screwdriver tip before use.

19. REMOVE FRONT DOOR INSIDE SCUFF PLATE RH

HINT:

Use the same procedures described for the LH side.

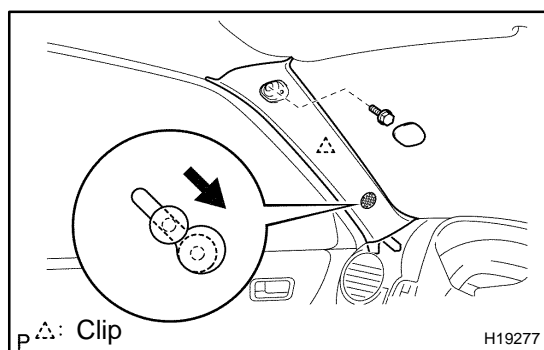
**20. REMOVE COWL SIDE TRIM BOARD LH**

- (a) Remove the clip.
(b) Pull the cowl side trim board rearward to remove it.

21. REMOVE COWL SIDE TRIM BOARD RH

HINT:

Use the same procedures described for the LH side.

22. REMOVE FRONT PART OF FRONT DOOR OPENING TRIMS**23. REMOVE FRONT PILLAR GARNISH LH**

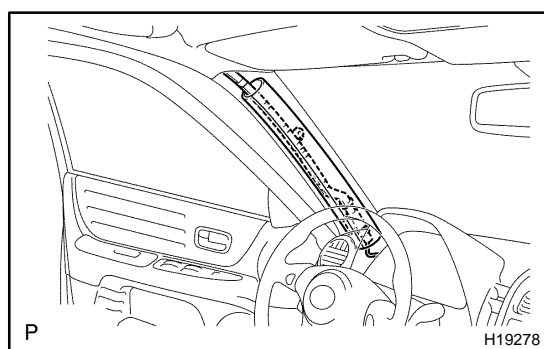
- (a) Using a screwdriver, remove the pillar garnish cover.
(b) Remove the bolt.
(c) Using a screwdriver, remove the pillar garnish.

HINT:

Tape the screwdriver tip before use.

- (d) Remove the bolt.

Torque: 9.8 N·m (100 kgf·cm, 87in.-lbf)



- (e) Cover the airbag with protective cover as shown in the illustration..

24. REMOVE FRONT PILLAR GARNISH RH

HINT:

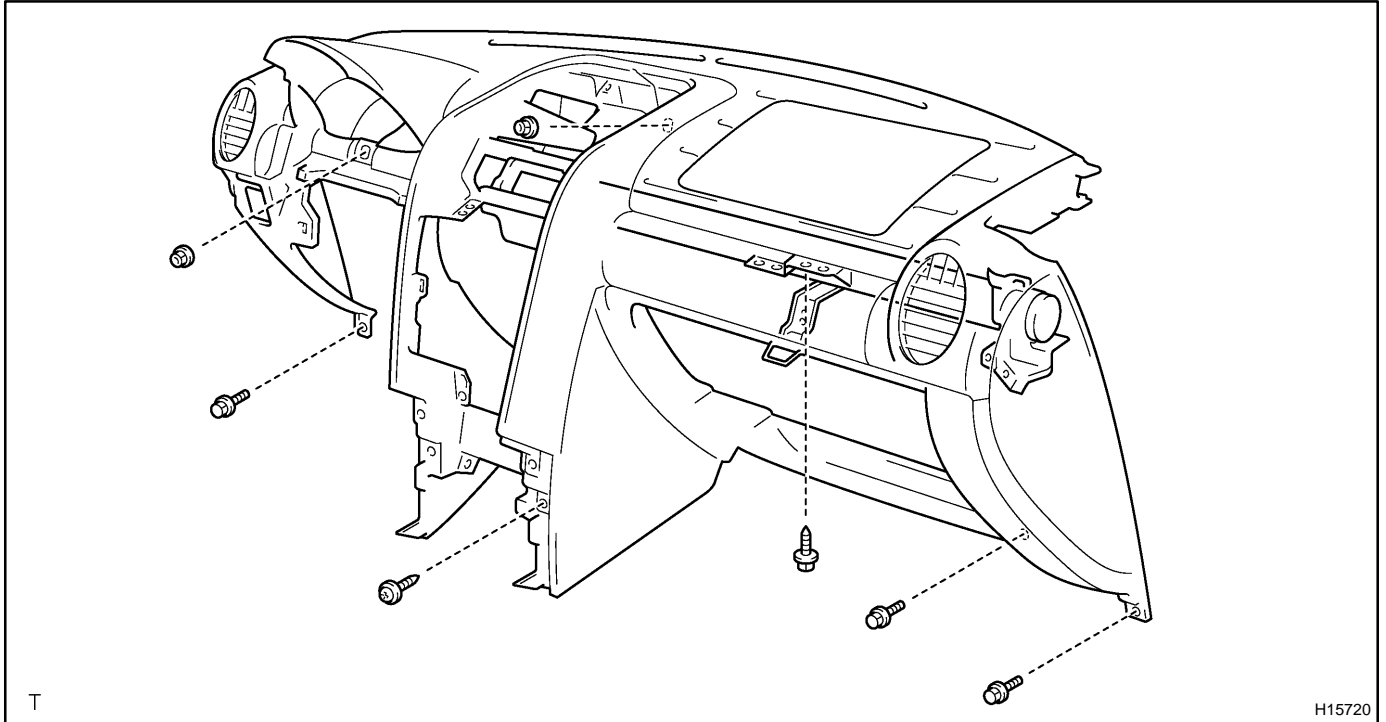
Use the same procedures described for the LH side.

25. REMOVE INSTRUMENT PANEL

- (a) Disconnect the connectors.
- (b) Disengage the wire harness clamps.
- (c) Remove the 3 bolts, 2 screws and 2 nuts.
- (d) Pull the instrument panel rearward to remove it.

NOTICE:

Be careful not to damage the instrument panel and wire harness



26. REMOVE INSTRUMENT PANEL REINFORCEMENT

- (a) Disengage the wire harness clamps.
- (b) Remove the bolt<F> and ground cable.
- (c) Remove the 2 bolts <A> and LH lower pad insert.
- (d) Remove the bolt, screw and No. 1 mounting bracket.
- (e) Remove the bolt<C> and panel to floor brace.
- (f) Remove the bolt<D> and No. 2 mounting bracket.
- (g) Remove the 4 bolts<E> and No. 1 brace.
- (h) Remove the 5 bolts, 2 nuts, instrument panel reinforcement and the lower mounting bracket.

NOTICE:

Be careful not to damage the body and wire harness.

