

LEXUS IS 300 2001-02

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SPECIAL CAUTIONS

AIR BAG

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

CENTERING BOLTS

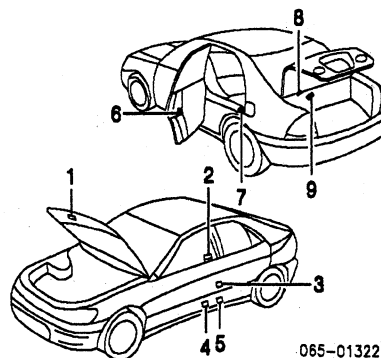
Manufacturer advises substituting a bolt with washer for centering bolts. Since parts attached with self centering bolts cannot be adjusted with the bolts in place.

PAINT CODE LOCATION

Paint code located on left center pillar.

CLEAR COAT IDENTIFICATION

All colors are clear coat. Diamond White code 051 and White Pearl Mica code 057 are three stage.
Refer to Lexus Advanced Painting Techniques Reference Guide for refinishing recommendations.



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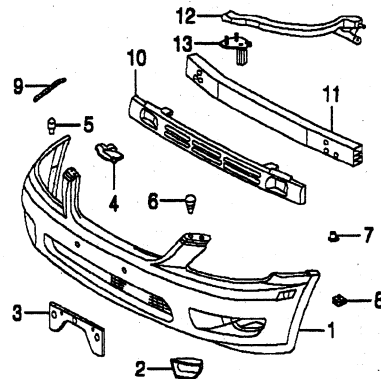
1 Label, Cooler Service Caution	01	88723-30120	2.30
	02	88723-16080	1.13
2 Plate, Theft Warning	01 R/L	74515-14010	1.66
	02 R/L	74515-24020	8.98
3 Label, Tire Pressure Info			
Sedan			
Full Size Spare		42661-53060	1.95
Space Saver Spare		42661-53090	1.95
Wagon		42661-53080	1.95
4 Label, Side Air Bag Caution	R/L	74596-02010	1.69
5 Film, Label Cover		74571-50010	1.54
6 Plate, Child Lock	R/L	69339-AA020	1.63
7 Label, Unleaded Fuel Info		74559-50010	1.02
8 Plate, Rear Seat Protector Caution		74551-53020	5.01
9 Label, Luggage Lid		74545-53030	5.50
Label, Air Bag Info		74599-06010	1.37
Label, Eng Specification			
No.1		11291-50060	24.14
Label, Eng Specification			
No.2		11277-46120	5.24
Label, Spark Plug		11289-46010	1.47
Plate, Engine Name	01	11291-46010	2.03
Label, Service Info			
On Hood		11296-46122	2.24
On Body		11297-46020	4.45
Plate, Emission Info (On Hood)	01	11298-46180	.89
	02	11298-46181	.89
Plate, Eng Vacuum Hose		17792-46110	.89

FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

Refinish Front Cover	2.1
Refinish Lamp Hole Cover	R/L .3
R&L Cover Assy	#1.8
O/H Bumper Assy (Includes R&L)	#2.8
#Includes R&L/R&R Grille, Combination Lamps, Side Marker Lamps, Engine Under Cover and Fender Liners	
Add to R&R or O/H Front Bumper	
w/Fog Lamps	.3
Add to O/H Bumper Assy	
w/Headlamp Washers	.3

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



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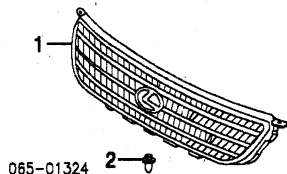
1 Cover, Front (P)			
Sedan			
w/Headlamp Washer	52119-53904	#2.7	151.65
w/o Headlamp Washer	52119-53903	#2.4	226.17
Wagon			
w/Headlamp Washer	52119-53908	#2.7	223.63
w/o Headlamp Washer	52119-53907	#2.4	212.28
#Includes R&L/R&R Grille, Combination Lamps, Side Marker Lamps, Engine Under Cover and Fender Liners			
2 Cover, Lamp Hole (P)			
Sedan			
R	52127-53010	.1	27.96
L	52128-53010	.1	27.96
Wagon			
R	52127-53020	.1	11.87
L	52128-53020	.1	11.87

(P) Paint to Match

3 Bracket, License Plate			
Sedan	52114-53020	.2	37.09
Wagon	52114-53050	.2	33.53
4 Bracket, Bumper (2/Side)	R/L 52132-53010		3.83
5 Clip, Outer Bumper	R/L 90467-09172		.80
6 Clip, Inner Bumper (2/Side)	R/L 52117-53010		8.54
7 Grommet	R/L 90189-05015		.61
8 Nut, Lamp Hole Cover Screw	R/L 90179-06127		.55
9 Protector, Side Cover	R/L 52541-51010		1.15
10 Absorber, Impact			
Sedan	52611-53020	IOH	42.45
Wagon	52611-53040	IOH	42.13
11 Bar, Reinforcement	52131-53030	IOH	299.29
12 Bracket, Reinft Bar	R 52133-53010		25.07
	L 52134-53010		25.07
13 Support, Side Bumper	R 52115-53010		13.28
	L 52116-53010		13.28

GRILLE

R&I Grille #.3
 #Included in R&R or O/H Front Bumper



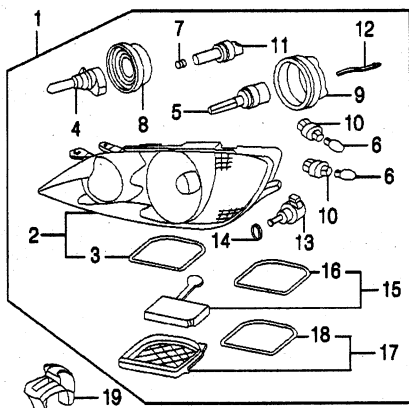
1 Grille	01 53111-53020	#.3	145.38
	02 53101-53070	#.3	157.75
#Included in R&R or O/H Front Bumper			
2 Clip, Grille	53145-16010		2.25

FRONT LAMPS

COMBINATION LAMP

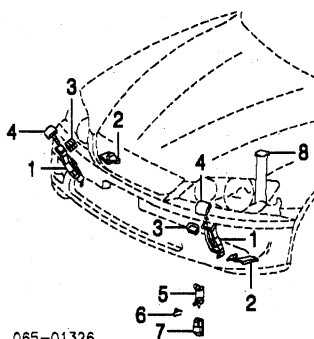
Aim Lamps4
 R&I Combination Lamp Assy R/L #.3
 #Included in R&R or O/H Front Bumper

NOTE: R&R Does Not include aim lamps.



1 Lamp Assy, Combination			
2001	R 81110-53040	#.3	1171.72
	L 81150-53040	#.3	1171.72
#2002-Serviced by Components			
2 Lens/Body Assy	R 81140-53040	#.3	261.38
	L 81070-53040	#.3	261.38
#Included in R&R or O/H Front Bumper			
3 Gasket, Lamp (a)	R/L 90075-68001		7.80
(a) Included w/Lens/Body Assy			
4 Bulb, High Beam	R/L 90080-81041	#.2	20.00
5 Bulb, Low Beam	R/L 90981-20007	#.2	311.06
6 Bulb, Signal/Marker (2/Side)	R/L 90981-15011	#.2	5.07
7 Bulb, Clearance Lamp	R/L 00234-00192	#.2	1.37
#R&R One Side Complete			
8 Cover, High Beam Socket	R/L 90075-65006		5.33
9 Cover, Low Beam Socket	R/L 81135-3A150		12.18
10 Socket, Signal/Marker Bulb			
2/Side	R/L 90075-60028		7.08
11 Socket, Clearance	R/L 90075-60030		7.75
12 Harness, Lamp	R/L 81125-53040		14.19
13 Motor, Lamp Leveling	R/L 85661-33010	.3	152.05
14 Gasket, Motor	R/L 90075-99120		2.82
15 Computer Assy, Light Control	R/L 81107-53040	.3	1018.17
16 Gasket, Computer (a)	R/L 90075-68001		7.80
(a) Included w/Light Control Computer Assy			
17 Cover Assy, Computer	01 R/L 90075-67004		.94
	02 R/L N.A.		0.00
18 Gasket, Computer Cover (a)	R/L 90075-68001		7.80
#Included w/Combination Lamp Assy			
(a) Included w/Computer Cover Assy			
19 Bracket, Combination Lamp	R/L 53271-44010		8.46

HEADLAMP WASHER



065-01326

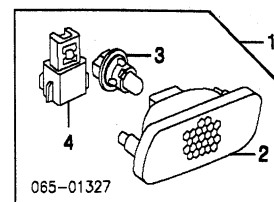
1 Actuator, Headlamp Washer			
Sedan	R 85207-53020	1.0	289.86
	L 85208-53020	1.0	289.86
Wagon	R 85207-53030	1.0	219.39
	L 85208-53030	1.0	219.39
2 Bracket, Actuator Mtg			
Sedan	R 52145-53020		11.57
	L 52146-53020		11.71
Wagon	R 52145-53030		11.83
	L 52146-53030		11.83
3 Holder, Actuator			
Sedan	R 85272-53020		7.99
	L 85273-53020		2.54
Wagon	R 85272-53030		0.00
	L 85273-53030		0.00
4 Nozzle, Spray			
Sedan			
Black (Code 202)	R 85381-53020-C0	.3	21.90
	L 85382-53020-C0	.3	21.90
Blue			
Code 8M6	R 85381-53020-J0	.3	21.90
	L 85382-53020-J0	.3	21.90
Code 8N8	R 85381-53020-J1	.3	22.69
	L 85382-53020-J1	.3	22.69
Gold (Code 585)	R 85381-53020-F1	.3	22.69
	L 85382-53020-F1	.3	22.69
Gray (Code 1C6)	R 85381-53020-B1	.3	21.90
	L 85382-53020-B1	.3	21.90
Green			
Code 6Q7	R 85381-53020-G0	.3	21.90
	L 85382-53020-G0	.3	21.90
Code 6R4	R 85381-53020-G1	.3	22.69
	L 85382-53020-G1	.3	22.69
Red			
Code 3N3	R 85381-53020-D0	.3	21.90
	L 85382-53020-D0	.3	21.90
Code 3P0	R 85381-53020-D1	.3	22.69
	L 85382-53020-D1	.3	22.69
Silver (Code 1C0)	R 85381-53020-B0	.3	21.90
	L 85382-53020-B0	.3	21.90
White			
Code 051	R 85381-53020-A1	.3	21.90
	L 85382-53020-A1	.3	21.90
Code 062	R 85381-53020-A2	.3	22.69
	L 85382-53020-A2	.3	22.69
Yellow (Code 576)	R 85381-53020-F0	.3	21.90
	L 85382-53020-F0	.3	21.90
Wagon			
Black (Code 202)	R 85381-53060-C0	.3	22.69
	L 85382-53060-C0	.3	22.69
Blue (Code 8M6)	R 85381-53060-J0	.3	22.69
	L 85382-53060-J0	.3	22.69
Gold (Code 585)	R 85381-53060-F1	.3	22.69
	L 85382-53060-F1	.3	22.69
Gray (Code 1C6)	R 85381-53060-B1	.3	22.69
	L 85382-53060-B1	.3	22.69
Green (Code 6R4)	R 85381-53060-G0	.3	22.69
	L 85382-53060-G0	.3	22.69
Red (Code 3N3)	R 85381-53060-D0	.3	22.69
	L 85382-53060-D0	.3	22.69
Silver (Code 1C0)	R 85381-53060-B0	.3	22.69
	L 85382-53060-B0	.3	22.69
White (Code 062)	R 85381-53060-A1	.3	22.69
	L 85382-53060-A1	.3	22.69
Yellow (Code 576)	R 85381-53060-F0	.3	22.69
	L 85382-53060-F0	.3	22.69
5 Motor/Pump	85280-30020	.5	68.03
6 Joint, Elbow	85279-50040		6.84
7 Relay, Headlamp Washer	01 85942-30010	.3	143.83
	02 85942-24010	.3	181.95
8 Tank Assy, Washer-See Windshield Section			

SIDE MARKER LAMP

R&I Side Marker Lamp Assy R/L #.2
 #Included in R&R or O/H Front Bumper

Illustration Located in Next Column

1 Lamp Assy, Side Marker	R 81730-30110	#.2	22.72
	L 81740-30120	#.2	22.72
2 Lens/Body	R 81731-30110	#.2	20.84
	L 81741-30120	#.2	20.84
#Included in R&R or O/H Front Bumper			

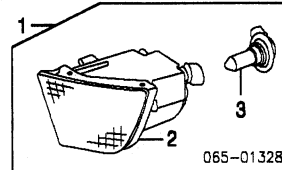


065-01327

3 Bulb	R/L 00234-00194	.2	.42
4 Socket/ Wire	R/L 90075-99012		9.79
#Included w/Side Marker Assy			

FOG LAMP

R&I Fog Lamp Assy R/L #.3
 #Included in R&R or O/H Front Bumper



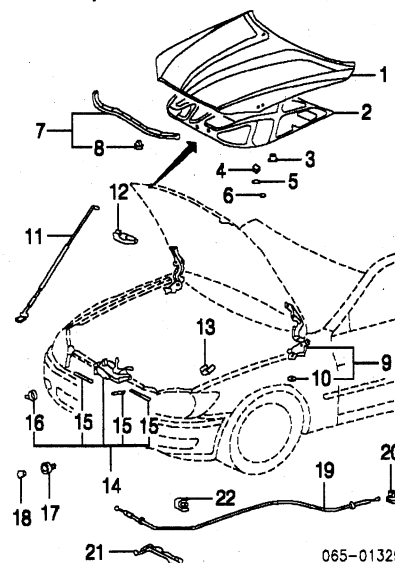
065-01328

1 Lamp Assy, Fog			
2001	R 81210-53020	#.3	342.18
	L 81220-53020	#.3	342.18
#2002-Serviced by Components			
2 Lens/Body			
2001	R 81211-53020	#.3	325.39
	L 81221-53020	#.3	325.39
2002			
Sedan			
White	R 81211-53030	#.3	374.96
	L 81221-53030	#.3	374.96
Yellow	R 81211-53020	#.3	325.39
	L 81221-53020	#.3	325.39
Wagon			
White	R 81211-53050	#.3	387.36
	L 81221-53050	#.3	387.36
Yellow	R 81211-53070	#.3	387.36
	L 81221-53070	#.3	387.36
#Included in R&R or O/H Front Bumper			
3 Bulb, Fog Lamp	R/L 90981-13047	.2	20.02
#Included w/Fog Lamp Assy			

HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside		2.9
Add for Underside		1.4
Refinish Hinge	R/L	.2
R&I Hood Assy		.5



065-01329

1 Panel, Hood	53301-53020	1.0	441.78
2 Insulator, Hood	53341-53020	.4	275.71
3 Clip, Insulator (9)	90467-08124		1.63
4 Cushion, Front	R/L 90541-15015	.1	1.97
5 Seal, Cover	R/L 90950-06064		1.94
6 Cover, Hole	R/L 90950-01392		1.03
7 Seal Assy, Front Hood	53381-53010	.2	25.64
8 Clip, Seal (11)	90467-08011-83		.34
#Included w/Front Hood Seal Assy			
9 Hinge Assy, Hood	R 53410-53010	#.2	27.14
	L 53420-53010	#.2	27.14
#w/Hood Removed & Fender Removed			
10 Pad, Hinge (2/Side)	R/L 53497-12050		.96

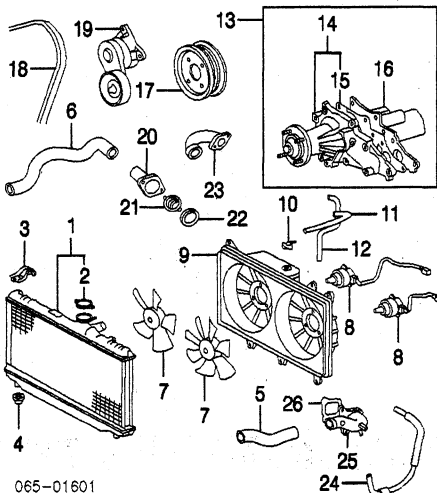
LEXUS IS 300 2001-02

HOOD Cont'd

¶Included w/Hood Hinge Assy			
11 Rod, Hood Support	53440-53010	#.1	11.69
#Included in R&R Hood			
12 Holder, Support Rod	53455-53010		17.81
13 Clip, Support Rod	53454-53020		3.39
14 Latch Assy, Hood	53510-53040	#.3	54.58
#w/Grille Removed			
15 Spring, Tension¶			
7.25 mm	90506-12067		0.00
17 mm	90506-20066		0.00
21 mm	90506-09055		0.00
16 Clip, Latch¶	90463-12570		1.70
¶Included w/Hood Latch Assy			
17 Bolt, Hood Lock	53577-33010		4.17
18 Cap, Hood Lock Bolt	53579-50010		1.08
19 Cable, Latch Release	53630-53010	#1.2	25.38
#Includes R&R/R Grille, Left Fender Liner and Left Side Cowl Trim Assy			
20 Handle, Release Cable			
Black	53611-02030-C0	.2	8.46
Ivory	53611-22010-A0	.2	9.24
21 Cover, Release Cable	53629-53020		24.61
22 Clip, Release Cable (2)	90467-09043		1.46

COOLING

Use Procedure Explanations 5 and 28 with the following text.



065-01601

1 Radiator Assy			
Man Trans	16400-46720	#1.6	392.18
Auto Trans	16400-46560	#1.6	340.00
#Includes R&R Fan Shroud			
2 Cap, Radiator¶	16401-62100		13.38
¶Included w/Radiator Assy			
3 Support, Upper	R/L 16505-70060		7.97
4 Cushion, Lower	R/L 90480-40021		5.91
5 Hose, Upper Radiator	16571-46310	.8	12.31
6 Hose, Lower Radiator	16572-46290	1.1	16.54
7 Blade, Fan	R 16361-46090	#1.2	43.63
	L 16361-46080	#1.2	60.57
8 Motor, Fan	R 16363-46120	#1.2	219.49
	L 16363-46050	#1.2	219.49
9 Shroud/Reservoir, Fan	16711-46350	#1.2	119.07
#R&R Complete			
10 Cap, Coolant Tank	16405-70130		12.73
11 Hose, Coolant Tank	16377-46140		5.59
12 Hose, Breather	90445-12078		5.95
13 Pump Assy, Water	16100-49876	m #3.8	216.07
#Includes R&R Radiator Assy, Drive Belt & Pump Pulley			
14 Pump/Gasket Assy¶	16110-49156	m	167.30
15 Gasket, Pump¶ (a)	16124-46070	m	7.21
(a) Included w/Pump/Gasket Assy			
16 Cover, Water Pump¶			
2001			
To 6-00	16120-46080	m	55.35
From 6-00	16102-46072	m	19.98
2002	16102-46072	m	19.98
¶Included w/Water Pump Assy			
17 Pulley, Pump	16371-46040	#1.1	103.24
#Includes R&R Drive Belt			
18 Belt, Drive	90916-02412	.5	35.29
19 Tensioner, Drive Belt	16620-0W025	#.9	208.25
#Includes R&R Drive Belt			
20 Housing, Thermostat	16321-46040	#1.3	21.57
21 Thermostat	90916-03093	#1.3	13.09
22 Gasket, Thermostat	16325-62010	#1.3	4.61
#R&R Complete			
23 Outlet, Water By-Pass	16351-46022	#1.7	25.01
#Included in R&R Water Pump			
24 Hose, Water By-Pass	16261-46020	.7	11.90
25 Outlet, Water	16331-46100	1.1	29.67
26 Gasket, Water Outlet	16343-46020		.75

A/C REFRIGERANT CAPACITIES

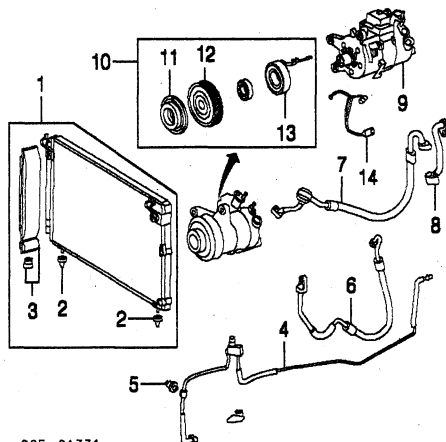
A/C R-134a Refrigerant Capacity
2001-02: 19.4-22.9 Ozs (1.21-1.43 Lbs)

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

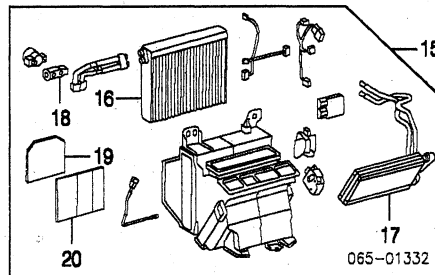
Evacuate & Recharge System m 1.4
Refrigerant Recovery m .3

NOTE: R&R Does Not include recover, evacuate and recharge system.



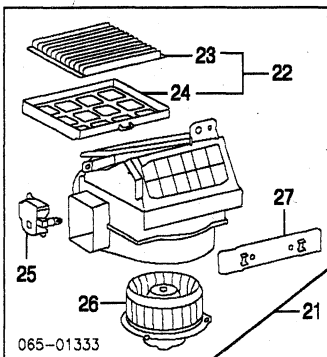
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1 Condenser Assy	88460-53010	m #1.3	487.41
#w/Radiator Removed Deduct .8			
2 Cushion, Lower¶	R/L 88467-32020		6.07
3 Receiver/Drier¶	88474-47010	m	232.10
¶Included w/Condenser Assy			
4 Pipe, Receiver/Drier	01 88726-53030	m 1.1	134.94
	02 88706-53050	m 1.1	241.59
5 Switch, Pressure	01 88645-60030	m .6	69.21
6 Hose, Discharge	01 88711-53040	m .7	95.03
	02 88703-53040	m .7	123.34
7 Hose, Suction	88712-53050	m #.7	236.88
8 Pipe, Suction	01 88727-53040	m #.7	76.86
	02 88707-53040	m #.7	84.78
#R&R Both .9			
9 Compressor	88320-2A051	m 1.9	2036.31
10 Clutch Assy, Compressor	88410-53020	m #.4	297.09
#w/Compressor Removed			
11 Hub, Clutch¶	88403-53010	m	99.23
12 Rotor¶	88412-2A030	m	295.99
13 Stator¶	88411-2A030	m	47.09
¶Included w/Compressor Clutch Assy			
14 Sensor, Compressor	88346-2A010	m	96.93



065-01332

15 Evaporator/Heater Assy	87050-53041	m #2.7	1759.89
16 Core, Evaporator¶	88501-48010	m #3.2	439.99
17 Core, Heater¶	87107-53030	m #3.0	311.60
#w/Instrument Panel Removed, Includes R&R Blower Assy			
18 Valve, Expansion¶	88515-30690	m	81.51
19 Insulator, Outer¶	88578-30790	m	6.33
20 Insulator, Inner¶	88578-30760	m	7.90
¶Included w/Evaporator/Heater Assy			

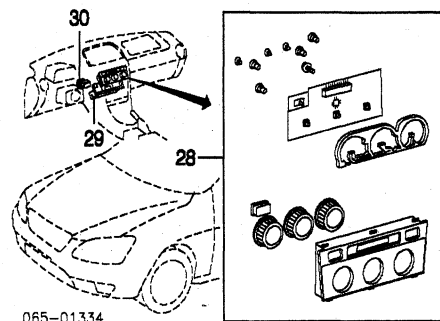


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21 Blower Assy	87130-53040	m #.9	521.32
#w/Instrument Panel Removed			
22 Filter Assy¶	88508-48020	m	25.65
23 Element, Filter¶ (a)	87139-48020	.5	24.88
24 Plate, Cover¶ (a)	88899-30870		10.95

(a) Included w/Filter Assy			
25 Servo, Damper¶	87106-30410	m	139.27
26 Motor/Fan¶	87103-53020	m .8	216.62
27 Cover¶	88891-30680	m	5.43

¶Included w/Blower Assy



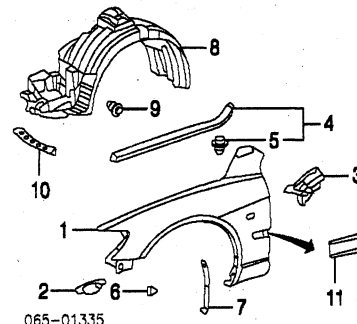
065-01334

28 Control, Heater	01 55902-53080	m .8	505.54
	02 55902-53120	m .8	507.82
29 Amplifier, A/C	01 88650-53020	m #.3	573.81
	02 88650-53060	m #.3	712.52
#w/Heater Control Removed			
30 Thermistor, Cooler	88625-33150	m	34.54

FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

Refinish Fender Outside	R/L	1.8
Add to Edge	R/L	.5
R&L Fender Assy	R/L	#2.4
#Includes R&R/R Combination Lamp, Fender Liner and Lower Engine Cover		

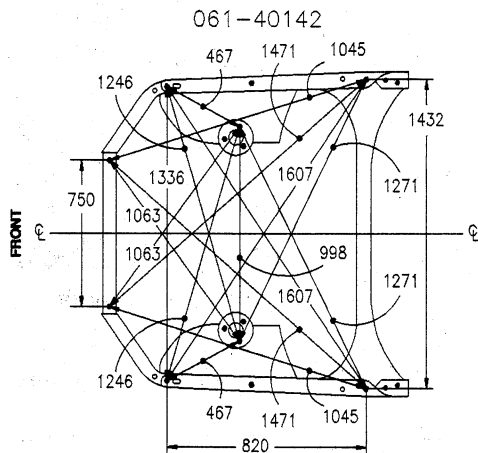


065-01335

1 Fender	R 53801-53030	#2.6	245.00
	L 53802-53030	#2.6	245.00
#Includes R&R/R Combination Lamp, Fender Liner and Lower Engine Cover			
2 Bracket, Fender	R 53818-53010		8.16
	L 53819-53010		8.16
3 Seal, Side Fender/Cowl	R 53866-53010		12.72
	L 53867-53010		12.72
4 Seal Assy, Fender/Hood	R 53888-53010	.1	24.49
	L 53889-53010	.1	24.49
5 Clip, Seal¶ (5/Side)	R/L 90467-08044		.85
¶Included w/Fender/Hood Seal Assy			
6 Seal, Front Fender (3/Side)	R/L 53882-16030		.52
7 Protector, Side Fender	R/L 53827-53010		13.45
8 Liner, Fender			
2001	R 53875-53020	.4	66.67
	L 53876-53020	.4	66.67
2002			
Sedan	R 53875-53010	.4	66.67
	L 53876-53010	.4	66.67
Wagon	R 53875-53030	.4	66.41
	L 53876-53030	.4	66.41
9 Clip, Liner (6/Side)	R/L 90467-07166		.85
10 Pad, Wheel Opening Ext	R 53851-30020		12.57
	L 53852-30020		12.60
11 Moulding, Side (Adhesive)			
Black (Code 202)	01 R 75623-53010-C0	.2	20.04
	L 75624-53010-C0	.2	20.04
	02 R 75623-53020-C0	.2	19.99
	L 75624-53020-C0	.2	19.99
Blue			
Code 8M6	01 R 75623-53010-J0	.2	20.04
	L 75624-53010-J0	.2	20.04
Code 8N8	02 R 75623-53020-J0	.2	19.99
	L 75624-53020-J0	.2	19.99
Gold (Code 585)	02 R 75623-53020-F1	.2	19.99
	L 75624-53020-F1	.2	19.99
Gray (Code 1C6)	01 R 75623-53010-B1	.2	20.04
	L 75624-53010-B1	.2	20.04
	02 R 75623-53020-B1	.2	19.99
	L 75624-53020-B1	.2	19.99
Green			
Code 6Q7	01 R 75623-53010-G0	.2	20.04
	L 75624-53010-G0	.2	20.04
Code 6R4	02 R 75623-53020-G0	.2	19.99
	L 75624-53020-G0	.2	19.99
Red			
Code 3N3	01 R 75623-53010-D0	.2	20.04
	L 75624-53010-D0	.2	20.04

Code 3P0	02 R	75623-53020-D0	.2	19.99
	L	75624-53020-D0	.2	19.99
Silver (Code 1C0)	01 R	75623-53010-B0	.2	20.04
	L	75624-53010-B0	.2	20.04
	02 R	75623-53020-B0	.2	19.99
	L	75624-53020-B0	.2	19.99
White				
Code 051	01 R	75623-53010-A1	.2	20.04
	L	75624-53010-A1	.2	20.04
Code 062	02 R	75623-53020-A1	.2	19.99
	L	75624-53020-A1	.2	19.99
Yellow (Code 576)	01 R	75623-53010-F0	.2	20.04
	L	75624-53010-F0	.2	20.04
	02 R	75623-53020-F0	.2	19.99
	L	75624-53020-F0	.2	19.99

UNDERHOOD DIMENSIONS

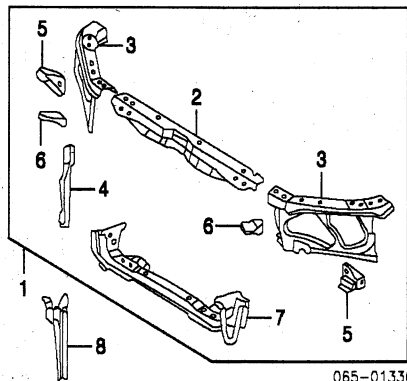


FRONT INNER STRUCTURE

Use Procedure Explanations 8 and 28 with the following text.

FRONT

Refinish Radiator Support Assy	1.5
Refinish Upper Tie Bar Assy	.5
Refinish Side Support Panel	R/L .5
Refinish Lower Tie Bar	.5
Refinish Hood Lock Support	.3
Add to R&R Radiator Support	
To R&R/R Base Model Mechanical Components	m #1.0
#Includes R&R/R A/C Condenser, Receiver/Drier & Air Bag Sensors	
To Air Lamps	.4
Evacuate & Recharge System	m 1.4
Refrigerant Recovery	m .3

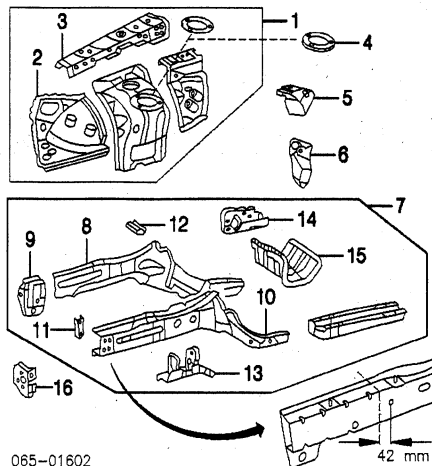


1 Support Assy, Radiator	01 53201-53903	s #6.5	233.10
	02 53201-53909	s #6.5	233.10
#Includes R&R/R Combination Lamps, R&R Radiator, Fan Shroud, Horns, Air Cleaner, Air Duct, Hood Latch, Windshield Washer Tank, Battery, Lower Engine Cover & Disconnect & Connect Hood Release Cable, Hood, Release Cable, Wiring &/or Harness as Necessary			
2 Bar, Upper Tie	53216-53011	.3	46.87
3 Panel, Side Support	R 53202-53902	s 2.0	44.94
	L 53203-53902	s 2.0	44.94
4 Reinf, Side Supt Panel	R 57173-53010	13.89	
	L 57174-53010	13.89	
5 Bracket, Front End Mtg	R 53257-53010	9.19	
	L 53258-53010	11.01	
6 Brkt, Frt Bumper Arm Mtg	R 53273-53010	6.12	
	L 53274-53010	6.12	
7 Bar, Lower Tie	01 57104-51010	s 2.0	95.39
	02 57104-51030	s 2.0	126.56
#Included w/Radiator Support Assy			
8 Support, Hood Lock	53208-53010	.3	23.15

SIDE

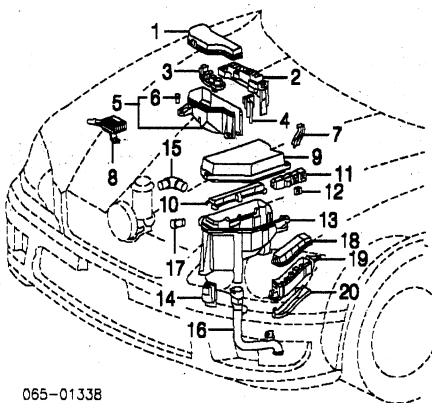
Refinish Apron Assy	R/L	1.0
Refinish Front Apron	R/L	1.0
Refinish Front Sidemember Assy	R/L	1.0
Section Front Sidemember Assy	R/L	#6.0
#w/Apron Assy or Front Apron Removed Deduct 1.5		

NOTE: For sectioning methods, refer to Manufacturer's Body Repair Manual.



1 Apron Assy	R 53701-53032	s #8.5	496.84
	L 53702-53024	s #8.5	496.84
2 Apron, Front	R 53711-53020	s #5.0	64.41
	L 53712-53011	s #5.0	64.41
#w/Side Support Panel or Support Assy Removed Deduct 1.0			
3 Reinf, Upper Apron	R 53705-53010	s	50.72
	L 53706-53010	s	50.72
#Included w/Apron Assy			
4 Reinf, Front Susp Uptr Arm	R/L 53785-53010		26.38
5 Pad, Upper Apron Extension	L 53851-53010		44.45
6 Pad, Lower Apron Extension	L 53852-53010		49.34
7 Sidemember Assy, Front	R 57101-53021	s #7.5	745.26
	L 57102-53021	s #7.5	745.26
#w/Apron Assy Removed Deduct 3.0, w/Side Support Panel Removed Deduct 1.0, w/Front Apron Removed Deduct 1.5			
8 Plate, Outer Sidemember	R 57115-53010	s	135.08
	L 57116-53020	s	135.08
9 Ext, Outer Sidemember	R 57113-53020	s 1.5	36.74
	L 57114-53020	s 1.5	36.74
10 Sidemember, Front	R 57111-53021	s	290.40
	L 57112-53020	s	290.07
11 Plate, Frt Sidemember	R/L 57119-22060		3.83
12 Plate, Ctr Sidemember	R/L 57181-53010		10.22
13 Reinf, Front Sidemember	R 57016-51010		77.71
	L 57017-51010		77.71
14 Ext, Inner Floor Side	R 57413-51010		44.09
	L 57414-51010		44.09
15 Box, Torque	R 57197-51010		84.34
	L 57198-51010		84.34
#Included w/Front Sidemember Assy			
16 Reinf, Bumper Mtg	R 52011-53010		41.97
	L 52012-53010		41.97

ELECTRICAL COMPONENTS



1 Cover, Uptr Relay Block	01 R 82662-53050	.1	29.09
	01 R 82662-53021	.1	29.06
2 Block, No. 1 Relay	R 82741-30040	m .2	88.87
3 Block, No. 2 Relay	R 82742-53010	m .2	21.04
4 Cover, Relay Block	R 82661-30450		6.21
5 Cover Assy, Lower	R 82663-53020		59.84
6 Puller, Fuse	R 82616-20010		2.51
#Included w/Lower Cover Assy			
7 Bracket, Relay	R 82761-53020		9.03
8 Resistor, DRL	82695-53010	m .2	278.88
9 Cover, Elect Cont Unit	01 82774-30010	.1	63.71
	02 82774-30040	.1	63.71

10 Hood, Elect Cont Unit	82773-30010		15.31
11 Holder, No. 1 Connector	82666-30610		22.40
12 Holder, No. 2 Connector	82666-30670		3.06
13 Box, ECU	82703-30010		135.08
14 Relay, Headlamp Washer-See Front Lamps Section			
15 Duct, Elect Cont Unit Outlet	82776-53010	.1	12.83
16 Duct, Elect Cont Unit Inlet	82775-53010	.1	17.33
17 Sensor, Pwr Strg Pressure	89448-51010	m .3	157.59
18 Cover, Upper Relay Box	01 L 82662-53031	.1	12.75
	02 L 82662-53032	.1	16.75
19 Block, Relay	L 82743-53011	m .2	55.66
20 Cover, Lower Relay Box	L 82663-53030		13.51

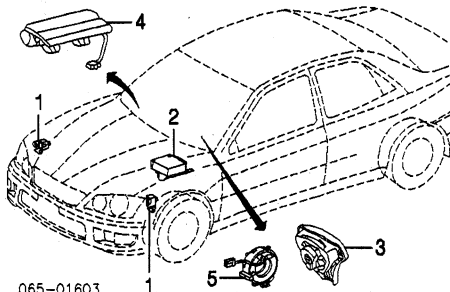
AIR BAG SYSTEM

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedure Explanation 30 for Supplemental Restraint/Air Bag Systems Component Inspection and Replacement information.

FRONT

Disable & Enable Air Bag System	m .3
Diagnose Air Bag System (If Required)	m .5

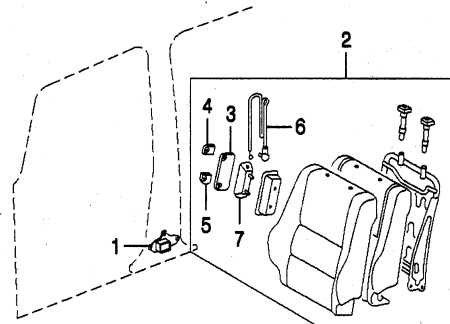


1 Sensor, Front Air Bag	01 R 89173-59105	m #8	79.35
	L 89174-49085	m #8	79.35
	02 R 89173-59185	m #8	79.35
	L 89174-59125	m #8	79.35
#R&R Both Sides 1.4			
2 Control Unit, Air Bag	01 89170-53030	m .8	735.84
	02 89170-53050	m .8	735.84
3 Module, Driver Air Bag	45130-53010-C0m	.3	583.29
4 Module, Passenger Air Bag	01 73970-53040-C0m	#1.5	934.03
	02 73970-53060-C0m	#1.5	934.03
#Includes R&R/R Glove Box			
5 Cable, Spiral	84306-60050	m .9	219.42
#Included w/Combination Switch Assy			

SIDE

2001

Disable & Enable Air Bag System	m .3
Diagnose Air Bag System (If Required)	m .5



1 Sensor, Side Air Bag	R 89860-53020	m #4	309.54
	L 89830-53020	m #4	309.54
#w/Seat Removed			
2 Back Assy, Seat			
Manual			
Passenger Side			
w/Leather	71430-53080-C0m	1.0	1381.85
w/Heater	71430-53010-C0m	1.0	943.76
w/o Heater	71430-53120-C0m	1.0	786.15
w/Leather	71430-53060-C0m	1.0	874.16
Driver Side			
w/Leather	71440-53030-C0m	1.0	874.16
w/Heater	71440-53050-C0m	1.0	1052.26
w/o Heater	71440-53040-C0m	1.0	786.15
w/Leather	71440-53020-C0m	1.0	874.16
Power			
Passenger Side			
w/Heater	71430-53160-A0m	1.0	1381.85
w/o Heater	71430-53150-A0m	1.0	1381.85
Driver Side			
w/Heater	71440-53080-A0m	1.0	876.20
w/o Heater	71440-53070-A0m	1.0	876.20

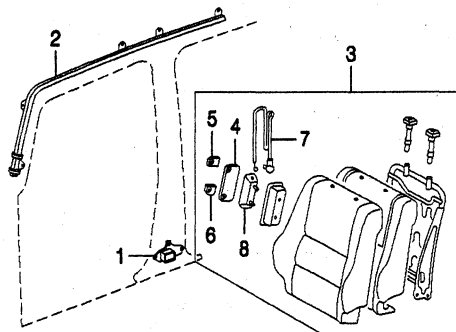
AIR BAG SYSTEM Cont'd

SIDE 2001 Cont'd

3 Door, Side Air Bag (a)	R	73909-53030-C0	2	27.61
	L	73909-53040-C0	2	27.61
4 Cover, Upper Screw (a)	R	73915-53030-C0		1.17
	L	73925-53030-C0		1.17
5 Cover, Lower Screw (a)	R	73915-53040-C0		1.17
	L	73925-53040-C0		1.17
¶Black listed, Order by Application				
6 Harness, Side Air Bag (a)	R/L	73913-53010	m	29.44
7 Module, Side Air Bag (a)-Serviced w/Seat Back Assy				
(a) Included w/Seat Back Assy				

SIDE 2002

Disable & Enable Air Bag System	m	.3
Diagnose Air Bag System (If Required)	m	.5



065-01605

1 Sensor, Side Air Bag	R	89860-53040	m #.4	309.54
	L	89830-53040	m #.4	309.54
2 Module, Side Curtain Air Bag	R	62170-53010	m #2.2	514.32
	L	62180-53010	m #2.2	514.32

#w/Headliner Removed

3 Back Assy, Seat				
Sedan				
Manual				
Passenger Side				
w/Leather				
w/Heater				
w/o Heater				
w/o Leather				
w/Heater				
w/o Heater				

71430-53230-C0m	1.0	1633.66
71430-53210-C0m	1.0	1514.93
71430-53250-C0m	1.0	996.97
71430-53240-C0m	1.0	876.20

Driver Side

w/Leather			
w/Heater	N.A.	m 1.0	0.00
w/o Heater	N.A.	m 1.0	0.00
w/o Leather			
w/Heater	71440-53200-C1m	1.0	0.00
w/o Heater	71440-53170-C0m	1.0	876.20

Power

Passenger Side				
w/Leather				
w/Heater	N.A.	m	1.0	0.00
w/o Heater	N.A.	m	1.0	0.00

Driver Side

w/Heater	71430-53220-C0m	1.0	1502.65
w/o Heater	71430-53200-C0m	1.0	1381.85
Driver Side			
w/Leather			
w/Heater	71440-53140-C0m	1.0	1633.66
w/o Heater	71440-53120-C0m	1.0	1514.93

N.A.	m	1.0	0.00
71440-53110-C0m	1.0	1381.85	

Wagon

Manual				
Passenger Side				
w/Leather				
w/Heater				
w/o Heater				
w/o Leather				
w/Heater				
w/o Heater				
71430-53270-C1m	1.0	0.00		
71430-53260-C1m	1.0	0.00		

Driver Side

w/o Leather			
w/Heater	71430-53270-C1m	1.0	0.00
w/o Heater	71430-53260-C1m	1.0	0.00
Driver Side			
w/Leather			
w/Heater	N.A.	m 1.0	0.00

71440-53200-C1m	1.0	0.00
71440-53170-C0m	1.0	876.20

Power

Power	71430-53310-C0m	1.0	1633.66
Passenger Side			
w/Leather			
w/Heater	71430-53310-C0m	1.0	1633.66
w/o Heater	71430-53300-C0m	1.0	1514.93

Driver Side

w/o Leather			
w/Heater	71430-35290-C0m	1.0	0.00
w/o Heater	71430-53280-C0m	1.0	1381.85
Driver Side			
w/Leather			
w/Heater	71440-53140-C0m	1.0	1633.66

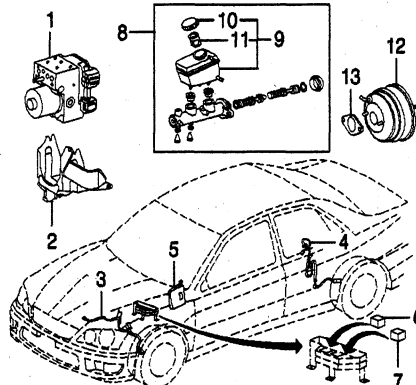
71440-53140-C0m	1.0	1633.66
71440-53120-C0m	1.0	1514.93

w/o Leather				
w/Heater				
w/o Heater				
4 Door, Side Air Bag (a)	R	71440-53110-C0m	1.0	0.00
	L	73909-53030-C0	1.0	1381.85
5 Cover, Upper Screw (a)	R	73909-53040-C0	.2	27.61
	L	73915-53030-C0		1.17
6 Cover, Lower Screw (a)	R	73925-53030-C0		1.17
	L	73915-53040-C0		1.17
	L	73925-53040-C0		1.17
¶Black listed, Order by Application				
7 Harness, Side Air Bag (a)	R/L	73913-53010	m	29.44
	R	73913-53030	m	38.50
	L	73913-53010	m	29.44
8 Module, Side Air Bag (a)-Serviced w/Seat Back Assy				
(a) Included w/Seat Back Assy				

ABS/BRAKES

Bleed Brake System	m	.5
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NOTE: R&R Does Not include bleed system.



065-01606

1 Actuator, ABS/Traction Cont				
2001				
		44050-53021	m	1.8
2002				
w/Vehicle Stability Control		44050-53050	m	1.8
w/o Vehicle Stability Control		44050-53040	m	1.8

2 Bracket, Actuator	01	44590-53040	#.2	44.77
	02	44590-53060	#.2	44.45

#w/ABS/Traction Actuator Removed

3 Sensor, Front ABS	R	89542-51010	m #1.0	195.58
	L	89543-53010	m #1.0	195.58

#R&R Both 1.6

4 Sensor, Rear ABS	01 R	89545-30060	m #.6	193.68
	L	89546-30060	m #.6	193.68
	02 R	89545-30060	m #.6	193.68
	L	89546-30060	m #.6	193.68

#w/Rear Seat Assy Removed, R&R Both .9

5 Computer, ABS				
2001				
		89540-53050	m	.8
2002				
w/Vehicle Stability Control		89540-53170	m	.8
w/o Vehicle Stability Control		89540-53150	m	.8

6 Relay, Right ABS		88263-24020	m	.3
7 Relay, Left ABS		88263-24030	m	.3

8 Cylinder Assy, Brake Master	01	47201-53130	m	1.4
	02	47201-53180	m	1.4

9 Reservoir Assy, Cylinder	01	47220-53030	m	.6
	02	47220-53050	m	.6

10 Cap, Reservoir (a)		47230-24010		9.95
11 Strainer, Reservoir (a)		47299-20060		0.00

¶Included w/Brake Master Cylinder Assy

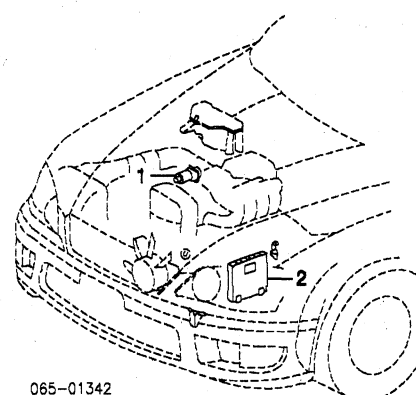
(a) Included w/Cylinder Reservoir Assy

12 Booster, Brake	01	44610-53080	m #2.2	720.62
	02	44610-53190	m #2.2	720.62

#Includes R&R Brake Master Cylinder Assy

13 Gasket, Brake Booster		47275-12020	m	.93
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CRUISE CONTROL SYSTEM



065-01342

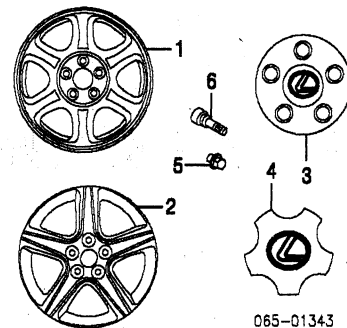
1 Motor, Throttle Control		89672-30020	m	.4
2 Computer, Eng Control-See Electrical Section				

WHEEL

Use Procedure Explanation 10 with the following text.

ALLOY WHEEL

Add to R&I Spare Wheel & Tire Assy		.2
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065-01343

Wheel, Alloy

1 16"	01	42611-24300	.3	330.28
	02	42611-2A040	.3	399.74

2 17"

Sedan				
Chrome		42611-53040	.3	530.56
Machined Finish		42611-53020	.3	367.65
Silver		42611-53011	.3	447.30

Wagon

17x7				
Chrome		42611-53040	.3	530.56
Machined Finish		42611-53020	.3	367.65
Silver		42611-53011	.3	447.30

17x7.5

Chrome		42611-53060	.3	478.22
Machined Finish		42611-53090	.3	478.22
Silver		42611-53050	.3	458.20

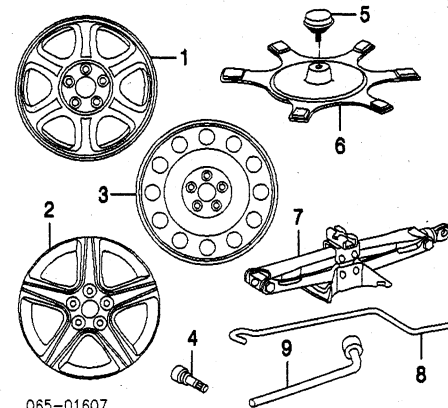
¶Order by Application

Ornament, Center				
Type 1		42603-53010		34.09
Type 2				

Chrome		42603-53040		20.93
Silver		42603-53030		20.93

5 Nut, Lug (20)		90942-01033		5.45
6 Stem, Valve (4)		90942-05009		7.75

SPARE WHEEL & HARDWARE



065-01607

Wheel, Spare

Full Size				
1 16"		42611-24300		330.28
2 17"				

Chrome		42611-53040		530.56
Graphite		42611-53020		367.65
Silver		42611-53011		447.30

3 Compact		42611-50090		110.22
4 Stem, Valve		90942-05009		7.75

5 Carrier, Spare Wheel		51900-53010		9.51
6 Protector, Spare Wheel		64778-53010		47.96

7 Jack		09111-20110		125.55
8 Handle, Jack		09113-13040		14.19

9 Wrench, Lug Nut		09150-50010		16.92
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FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

R&I Suspension (One Side)		R/Lm	4.6
O/H Suspension (Includes R&I)			

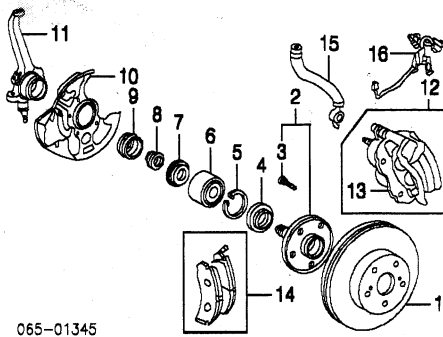
One Side		R/Lm	5.8
Both Sides			10.8

Adjust Four Wheel Alignment		m	2.6
Adjust Front Wheel Alignment		m	1.7

Bleed Brake System		m	.5
--------------------	-------	---	----

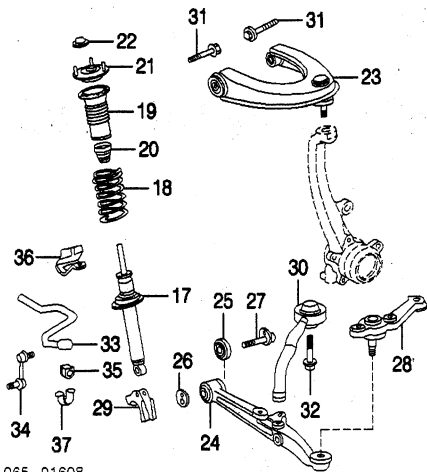
NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



065-01345

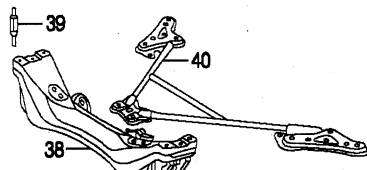
1 Rotor, Brake	R/L	43512-50100	m #6	140.83
#R&R Both Sides 1.0				
2 Hub Assy	01 R/L	43502-22080	m #2.4	123.85
	02 R/L	N.A.	m #2.4	0.00
3 Stud, Lug† (5/Side)	01 R/L	90942-02070	m #	1.90
	02 R/L	N.A.	m #	0.00
†Included w/Hub Assy				
4 Seal, Axle	01 R/L	90311-48013	m #2.4	6.04
	02 R/L	N.A.	m #2.4	0.00
5 Ring, Snap	01 R/L	90521-77001	m #2.4	4.63
	02 R/L	N.A.	m #2.4	0.00
6 Bearing, Axle	01 R/L	90363-32035	m #2.4	60.22
	02 R/L	N.A.	m #2.4	0.00
7 Rotor, Front ABS Sensor	R/L	43515-22030	m #2.4	16.87
8 Nut, Hub	R	90179-22022	m #2.4	3.68
	L	90179-24005	m #2.4	1.84
9 Cap, Grease	01 R/L	43514-53010	m #2.4	9.39
	02 R/L	N.A.	m #2.4	0.00
10 Shield, Splash	R	47781-22152	m #2.4	29.82
	L	47782-22152	m #2.4	29.82
11 Knuckle, Steering	01 R/L	43211-30191	m #2.4	272.56
	L	43212-30141	m #2.4	272.56
	02 R/L	43211-30191	m #2.4	272.56
	L	43212-30191	m #2.4	0.00
#R&R One Side Complete, Includes R&R Rotor, R&R Both Sides 4.6				
12 Caliper Assy, Brake	R	47730-53010	m #5	348.27
	L	47750-53010	m #5	348.27
#R&R Both Sides .8, w/Rotor Removed .2				
13 Support, Caliper†	R	47721-22200	m	114.77
	L	47722-22160	m	113.36
†Included w/Brake Caliper Assy				
14 Pad Set, Brake		04465-22311	m #1.0	44.55
#Deduct .5 for Each Caliper Removed				
15 Hose, Brake	R/L	90947-02C28	m #3	33.94
#w/Caliper Removed Deduct .2				
16 Sensor, Front ABS-See ABS/Brake Section				



065-01608

17 Absorber, Shock				
Sedan	R/L	48510-59315	m #1.4	52.23
Wagon	R/L	48510-59495	m #1.4	52.23
18 Spring, Coil†	R/L	48131-53030	m #1.4	67.47
†Order by Application				
19 Insulator, Spring	R/L	48157-22040	m #1.4	29.65
20 Bumper, Spring	01 R/L	48331-51010	m #1.4	18.11
	02 R/L	48331-30130	m #1.4	0.00
21 Mount, Upper				
Sedan	R/L	48680-53010	m #1.4	60.90
Wagon	R/L	48680-22150	m #1.4	0.00
22 Plug, Hole	R/L	90950-01659	m #1.4	4.43
#R&R One Side Complete, Both Sides 2.6, w/Lower Control Arm Removed Deduct .5				
23 Arm, Upper Control	R	48610-59025	m #1.4	279.56
	L	48630-59025	m #1.4	279.56
#R&R Both Sides 2.6, w/Knuckle Removed .5				
24 Arm, Lower Control	R	48068-53010	m #2.6	127.27
	L	48069-53010	m #2.6	127.27
#Includes R&R Control Arm Link & Lower Ball Joint, w/Knuckle Removed Deduct 2.0				

25 Stopper, Lower Control Arm	R/L	48657-53010	m	16.84
26 Cam, Suspension				
2001				
To 11-00	R/L	48198-14010	m	5.07
From 11-00	R/L	48198-30090	m	12.65
2002	R/L	48198-30090	m	12.65
27 Adjuster, Camber				
2001				
To 11-00	R/L	48190-22040	m	10.54
From 11-00	R/L	48190-30070	m	9.97
2002	R/L	48190-30070	m	9.97
28 Joint, Lower Ball	R	43330-59066	m #9	81.08
	L	43340-59066	m #9	81.08
#R&R Both Sides 1.6				
29 Brkt, Shock Absorber	R	48514-22010	m .6	21.54
	L	48504-53010	m .6	28.91
30 Link, Control Arm	R	48660-53010	m 2.6	113.84
	L	48670-53010	m 2.6	113.84
31 Bolt, Upper Control Arm (2/Side)	R/L	90119-10812	m	1.76
32 Bolt, Control Arm Link	R/L	90901-05010	m	10.95
33 Bar, Stabilizer				
Sedan		48811-53010	m #1.4	153.89
Wagon		48811-51010	m #1.4	148.74
34 Link, Stabilizer	R/L	48820-22041	m #1.4	70.36
35 Bushing, Stabilizer				
Sedan	R/L	48815-53010	m #1.4	10.51
Wagon	R/L	48815-51010	m #1.4	0.00
36 Brkt, Upper Stabilizer	R	48809-30021	m #1.4	15.94
	L	48809-30030	m #1.4	16.05
37 Brkt, Lower Stabilizer	R	48824-22090	m #1.4	9.89
#R&R Complete, Not Included in O/H				
38 Crossmember, Front Susp				
#Not Included in O/H				
39 Bolt, Xmbt Mtg (2/Side)	R/L	90109-12075	m #	3.56
40 Brace, Crossmember		51403-53010	m #6	83.99
#Not Included in O/H				

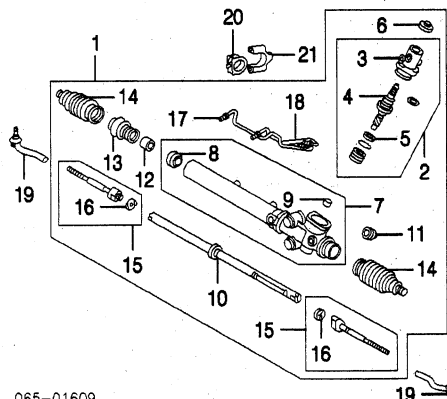


065-01347

FRONT STEERING LINKAGE/GEAR

2001

R&I Steering Gear			m 2.7	
O/H Steering Gear (Includes R&I)			m 4.3	
NOTE 1: R&I/R&R or O/H Does Not include adjust wheel alignment.				
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.				



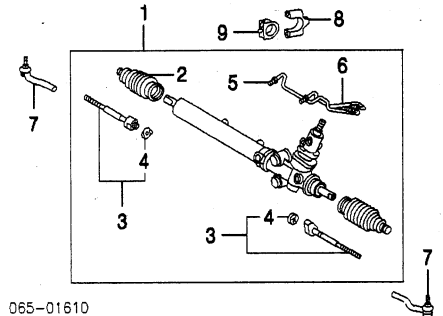
065-01609

1 Gear Assy, Steering		44250-53020	m 3.0	1102.36
2 Valve Assy, Control†		44210-53020	m 4.3	906.18
3 Housing, Cont Valve† (a)		44211-60010	m	222.48
4 Valve, Control† (a)		44201-53020	m	269.06
5 Nut, Brg Guide† (a)		44015-43010	m	86.78
(a) Included w/Control Valve Assy				
6 Cover, Dust†		45222-32010	m	4.25
7 Housing Assy, Rack†		44203-30040	m 4.3	478.14
8 Seal, Housing† (a)		90310-26023	m 4.3	3.94
9 Bearing, Valve† (a)		90364-13005	m 4.3	20.46
(a) Included w/Rack Housing Assy				
10 Rack, Steering†		44204-53020	m 4.3	312.83
11 Cap, Rack†		45524-20040	m	9.38
12 Guide, Rack†		44267-22030	m	2.77
13 Stopper, Hsg End†		44275-22020	m	18.54
14 Boot, Rack†	R/L	45535-30010	m #6	18.08
#Includes R&R Tie Rod End				
15 Rod Assy, Inner Tie†	R/L	45503-29785	m #3.3	117.21
#Includes R&I Steering Gear & R&R Boot & Tie Rod End				
16 Washer, Inner Tie† (a)				
To 10-00	R/L	90214-14002	m	.93
From 10-00	R/L	90214-14007	m	1.49
(a) Included w/Inner Tie Rod Assy				
17 Tube, Right Turn Press†		44418-30070	m	20.29
18 Tube, Left Turn Press†		44419-30070	m	21.98
†Included w/Steering Gear Assy				

19 End, Tie Rod	R	45460-59035	m .3	45.16
	L	45470-59035	m .3	45.16
20 Bushing, Rack	R	45517-22070	m	13.01
21 Brkt, Rack Bushing	R	45515-22120	m	50.05

2002

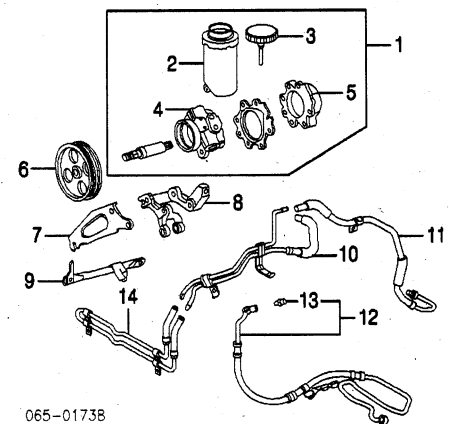
R&I Steering Gear			m 2.7	
O/H Steering Gear (Includes R&I)			m 4.3	
NOTE 1: R&I/R&R or O/H Does Not include adjust wheel alignment.				
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.				



065-01610

1 Gear Assy, Steering		44250-53050	m 3.0	1104.89
2 Boot, Rack†	R/L	45535-30010	m #6	18.08
#Includes R&R Tie Rod End				
3 Rod Assy, Inner Tie†	R/L	45503-29785	m #3.3	117.21
#Includes R&I Steering Gear & R&R Boot & Tie Rod End				
4 Washer, Inner Tie† (a)	R/L	90214-14002	m	.93
(a) Included w/Inner Tie Rod Assy				
5 Tube, Right Turn Press†		44418-30070	m	20.29
6 Tube, Left Turn Press†		44419-30070	m	21.98
†Included w/Steering Gear Assy				
7 End, Tie Rod	R	45460-59035	m .3	45.16
	L	45470-59035	m .3	45.16
8 Brkt, Rack Bushing	R	45515-22120	m	50.05
9 Bushing, Rack	R	45517-22070	m	13.01

STEERING PUMP



065-01738

1 Pump Assy, Steering		44320-53030	m #1.8	422.98
#Includes R&R Pump Pulley				
2 Reservoir, Fluid†		44306-24080	m	173.20
3 Cap, Reservoir†		44305-50010	m	22.50
4 Housing, Frt Strg Pump†		44302-30120	m	129.38
5 Housing, Rear Strg Pump†		44324-30130	m	44.72
†Included w/Steering Pump Assy				
6 Pulley, Pump		44311-22091	m .6	134.48
7 Bracket, Front Pump		44441-30080	m	12.42
8 Bracket, Rear Pump		44443-22130	m	46.32
9 Stay, Rear Pump		44444-51010	m	34.38
10 Tube, Return		44406-53080	m #9	138.21
11 Hose, Return		44406-53070	m #1.1	92.02
#R&R Both 1.5				
12 Hose Assy, Pressure		44411-53030	m 1.4	451.36
13 Sensor, Pwr Strg Oil†		89448-51010	m .4	157.59
†Included w/Pressure Hose Assy				
14 Cooler, Pwr Strg Oil	01	44402-53030	m .9	138.21
	02	44402-53031	m .9	137.89

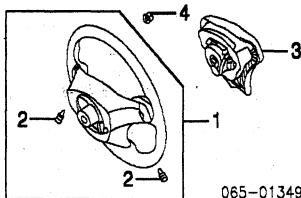
STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

LEXUS IS 300 2001-02

STEERING WHEEL/COLUMN Cont'd

WHEEL & TRIM

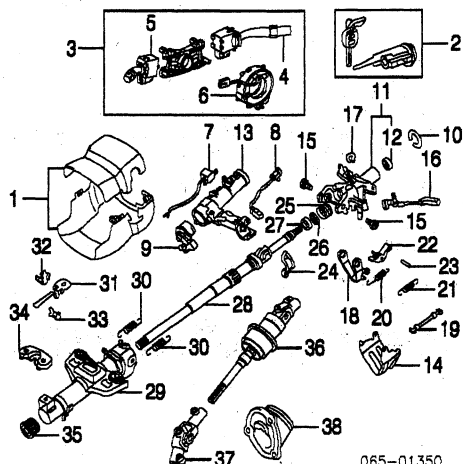


065-01349

1 Wheel Assy, Steering	45100-53100-C0m	.5	985.99
Man Trans	45100-53090-C0m	.5	890.86
Auto Trans	90080-14042	m .5	.50
2 Screw, Pad Attaching (2)	90080-14042	m .5	.50
#Included w/Steering Wheel Assy			
3 Module, Driver Air Bag-See Air Bag System Section			
4 Nut, Steering Wheel	90179-12071	m	1.49

COLUMN 2001

R&I Steering Column	m	2.2
O/H Steering Column (Includes R&I)	m	3.5



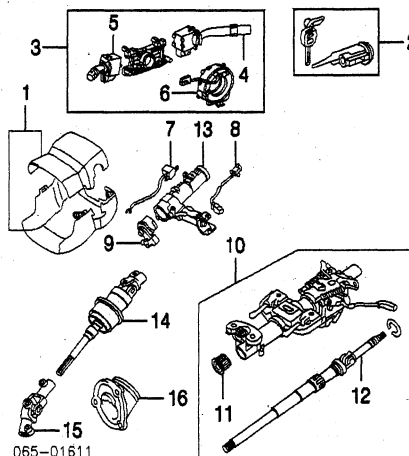
065-01350

1 Cover, Strg Column	45286-53901-C0m	.6	64.02
2 Cylinder, Lock	89073-53220	m #.7	197.67
#Does Not Include Recode			
3 Switch Assy, Combination			
w/Fog Lamp	84310-53060	m .9	245.70
w/o Fog Lamp	84310-53070	m .9	240.99
4 Switch, Wiper			
w/Fog Lamp	84652-53010	m .8	134.02
w/o Fog Lamp	84652-53040	m .8	134.02
5 Switch, Headlamp			
w/Fog Lamp	84140-53030	m .8	90.99
w/o Fog Lamp	84140-53050	m .8	78.71
6 Cable, Spiral-See Air Bag System Section			
#Included w/Combination Switch Assy			
7 Solenoid, Key Interlock			
Auto Trans	85432-14040	m .8	56.41
8 Switch, Unlock Warning	84052-60020	m	18.19
9 Switch, Ignition	84450-12200	m	74.22
10 Ring, Snap	90520-17042	m	.75
11 Column Assy, Upper	45205-33120	m 2.7	74.51
12 Bearing, Tube (2)	90363-18005	m	7.02
#Included w/Upper Column Assy			
13 Bracket, Upper Column			
Man Trans	45280-53020	m	143.83
Auto Trans	45280-53010	m	163.41
14 Protector, Upper Column	45874-33030	m	11.75
15 Shaft, Tilt Strg (2)	45855-26010	m	3.36
16 Lever, Tilt	45880-22030	m 1.5	35.35
17 Bushing, Tilt Lever (2)	90389-08120	m	5.92
18 Retainer, Tilt Lever	45819-33010	m	6.50
19 Link, Tilt Lever	45885-35010	m	1.34
20 Spring, No. 1 Tilt Lever Tension	90905-07010	m	3.18
21 Spring, No. 2 Tilt Lever Tension	90507-08017	m	.88
22 Pawl, Steering	45890-26010	m 1.7	8.95
23 Shaft, Strg Pawl			
Black	45856-26030	m	2.10
White	45856-26010	m	2.10
Yellow	45856-26020	m	2.10

24 Clamp, Upper Column	45271-12060	m	11.45
25 Spring, Compression	90501-40017	m	3.47
26 Collar, Shaft	45215-12010	m	1.57
27 Bearing, Main Shaft (2)	90363-18005	m 3.5	7.02
28 Shaft, Main	45210-53020	m 3.5	329.61
29 Column, Lower	45870-53010	m 2.5	80.48
30 Spring, Lower Column (2)	90507-23019	m	5.21
31 Plate, Strg Column (2)	45257-28010	m	3.12
32 Brace, Column Plate (2)	45875-06010	m	1.14
33 Guide, Column Plate (2)	45246-28040	m	1.66
34 Support, Lower Column	45291-33020	m	9.15
35 Bushing, Main Shaft	45273-33030	m	10.47
36 Shaft, Intermediate	45260-53020	m #1.2	219.72
37 Yoke, Column	45209-22020	m #1.2	90.99
38 Cover, Column	45025-53020	m #1.2	38.12
#R&R Complete			

COLUMN 2002

R&I Steering Column	m	2.2
O/H Steering Column (Includes R&I)	m	3.5



065-01611

1 Cover, Strg Column	N.A.	m .6	0.00
2 Cylinder, Lock	N.A.	m #.7	0.00
#Does Not Include Recode			
3 Switch Assy, Combination			
w/Fog Lamp	84310-53040	m .9	242.31
w/o Fog Lamp	84310-53070	m .9	240.99
#Order by Application			
4 Switch, Wiper			
Sedan			
w/Fog Lamp	84652-53010	m .8	134.02
w/o Fog Lamp	84652-53040	m .8	134.02
Wagon			
w/Fog Lamp			
w/Vehicle Stability Control	84652-53060	m .8	170.38
w/o Vehicle Stability Control	84652-53060	m .8	170.38
w/o Fog Lamp	84652-53070	m .8	194.55
5 Switch, Headlamp			
w/Fog Lamp	84140-53030	m .8	90.99
w/o Fog Lamp	84140-53050	m .8	78.71
6 Cable, Spiral-See Air Bag System Section			
#Included w/Combination Switch Assy			
7 Solenoid, Key Interlock			
Auto Trans	85432-14040	m .8	56.41
8 Switch, Unlock Warning	84052-60020	m	18.19
9 Switch, Ignition	84450-12200	m .8	74.22
10 Column Assy, Upper	45250-53011	m 2.7	822.21
11 Bearing, Tube	45273-33030	m	10.47
12 Shaft, Main	45210-53020	m 3.5	329.61
#Included w/Upper Column Assy			
13 Bracket, Upper Column			
Man Trans	45280-53020	m	143.83
Auto Trans	45280-53010	m	163.41
14 Shaft, Intermediate	45260-53020	m #1.2	219.72
15 Yoke, Column	45209-22020	m #1.2	90.99
16 Cover, Column	45025-53020	m #1.2	38.12
#R&R Complete			

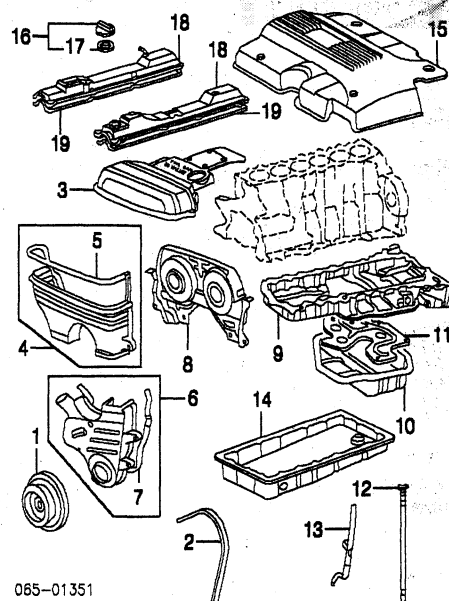
ENGINE/TRANS

Use Procedure Explanation 12 with the following text.

R&I Engine/Transaxle Assy	m	15.8
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Illustration Located in Next Column

1 Damper, Crankshaft	13407-46020	m 2.0	290.43
2 Belt, Drive-See Cooling Section			
3 Cover, Up Timing			
2001			
To 7-00	11304-46070	m #2.8	84.69
From 7-00	11304-46060	m #2.8	69.15
2002	11304-46060	m #2.8	69.15
4 Cover Assy, Ctr Timing	11303-46040	m #2.8	44.40
5 Gskt, Ctr Cover	11329-46040	m #2.8	11.78
#Included w/Ctr Timing Cover Assy			
6 Cover Assy, Lwr Timing	11302-46031	m #2.8	47.57
7 Gskt, Lwr Cover	11328-46041	m #2.8	16.79



065-01351

#Included w/Lwr Timing Cover Assy

#R&R Complete, Includes R&R Crankshaft Damper

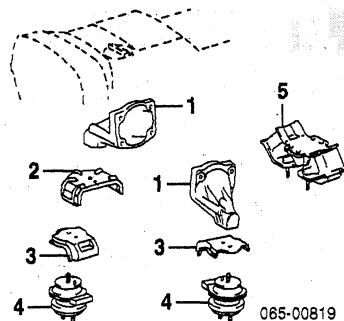
8 Cover, Rear Timing	11325-46042	m	31.66
9 Pan, Up Eng Oil	12111-46102	m #17.2	331.40
#Includes R&I Engine & R&R Lower Pan			
10 Pan, Lwr Eng Oil	12102-46040	m 3.2	117.54
11 Baffle, Eng Oil Pan	12121-46010	m #3.4	29.38
#Includes R&I/R&R Lower Oil Pan			
12 Dipstick, Eng Oil	15301-46023		11.58
13 Tube, Eng Dipstick	11452-46010	.5	16.98
14 Pan, Trans Oil	35106-30210	m 1.5	92.02
Sealant, Trans Oil Pan	00295-00102		17.18
15 Cover, Eng	12601-46030	.3	125.96
16 Cap Assy, Oil Filler	12180-46030		9.79
17 Seal, Cap	12195-20020		2.34

#Included w/Oil Filler Cap Assy

18 Cover, Valve			
Exhaust Side	11202-46033	m #1.8	150.80
Intake Side			
2001			
To 5-01	11201-46063	m #1.8	146.95
From 5-01	11201-46064	m #1.8	146.95
2002	11201-46064	m #1.8	146.95
19 Gasket, Valve Cover			
Exhaust Side	11214-46011	m #1.8	13.40
Intake Side	11213-46030	m #1.8	11.75

#R&R One Side Complete

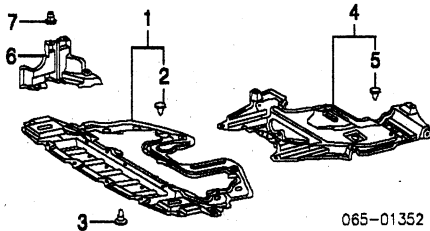
ENGINE/TRANS MOUNTS



065-00819

1 Brkt, Eng Mount	R	12311-46140	#1.7	71.39
	L	12315-46120	#1.7	81.18
2 Insulator, Heat				
2001				
To 3-01		12391-46020	#1.7	14.43
From 3-01		12391-46040	#1.7	0.00
2002		12391-46040	#1.7	0.00
3 Stabilizer, Eng Mount	R/L	12381-46070	#1.7	14.34
4 Mount, Engine	R/L	12361-46190	#1.7	111.81
#R&R One Side Complete, Both Sides 2.2				
5 Mount, Trans				
Man Trans		12371-46230	.6	80.48
Auto Trans		12371-46160	.6	74.53

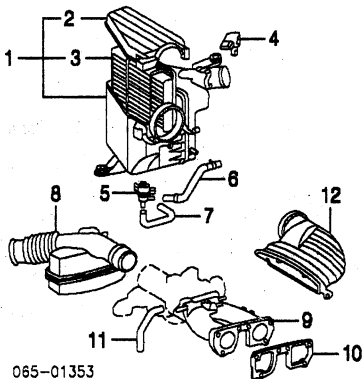
ENGINE UNDER COVER



1 Cover Assy, Front Under	51410-53022	.4	140.53
2 Clip, Up Frt Under Cover (9)	90467-09051		.88
#Included w/Front Under Cover Assy			
3 Clip, Lwr Frt Under Cover (3)	90467-07121-C0		.94
4 Cover Assy, Rear Under	51420-53011	.3	126.13
5 Clip, Rear Under Cover (6)	90467-09051		.88
#Included w/Rear Under Cover Assy			
6 Cover, Side	R 51443-51010	.3	19.36
	L 51444-51010	.3	19.36
7 Clip, Side Under Cover (3/Side)	RL 90189-06066		.50

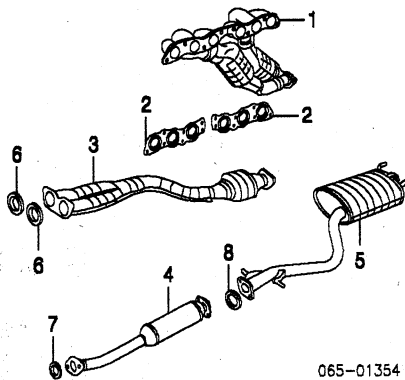
AIR CLEANER

R&I Air Cleaner Assy6



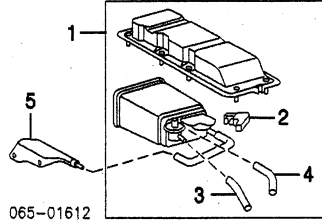
1 Cleaner Assy, Air	01 17700-46500	m .6	298.29
	02 17700-46500	m .6	298.29
2 Cover, Air Cleaner	17705-46120	.3	22.64
3 Element, Cleaner	17801-46080	.3	14.44
#Included w/Air Cleaner Assy			
4 Meter, Air Flow	22204-0D030	m .4	151.88
5 Valve, Switch	90910-12220	m	59.01
6 Hose, No.1 Air	17342-46200		13.39
7 Hose, No.2 Air	17341-46260		10.51
8 Resonator	17860-46160	.4	100.76
9 Connector, Air Intake	17860-46123		100.76
10 Gasket, Air Intake Connector	17849-46020		5.83
11 Hose, Air Intake Connector	17341-46210		11.99
12 Duct, Inlet	17751-46140	.3	68.94

EXHAUST

R&R Exhaust System Complete #1.2
#Does Not Include R&R Exhaust Manifold

1 Manifold, Exhaust	17140-46080	m 1.3	1035.77
2 Gasket, Exhaust Manifold (2)	17173-46051	m	5.90
3 Pipe, Front Exhaust	17410-46580	.7	867.24
4 Pipe, Intermediate	17420-46510	.8	211.48
5 Muffler/Tailpipe	01 17430-46580	.6	324.39
	02 17430-46660	.6	336.68
6 Gasket, Front Pipe (2)	90917-06046		5.77
7 Gasket, Intermediate Pipe	90080-43033		3.06
8 Gasket, Tailpipe	17451-0D050		26.41

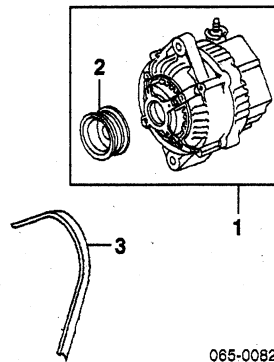
EMISSION SYSTEM



1 Canister Assy, Charcoal	77740-53011	m 1.0	346.73
2 Valve, Vacuum Switching	90910-12224	m .5	54.43
3 Hose, Front	77217-53010		4.18
4 Hose, Rear	77259-53010		0.00
#Included w/Charcoal Canister Assy			
5 Tank, Charcoal	77771-53010		29.58

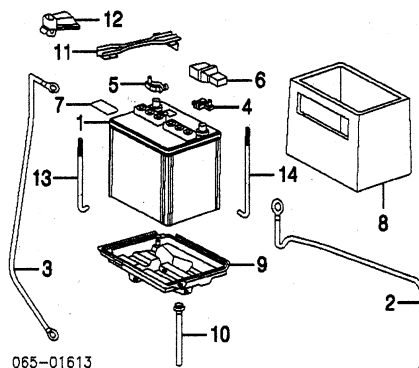
ELECTRICAL

ALTERNATOR



1 Alternator Assy			
2001			
To 3-01	27060-46300	m .9	695.07
From 3-01	27060-46300	m .9	695.07
2002	27060-46300	m .9	695.07
2 Pulley, Alternator	27411-0A050	m	33.61
#Included w/Alternator Assy			
3 Belt, Drive-See Cooling Section			

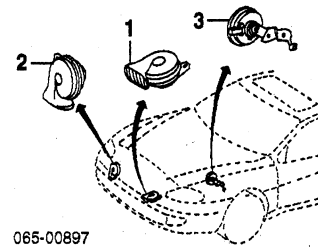
BATTERY



1 Battery	N.A.	.2	0.00
2 Cable, Positive	01 82122-53040	.6	83.96
	02 82122-53041	.6	72.37
Harness Assy, Engine Wiring			
2001			
To 10-00			
w/Headlamp Washer	82111-53250	m	1754.21
w/o Headlamp Washer	82111-53240	m	1819.62
From 10-00			
w/Headlamp Washer	82111-53251	m	2006.78
w/o Headlamp Washer	82111-53241	m	1819.62
2002			
Man Trans	82111-53590	m	2006.78
Auto Trans	82111-53580	m	2006.78
3 Cable, Negative	01 82123-53040	.6	58.44
	02 82123-53041	.6	51.04
#Included w/Engine Wiring Harness Assy			
4 Terminal, Positive	90982-05042	.2	21.25
5 Terminal, Negative	90982-06026	.1	10.53
6 Cover, Terminal	82821-30140		9.45
7 Plate, Battery Caution	28897-46020		1.22
8 Insulator, Battery	28899-76020	.2	38.05
9 Tray, Battery	74431-53020	#.4	95.20
#Includes R&R Battery, Insulator & Clamp			

10 Hose, Battery Drain	74455-30020	.1	4.18
11 Clamp, Battery	74404-53020	.2	13.21
12 Cover, Battery Clamp	74489-53010		4.66
13 Bolt, Front Battery	74452-51010		2.85
14 Bolt, Rear Battery	74451-51010		1.21

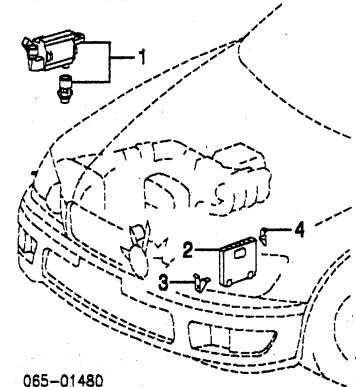
HORN



1 Horn, High Note	86510-51010	#.3	52.81
2 Horn, Low Note	86520-51010	#.3	52.81
#R&R Both .4			
3 Horn, Security			
2001			
To 2-01	86510-53010	.3	55.34
From 2-01	86510-53011	.3	55.34
2002	86510-53011	.3	55.34

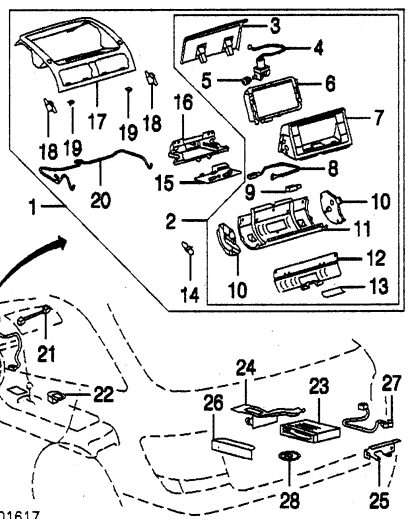
IGNITION

R&R Ignition Coils Complete 1.5



1 Coil, Ignition (3)	90919-02216	m #1.4	113.14
2 Computer, Eng Control			
2001	89661-53132	m .8	1474.94
2002	89661-53300	m .8	1459.25
#Order by Application			
3 Bracket, Frt Computer	01 89667-30240		7.27
	02 89667-30280		7.13
4 Bracket, Rear Computer	01 89668-30200		10.22
	02 89668-30230		8.13

NAVIGATION SYSTEM



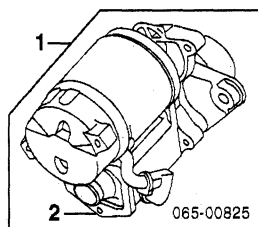
065-01617

ELECTRICAL Cont'd

NAVIGATION SYSTEM Cont'd

1 Display/Trim Assy, Navigation	55412-53040	m	.8	4266.10
2 Display Assy, Navigation	55442-53030	m		4058.62
3 Cover, Display Door	55443-53020	m		36.03
4 Solenoid, Display Door	85435-53010	m		236.88
5 Gear, Solenoid	55678-51010	m		0.00
6 Display	86111-53030	m		4128.57
7 Trim, Display Door	55479-53020	m		46.93
8 Wire, Ground	82284-53020	m		6.15
9 Connector, Wire	90980-11097	m		5.37
10 Gear, Display Door	R 55682-53010	m		20.40
	L 55681-53010	m		20.40
11 Support, Display Door	(a) 55683-53020	m		30.06
12 Panel, Center Cluster	(a) 55422-53020	m		24.73
13 Seal, Dust	(a) 55697-53020	m		7.97
<i>(a) Included w/Navigation Display Assy</i>				
14 Protector, Control Knob	55693-53010	m		6.94
15 Module, Display Door Control	55313-53020	m		227.78
16 Cover, Control Module	86843-53020	m		20.84
17 Trim, Navigation Display	55662-53010	m		68.94
18 Switch, Door Control	R 84931-53020	m		45.16
	L 84932-53020	m		44.45
19 Knob, Switch	R/L 90463-12570	m		1.70
20 Wire, Switch	82145-53570	m		12.28
<i>(a) Included w/Navigation Display/Trim Assy</i>				
21 Wire, Navigation	82201-53010	m		2.00
22 Controller, Navigation	86820-53040	m	.4	200.52
23 Computer, Navigation	86841-53030	m	.6	4898.35
24 Bracket, Front Computer	86274-53010	m		36.74
25 Bracket, Rear Computer	86274-53020	m		11.51
26 Cover, Computer	86274-53060	m		11.51
27 Wire, Computer	86842-53010	m		46.33
28 Disc, Computer	86271-33030	m		951.17

STARTER



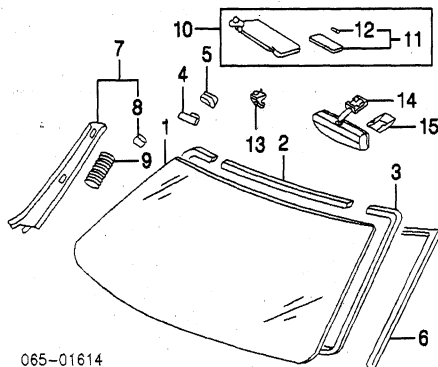
1 Starter Assy	28100-46220-84 m	.8	R333.18
2 Solenoid, Starter	28150-46220 m	1.1	112.57

(a) Included w/Starter Assy

WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&I Windshield	#4.3
<i>#Includes Clean Up Old Adhesive as Necessary</i>	
R&I Reveal Glass Moulding	.4



065-01614

1 Glass, Windshield			
Lexus-Green			
2001	56111-53041	#4.0	497.46
2002			
Heated	56111-53070	#4.0	0.00
Non-Heated	56111-53042	#4.0	503.70
NAGS-Green	FW02176GTN	#4.0	761.30
<i>#Includes Clean Up Old Adhesive as Necessary</i>			
2 Dam, Upper Windshield	56118-53010		3.94
3 Dam, Side/Lower W/S	56117-53010		8.92
4 Stopper, Outer Glass	R/L 56116-22050		1.69
5 Stopper, Inner Glass	R/L 56115-22010		1.72
6 Moulding, Reveal Glass	75533-53020	.4	47.86
7 Garnish Assy, Front Pillar			
Charcoal	01 R 62211-53021-B0	.3	77.33
	L 62212-53021-B0	.3	77.33
	02 R 62211-53030-B0	.3	59.49
	L 62212-53030-B0	.3	59.49
Ivory	01 R 62211-53021-A0	.3	77.33
	L 62212-53021-A0	.3	77.33
	02 R 62211-53030-A0	.3	59.49
	L 62212-53030-A0	.3	59.49
8 Clip, Garnish	R/L 90467-08179		.88

<i>(a) Included w/Front Pillar Garnish Assy</i>			
9 Pad, Front Pillar Garnish	01 R 62213-53010		22.40
	L 62214-53010		22.40

10 Visor Assy, Sun			
Right			
Charcoal	01 74310-53061-B0	.2	200.85
	02 74310-53110-B0	.2	201.20
Ivory	01 74310-53061-A0	.2	200.85
	02 74310-53110-A0	.2	201.20

Left			
Charcoal			
w/Garage Door Opener	01 74320-53080-B0	.2	521.32
	02 74320-53140-B0	.2	640.29
w/o Garage Door Opener	01 74320-53051-B0	.2	200.85
	02 74320-53110-B0	.2	201.20

Ivory			
w/Garage Door Opener	01 74320-53080-A0	.2	521.32
	02 74320-53140-A0	.2	640.29
w/o Garage Door Opener	01 74320-53051-A0	.2	200.85
	02 74320-53110-A0	.2	201.20

11 Lamp, Vanity			
Charcoal			
	01 R 81350-33040-B3	.2	81.15
	L 81340-33090-B3	.2	81.15
	02 R 81350-50110-B2	.2	90.50
	L 81340-50120-B2	.2	90.50

Ivory			
	01 R 81350-33040-A1	.2	90.50
	L 81340-33090-A1	.2	81.15
	02 R 81350-50110-A3	.2	90.50
	L 81340-50120-A3	.2	90.50
12 Bulb, Vanity Lamp	01 R/L 90981-14003		1.72
	02 R/L 90981-14007		4.63

<i>(a) Included w/Sun Visor Assy</i>			
13 Holder, Visor			
Charcoal	R/L 74348-22020-B9	.1	6.47
Ivory	R/L 74348-22020-A2	.1	6.47

14 Mirror Assy, Rear View			
2001			
Charcoal	87810-22230-B3	#.2	79.09
Ivory	87810-22230-A0	#.2	79.09

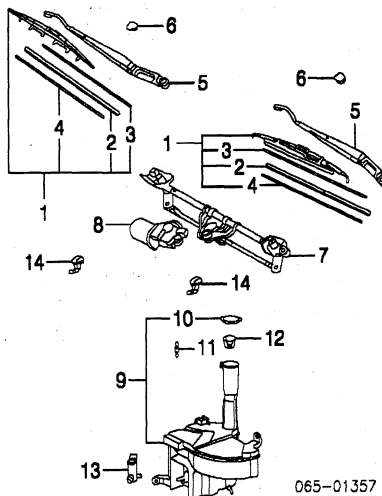
2002			
Charcoal			
w/Child View Mirror	87810-53070-B0	#.2	612.29
w/Navigation System	87810-53060-B0	#.2	612.29
w/o Navigation System	87810-53030-B0	#.2	78.71

Ivory			
w/Child View Mirror	87810-53070-A0	#.2	612.29
w/Navigation System	87810-53060-A0	#.2	612.29
w/o Navigation System	87810-53030-A0	#.2	78.71

15 Cover, Holder			
Charcoal	01 87834-22070-B3	#.2	9.23
	02 87834-24040-B0	#.2	2.78
Ivory	01 87834-22070-A0	#.2	9.23
	02 87834-24040-A0	#.2	2.81

#R&R Complete

WIPER SYSTEM



065-01357

1 Blade Assy, Wiper			
2001			
To 8-00	R 85212-30340	.1	20.83
	L 85222-48040	.1	24.63
From 8-00	R 85212-53060	.1	20.68
	L 85222-48040	.1	24.63
2002	R 85212-53060	.1	20.68
	L 85222-48040	.1	24.63

2 Insert, Wiper			
2001			
To 8-00	R 85214-30310	.1	4.48
	L 85214-48010	.1	4.88
From 8-00	R 85214-24050	.1	5.85
	L 85214-48010	.1	4.88
2002	R 85214-24050	.1	5.85
	L 85214-48010	.1	4.88

3 Backing, No. 1 Insert	01 R 85224-33070		1.38
	L 85224-44010		1.37
	02 R/L N.A.		0.00

4 Backing, No. 2 Insert	01 R 85224-33070		1.38
	L 85224-06020		2.67
	02 R/L N.A.		0.00

<i>(a) Included w/Wiper Blade Assy</i>			
5 Arm, Wiper	R 85211-53040	#.2	64.74
	L 85221-53050	#.2	48.64

<i>#Includes R&R Blade Assy or Insert</i>			
6 Cap, Wiper Arm	R/L 85292-13010		4.17
7 Link, Wiper	85150-53030	.8	183.69
8 Motor, Wiper	85110-53030	.7	269.50

9 Tank Assy, Washer			
w/Headlamp Washer	01 85315-53050	#.7	52.46
	02 85315-53080	#.7	53.58
w/o Headlamp Washer	01 85315-53040	#.7	53.58
	02 85315-53070	#.7	53.58

<i>#Includes R&R Pump, Filter and Sensor</i>			
10 Cap, Tank	01 85316-26030		3.94
	02 85316-42011		3.94

<i>(a) Included w/Washer Tank Assy</i>			
11 Joint, Hose	85334-22470		1.02
12 Filter, Tank	85312-42010	.1	6.35

13 Pump, Washer			
Sedan	85330-50030	.7	42.36
Wagon	85330-20470	.7	42.36

14 Nozzle, Washer			
Black (Code 202)	R/L 85381-53050-C0	#.2	22.69

Blue			
Code 8M6	01 R/L 85381-53050-J0	#.2	22.69
Code 8N8	02 R/L 85381-53050-J1	#.2	22.69
Gold (Code 585)	02 R/L 85381-53050-F1	#.2	22.69
Gray (Code 1C6)	R/L 85381-53050-B1	#.2	22.69

Green			
Code 6Q7	01 R/L 85381-53050-G0	#.2	22.69
Code 6R4	02 R/L 85381-53050-G1	#.2	22.69

Red			
Code 3N3	01 R/L 85381-53050-D0	#.2	22.69
Code 3P0	02 R/L 85381-53050-D1	#.2	22.69
Silver (Code 1C0)	R/L 85381-53050-B0	#.2	22.69

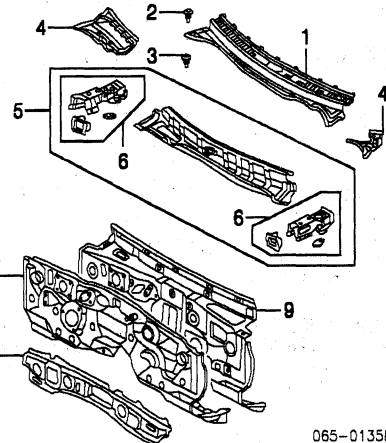
White			
Code 051	R/L 85381-53050-A0	#.2	22.69
Code 062	R/L 85381-53050-A2	#.2	22.69
Yellow (Code 576)	R/L 85381-53050-F0	#.2	22.69

#Included in R&R Hood

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

Refinish Cowl Panel Assy	1.0
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065-01358

1 Grille, Cowl Top	55708-53030	.5	203.29
2 Clip, Upper Grille	R/L 90467-06093		1.08
3 Clip, Lower Grille	R/L 90467-10152		.53
4 Brace, Cowl Top	R 55715-53020		50.72
	L 55716-53020		27.05
5 Panel Assy, Cowl	55700-53040	6.5	465.34
6 Panel, Cowl Side	R 55713-53900		45.87
	L 55714-53900		45.87

<i>(a) Included w/Cowl Panel Assy</i>			
7 Panel, Dash			
2001			
To 1-01	55101-53080		475.85
From 1-01	55101-53081		475.85
2002			
Man Trans	55101-53101		475.85
Auto Trans	55101-53081		475.85
8 Insulator, Otr Frt Dash	55223-53020		83.99
9 Insulator, Inr Frt Dash	55210-53020		440.85

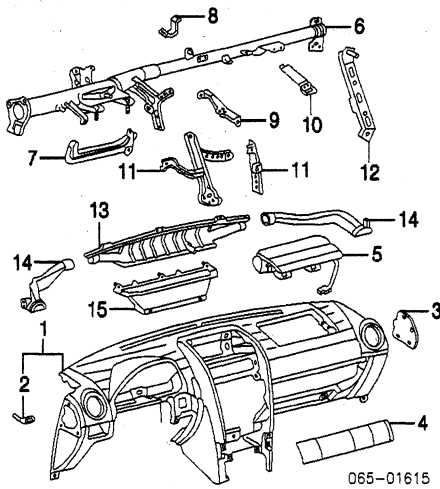
INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

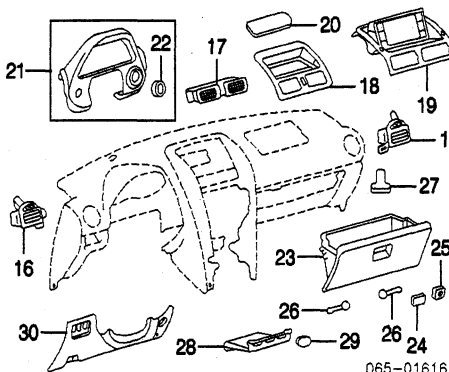
R&I Instrument Panel	m #3.6
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#Includes R&I Center Console

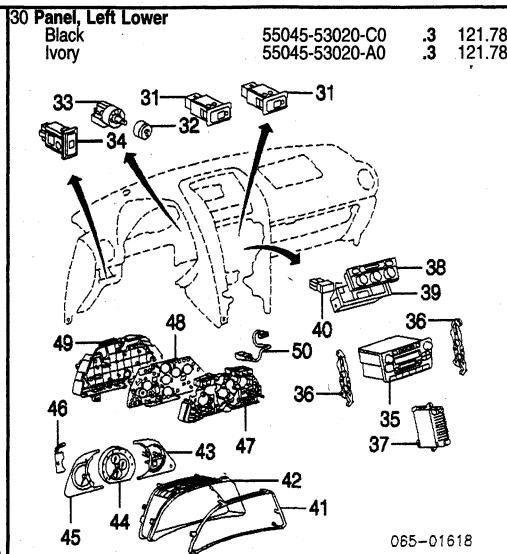
NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.



1 Panel Assy, Instrument			
Black	01 55301-53040-C2m #5.7	406.18	
Black/Gray	02 55301-53090-C1m #5.7	409.79	
Black/Ivory	01 55301-53040-C1m #5.7	409.79	
	01 55301-53040-C0m #5.7	409.79	
	02 55301-53090-C0m #5.7	409.79	
#Includes R&I Center Console			
2 Pin, Inst Panel (2)	55328-22040	4.93	
#Included w/Instrument Panel Assy			
3 Panel, Side Inst			
Black	R 55317-53020-C0	22.37	
Ivory	R 55317-53020-A0	22.37	
	55407-53010	32.70	
4 Insert, Inst Panel Pad			
5 Module, Passenger Air Bag-See Air Bag System Section			
6 Reinf, Instrument Panel	55330-53030	#8 199.79	
#w/Instrument Panel Removed, Not Included in R&R			
Instrument Panel			
7 Insert, Lower	01 55465-53010	0.00	
8 Brkt, Up Panel Mtg	55377-53020	10.06	
9 Brkt, Lwr Panel Mtg	55376-53020	11.71	
10 Brkt, Ctr Panel Mtg	55308-53010	8.03	
11 Brace, Instrument Panel	R 55352-53020	11.28	
	L 55306-53030	26.67	
12 Brace, Side	R 55375-53020	0.00	
13 Nozzle, Up Defroster	55950-53010	.3 59.49	
14 Duct, Side Defroster	R 55970-53020	23.08	
	L 55972-53020	26.02	
15 Nozzle, Lwr Defroster	55990-53020	.3 37.09	



16 Grille, Side Vent			
	R 55650-53020-C0	.3 65.80	
	L 55660-53020-C0	.3 65.80	
17 Grille, Center Vent	55063-53011	.3 85.75	
18 Panel, Ctr Cluster Finish			
w/o Navigation System			
	55412-53020	.2 68.53	
19 Display/Trim Assy, Navigation-See Electrical Section			
20 Panel, Upper Cluster Finish			
w/Navigation System			
	55544-53010	.2 9.51	
w/o Navigation System			
	55421-53020	.2 41.30	
21 Panel Assy, Cluster Finish			
Black	55404-53010-C0	.3 104.33	
Gray	55404-53010-B0	.3 104.33	
22 Plate, Cluster Finish	55445-33040-C0	2.41	
#Included w/Cluster Finish Panel Assy			
23 Panel, Glove Box			
Black	55550-53020-C0	.5 145.92	
Ivory	55550-53020-A0	.5 145.92	
24 Handle, Glove Box Lock			
Black	55565-89101-C0	.2 2.39	
Ivory	55565-89101-A0	.2 2.41	
25 Cover, Glove Box Lock			
Black	55569-89101-C0	4.75	
Ivory	55569-89101-A0	4.80	
26 Shaft, Glove Box Hinge	R/L 55574-10010	5.77	
27 Label, Air Bag Info-See Information Labels Section			
28 Panel, Center Lower			
	55413-53030	.2 33.65	
29 Cover, Spare Switch Hole (2)			
Black	55524-53010-C0	6.36	
Ivory	55524-53010-A0	6.32	



30 Panel, Left Lower			
Black	55045-53020-C0	.3 121.78	
Ivory	55045-53020-A0	.3 121.78	
31 Switch, Seat Heater (2)			
	84751-53010	.3 67.21	
32 Knob, Light Control Rheostat			
	84118-20011	3.90	
33 Rheostat, Light Control			
	84119-53020	.3 116.86	
34 Switch, Headlamp Washer			
	84150-53010	.3 59.49	
35 Radio			
Type 1	86120-53060	.5 1345.40	
Type 2	86120-53130	.5 742.78	
#Order by Application			
36 Bracket, Radio			
	R 86212-53011	12.90	
	L 86211-53011	12.90	
37 Amplifier, Radio			
2001	86280-53021	.5 428.44	
2002			
Sedan	86280-53050	.5 370.39	
Wagon	86280-53070	.5 370.39	
38 Control, Heater-See A/C /Heater/Ventilation Section			
39 Amplifier, A/C-See A/C /Heater/Ventilation Section			
40 Thermistor, Cooler-See A/C /Heater/Ventilation Section			
41 Glass, Meter	83852-53010	m #1.0 24.16	
42 Cover, Meter	83821-53010	m #1.0 29.88	
43 Gauge, Fuel			
2001	83882-53220	m #1.0 267.35	
2002			
Man Trans	83882-53450	m #1.0 234.09	
Auto Trans	83882-53430	m #1.0 267.35	
44 Speedometer	01 83220-53120	m #1.0 364.25	
	02 83220-53240	m #1.0 364.25	
45 Tachometer			
2001	83881-53220	m #1.0 577.32	
2002			
Man Trans	83881-53450	m #1.0 577.32	
Auto Trans	83881-53430	m #1.0 598.31	
46 Plate, Circuit	83861-53220	m #1.0 78.39	
47 Case, Front Meter			
Man Trans	83841-53260	m #1.0 43.74	
Auto Trans	83841-53220	m #1.0 43.39	
48 Computer, Meter			
2001	83291-53150	m #1.0 295.59	
2002			
Man Trans	83291-53380	m #1.0 290.38	
Auto Trans	83291-53360	m #1.0 290.38	
49 Case, Rear Meter	83841-53010	m #1.0 43.39	
50 Wire, Meter	01 83875-53060	m #1.0 4.80	
	02 83875-53340	m #1.0 6.15	

#R&R Complete, Not Included in R&R Instrument Panel

CENTER CONSOLE

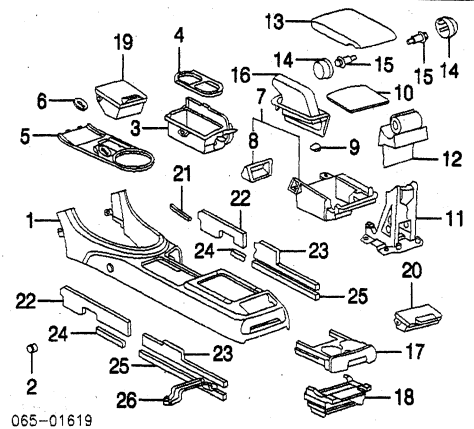
Use Procedure Explanation 14 with the following text.

W/ARMREST

R&I Console Panel..... .5

Illustration Located in Next Column

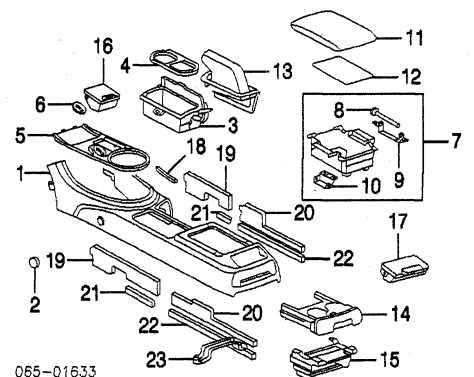
1 Panel, Console			
	58811-53020-C1	.5 83.54	
2 Cover, Screw	R/L 90339-10002-C0	.88	
3 Box, Front Console			
	58802-53020-C0	.2 27.55	
4 Holder, Front Cup			
	55618-53010	13.31	
#Order by Application			
5 Panel, Upper Console			
Man Trans	58804-53011-C0	.3 124.58	
Auto Trans	58804-53021-C0	.3 124.58	
6 Bezel, Cigarette Lighter Hole	55477-20110	1.93	
7 Box Assy, Rear	58911-53070-C0	.2 17.76	
8 Garnish, Rear Box	58932-53010-C0	8.98	
#Included w/Rear Box Assy			



9 Cover, Screw			
	58958-53010-C0	1.50	
10 Mat, Box			
	58916-53010	6.04	
11 Mount, Armrest			
	58908-53030	33.97	
12 Cover, Armrest Mount			
	58917-53010-C0	48.31	
13 Armrest/Lid			
w/Leather			
Black	58905-53050-C0	.3 179.71	
Ivory	58905-53050-A0	.3 179.71	
w/o Leather			
Black	58905-53040-C0	.3 135.83	
Ivory	58905-53040-A0	.3 135.83	
14 Cover, Pivot Bolt			
	R 58911-53080-C0	11.98	
	L 58912-53010-C0	11.98	
	90109-08238	1.11	
15 Bolt, Pivot			
	R/L 58809-53020-C0	.3 70.68	
16 Cover, Parking Brake Hole			
	55619-53020-C0	52.84	
17 Holder, Rear Cup			
	55604-53030	.2 46.22	
18 Housing, Rear Cup Holder			
	74102-53010-C0	45.30	
19 Ashtray, Front			
	74109-53010-C0	29.20	
20 Ashtray, Rear			
	58953-53010	2.12	
21 Gasket, Console			
	R 58926-53020	4.18	
	L 58925-53020	5.29	
22 Insulator, Front Upper			
	R 58928-53020	4.04	
	L 58927-53020	4.71	
23 Insulator, Rear Upper			
	R 58872-53010	.2 2.50	
	L 58871-53010	.2 2.50	
24 Cushion, Center			
	R 58953-53010	.2 2.12	
	L 58873-53010	.2 3.71	
25 Cushion, Rear			
	R 58953-53010	.2 2.12	
	L 58873-53010	.2 3.71	
26 Bracket, Rear Mtg			
	58908-53030	33.97	

W/O ARMREST

R&I Console Panel..... .5



065-01633

1 Console			
2001			
Black/Black	58811-53020-C2	.5 83.10	
Black/Gray	58811-53020-C1	.5 83.54	
2002			
Black/Black	58811-53050-C0	.5 83.54	
2 Cover, Screw			
	R/L 90339-10002-C0	.88	
3 Box, Front Console			
	58802-53020-C0	.2 27.55	
4 Holder, Front Cup			
	55618-53010	13.31	
#Order by Application			
5 Panel, Upper Console			
Man Trans	58804-53011-C0	.3 124.58	
Auto Trans	58804-53021-C0	.3 124.58	
6 Bezel, Cigarette Lighter Hole	55477-20110	1.93	
7 Box Assy, Rear	01 58911-53050	.2 35.83	
	02 58911-53090-C0	.2 35.83	
8 Shaft, Hinge			
	58966-53010	4.71	
9 Hinge			
	58907-53020	6.04	
10 Hinge, Lower			
	58961-53010	13.16	
#Included Rear Box Assy			

CENTER CONSOLE Cont'd

W/O ARMREST Cont'd

11 Lid, Rear Box	58905-53020-C0	.2	25.90
12 Mat, Box	58916-53010		6.04
13 Cover, Parking Brake Lever	58809-53020-C0	.3	70.68
14 Holder, Rear Cup	55619-53011-C0		60.55
15 Housing, Rear Cup Holder	55604-53020	.2	73.47
16 Ashtray, Front	74102-53010-C0		45.30
17 Ashtray, Rear	74109-53010-C0		29.20
18 Gasket, Console	58953-53010		2.12
19 Insulator, Front Upper	R 58925-53020		5.29
	L 58926-53020		4.18
20 Insulator, Rear Upper	R 58928-53020		4.04
	L 58927-53020		4.71
21 Cushion, Center	R 58872-53010	.2	2.50
	L 58871-53010	.2	2.50
22 Cushion, Rear	R 58953-53010	.2	2.12
	L 58873-53010	.2	3.71
23 Bracket, Rear Mtg	58993-53010		7.13

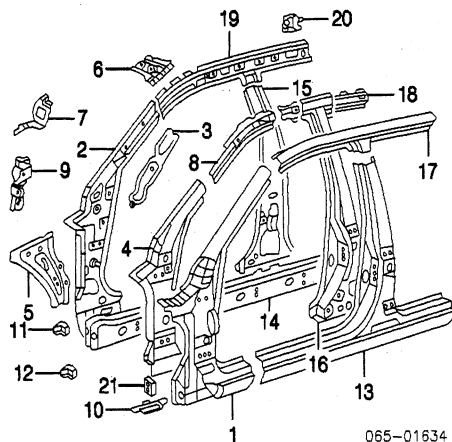
ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14,15 and 28 with the following text.

SHEET METAL

Refinish Outer Hinge Pillar	R/L	1.0
Refinish Outer Center Pillar	R/L	2.0
Refinish Rocker Panel	R/L	1.6
Refinish Center Pillar	R/L	1.0
Refinish Outer Roof Rail	R/L	1.0
Section Center Pillar	R/L	6.5
Section Rocker Panel	R/L	#6.0

#Deduct 2.0 w/Quarter Panel Removed



15 Pillar, Inner Center	01 R 61343-53011	s	1.5	181.16
	L 61344-53011	s	1.5	181.16
	02 R 61343-53011	s	1.5	181.16
	L 61344-53011	s	1.5	181.16

16 Reinf, Center Pillar				
2001				
To 3-01	R 61047-53011	s	2.5	166.20
	L 61048-53011	s	2.5	166.20
From 3-01	R 61047-53011	s	2.5	166.20
	L 61048-53011	s	2.5	166.20
2002	R 61047-53011	s	2.5	166.20
	L 61048-53011	s	2.5	166.20

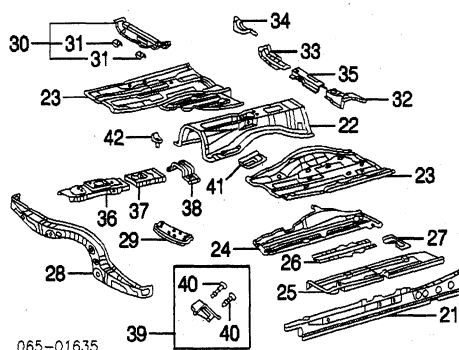
17 Rail, Outer Roof				
Sedan	R 61213-53010	s	5.5	99.37
	L 61214-53010	s	5.5	99.37
Wagon	R 61213-53020	s	5.5	99.06
	L 61214-53020	s	5.5	99.06
18 Reinf, Outer Roof Rail	R 61211-53010	s	5.5	84.34
	L 61212-53010	s		83.52

19 Rail, Inner Roof				
2001				
w/Sunroof	R 61231-53020	s	2.0	91.34
	L 61232-53020	s	2.0	91.34
w/o Sunroof	R 61231-53030	s	2.0	91.34
	L 61232-53030	s	2.0	91.34

2002				
Sedan				
w/Sunroof	R 61231-53021	s	2.0	91.70
	L 61232-53021	s	2.0	91.70
w/o Sunroof	R 61231-53040	s	2.0	99.06
	L 61232-53040	s	2.0	91.70

Wagon				
w/Sunroof	R 61231-53060	s	2.0	225.66
	L 61232-53050	s	2.0	99.06
w/o Sunroof	R 61231-53070	s	2.0	91.70
	L 61232-53040	s	2.0	91.70

20 Bracket, Assist Grip				
Sedan	R/L 61247-53010			5.36



21 Panel, Inner Rocker	R 57401-53010	s	4.0	165.49
	L 57402-53010	s	4.0	165.49
22 Panel, Center Floor	58113-53010			285.71
23 Panel, Side Floor	R 58111-53020			187.64
	L 58112-53010			187.64

24 Cover, Inner Floor	R 58167-53030			47.60
	L 58168-53011			110.92
25 Cover, Outer Floor	R 58165-53010			95.20
	L 58166-53010			95.20

26 Reinf, Floor	R/L 57417-53010			50.72
27 Reinf, Crossmember	R 57403-53010			27.05
	L 57404-53010			27.05
28 Xmb, Sidemember/Dash Panel	57103-53020			131.23
29 Xmb, Rear Eng Mtg	57255-30110			172.85

30 Crossmember Assy, Front Floor	R 57051-53010			83.66
	L 57052-53010			83.66
31 Plate, Crossmember (2/Side)	R/L 57475-22020			5.30

32 Crossmember, Rear Floor	R 58183-53010			36.03
	L 58184-53010			36.03
33 Brkt, Frt Seat Mounting	R 57455-53010			51.81
	L 57456-53010			51.81

34 Brkt, Outer Front Seat				
Right	R 57468-53011			23.81
	L 57468-30072			7.07
Left	R 57469-53011			23.81
	L 57469-30072			7.07

35 Brkt, Inner Front Seat	R/L 57453-51012			30.06
36 Cover, Transmission				
Man Trans	58261-53021			100.09
Auto Trans	58261-53040			98.67

37 Reinf, Parking Brake Base				
2001				
To 2-01	58171-53010			50.72
From 2-01	58171-53011			0.00
2002	58171-53012			50.72

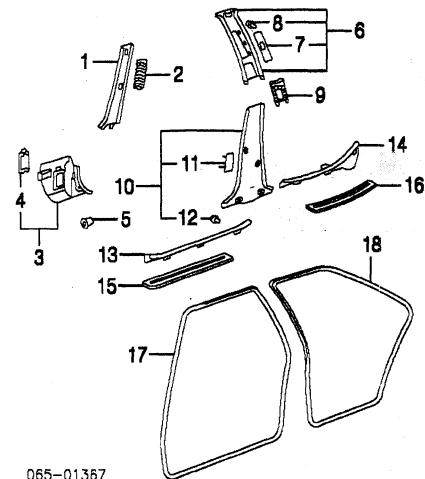
38 Reinf, Drive Shaft Ctr Supt	58209-51010			41.30
39 Footrest Assy	01 58192-53020			89.58
	02 58192-53040			89.58
40 Clip, Footrest	01 R 58198-53040			9.33
	L 58199-53030			4.66
	02 R/L 58198-20210			3.36

41 Brkt, Floor Insulator	R 57207-51010			33.73
	L 57208-51010			33.73
42 Brkt, Rear Eng Mtg	R/L 58133-51010			5.45

#Included w/Footrest Assy				
41 Brkt, Floor Insulator	R 57207-51010			33.73
	L 57208-51010			33.73
42 Brkt, Rear Eng Mtg	R/L 58133-51010			5.45

#Deduct 2.0 w/Quarter Panel Removed				
14 Reinf, Outer Rocker	R 61401-53011	s	1.5	157.31
	L 61402-53011	s	1.5	157.31

INTERIOR TRIM



1 Garnish Assy, Front Pillar-See Windshield Section

2 Pad, Front Pillar Garnish-See Windshield Section

3 Trim Assy, Side Cowl				
Black	01 R 62111-53021-C0	.3		44.77
	L 62112-53031-C0	.3		44.77
	02 R 62111-53040-C0	.3		44.77
	L 62112-53040-C0	.3		44.77
Ivory	01 R 62111-53021-A0	.3		44.77
	L 62112-53031-A0	.3		44.77
	02 R 62111-53040-A0	.3		44.77
	L 62112-53040-A0	.3		44.77

4 Cover, Service Hole				
Black	01 R/L 62117-53031-C0			10.77
	02 R 62117-53060-C0			10.80
	L 62117-53070-C0			10.80
Ivory	01 R/L 62117-53031-A0			10.77
	02 R 62117-53060-A0			10.80
	L 62117-53070-A0			10.80

5 Clip, Side Cowl Trim				
Black	R/L 90467-06158-C0			1.11
Ivory	R/L 90467-06158-A0			1.34

6 Garnish Assy, Upper Ctr Pillar				
Charcoal	01 R 62411-53020-B0	#4		69.97
	L 62412-53020-B0	#4		69.97
	02 R 62411-53040-B0	#4		65.09
	L 62412-53040-B0	#4		65.09
Ivory	01 R 62411-53020-A0	#4		69.97
	L 62412-53020-A0	#4		69.97
	02 R 62411-53040-A0	#4		65.09
	L 62412-53040-A0	#4		65.09

#Includes R&R Lower Center Pillar Garnish Assy

7 Cover, Shoulder Belt Anchor				
Charcoal	R/L 73237-33010-B2			6.79
Ivory	R/L 73237-33010-A1			6.86
8 Clip, Uptr Ctr Pillar Garnish (5/Side)	R/L 90467-10161			.80

9 Garnish, Inner Roof Side				
Charcoal	R 62471-53020-B0			110.21
	L 62472-53020-B0			110.21
Ivory	R 62471-53020-A0			110.21
	L 62472-53020-A0			110.21

10 Garnish Assy, Lower Ctr Pillar				
Black	R 62413-53010-C0	.2		95.87
	L 62414-53010-C0	.2		95.87
Ivory	R 62413-53010-A0	.2		95.87
	L 62414-53010-A0	.2		95.87
11 Pad, Lwr Ctr Pillar Garnish	R/L 62417-53010			22.40
12 Clip, Lwr Ctr Pillar Garnish (4/Side)	R/L 90467-10161			.80

#Included w/Lower Ctr Pillar Garnish Assy				
13 Plate, Front Scuff				
Black	R 67913-53010-C0	.2		37.09
	L 67914-53010-C0	.2		37.09
Ivory	R 67913-53010-A0	.2		37.09
	L 67914-53010-A0	.2		37.09

14 Plate, Rear Scuff				
Black	R 67917-53010-C0	.2		37.09
	L 67918-53010-C0	.2		37.09
Ivory	R 67917-53010-A0	.2		37.09
	L 67918-53010-A0	.2		37.09

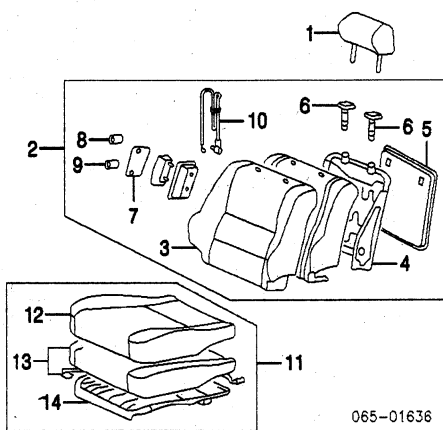
15 Trim, Front Scuff Plate				
#Includes R&R Front Scuff Plate				
2001	R 67930-53010-C0	#2		37.09
	L 67940-53010-C0	#2		37.09
2002	R 67930-53010-C0	#2		37.09
w/Stainless Steel	L 67940-53010-C0	#2		37.09
w/o Stainless Steel	R 67915-53010-C0	#2		37.09
	L 67916-53010-C0	#2		37.09

#Includes R&R Rear Scuff Plate				
17 Welt, Front Door Opening				
Black	R 62311-53020-C0	.4		200.63
	L 62312-53020-C0	.4		200.63
Ivory	R 62311-53020-A0	.4		200.63
	L 62312-53020-A0	.4		200.63

18 Welt, Rear Door Opening					
Sedan					
Black	R	62331-53020-C0	.4	131.99	
	L	62332-53020-C0	.4	131.99	
Ivory	R	62331-53020-A0	.4	131.99	
	L	62332-53020-A0	.4	131.99	
Wagon					
Black	R	62331-53040-C0	.4	120.87	
	L	62332-53040-C0	.4	120.87	
Ivory	R	62331-53040-A0	.4	120.87	
	L	62332-53040-A0	.4	120.87	

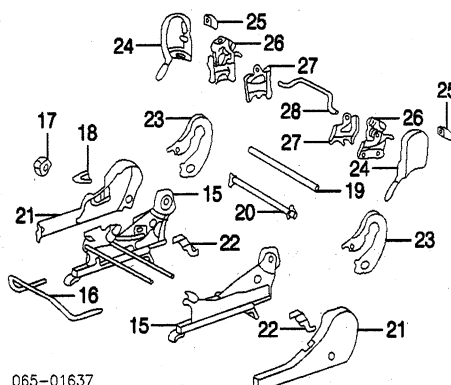
FRONT SEAT**MANUAL SEAT**

R&I Seat Assy R/L .3



065-01636

13 Pad, Seat Cushion (a) (b)					
Passenger Side					
w/Leather		71511-53030	#1.2	170.38	
w/o Leather		71051-53010	#1.2	239.35	
Driver Side					
		71512-53020	#1.2	170.38	
(a) Order by Application					
14 Frame, Front Seat Cushion (b)					
Passenger Side		71011-53010	#1.2	101.47	
Driver Side		71012-53010	#1.2	101.47	
(b) Included w/Seat Cushion Assy					
#R&R One Side Complete, Includes R&I Seat					



065-01637

15 Adjuster, Seat Track					
Passenger Side					
Sedan	R	72011-53020	#.2	276.62	
	L	72021-53020	#.2	179.57	
Wagon	R	72011-53040	#.2	179.30	
	L	72021-53040	#.2	179.30	
Driver Side					
	R	72022-53020	#.2	179.57	
	L	72012-53020	#.2	276.62	

#w/Seat Assy Removed

16 Handle, Seat Track					
Passenger Side		72201-53020		16.89	
Driver Side		72201-53020		16.89	
17 Knob, Seat Adjuster					
Passenger Side		72457-22020-C0		10.00	
Driver Side		72457-22020-C0		10.00	

18 Handle, Adjuster Recline					
Passenger Side		72525-53020-C0		9.06	
Driver Side		72526-53020-C0		9.06	

#Black listed, Order by Application

19 Rod, Outer Connecting					
Passenger Side		72345-53010		26.38	
Driver Side		72345-53010		26.38	

20 Rod, Inner Connecting					
Passenger Side		72506-53010		30.97	
Wagon		72506-53020		30.94	
Driver Side		72506-53010		30.97	

21 Cover, Adjuster Recline					
Passenger Side					
Sedan	R	71811-53010-C0	.1	61.61	
	L	71861-53010-C0	.1	44.09	
Wagon	R	71811-53040-C0	.1	54.61	
	L	71861-53040-C0	.1	44.45	
Driver Side	R	71862-53010-C0	.1	44.09	
	L	71812-53010-C0	.1	61.61	

22 Cover, Outer Seat Track					
Passenger Side		R 72137-53010-C0		9.19	
		L 72157-53020-C0		9.19	
Driver Side		R 72138-53010-C0		9.19	
		L 72158-53010-C0		9.19	

23 Cover, Reclining					
Passenger Side		R 71875-53010-C0	.2	22.78	
		L 71876-53010-C0	.2	22.78	
Driver Side		R 71875-53010-C0	.2	22.78	
		L 71876-53010-C0	.2	22.78	

#Black listed, Order by Application

24 Cover, Seat Back Lock					
Wagon					
Passenger Side	R	71813-53010-C0		21.34	
	L	71814-53010-C0		21.34	

25 Handle, Table					
Wagon					
Passenger Side	R	72525-13010-C0		4.04	
	L	72526-13010-C0		4.04	

#Black listed, Order by Application

26 Lock, Seat Back Hinge					
Wagon					
Passenger Side	R	72505-53010		30.79	
	L	72506-53010		30.97	

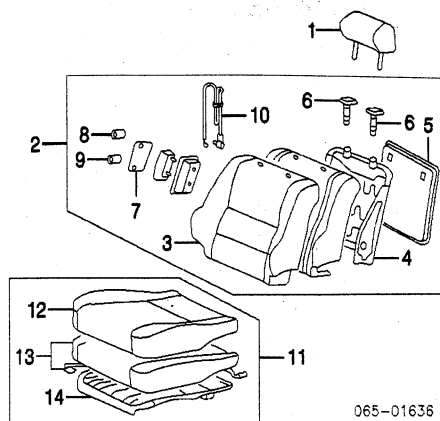
27 Cover, Seat Back Hinge					
Wagon					
Passenger Side	R	71831-13030-C0		13.72	
	L	71832-13030-C0		13.72	

#Black listed, Order by Application

28 Rod, Connecting					
Wagon					
Passenger Side		72529-13010		20.35	

POWER SEAT

R&I Seat Assy R/L .3



065-01636

1 Headrest					
Passenger Side		71910-53040-C0	.1	475.85	
Driver Side		71910-53040-C0	.1	475.85	

#Black listed, Order by Application

2 Back Assy, Seat-See Air Bag System Section					
3 Cover, Front Seat Back					
Passenger Side					
w/Heater		71073-53110-C0	#1.2	943.76	
w/o Heater		71073-53100-C0	#1.2	487.24	
Driver Side					
w/Heater		71074-53080-C0	#1.2	487.24	
w/o Heater		71074-53070-C0	#1.2	487.24	

4 Spring, Front Seat Back					
Passenger Side					
Sedan		71630-53010	#1.2	182.30	
Wagon		71630-53030	#1.2	226.37	
Driver Side		71630-53010	#1.2	182.30	

#R&R One Side Complete, Includes R&I Seat Assy

5 Board, Seat Back Table					
Wagon					
Passenger Side		71705-53010-C0		124.20	

6 Support, Headrest					
Passenger Side					
w/Lock		71930-28040-C0		11.86	
w/o Lock		71931-28050-C0		7.20	
Driver Side					
w/Lock		71930-28040-C0		11.86	
w/o Lock		71931-28050-C0		7.20	

(a) Black listed, Order by Application

7 Door, Side Air Bag					
8 Cover, Upper Screw					
9 Cover, Lower Screw					
10 Harness, Side Air Bag					
11 Cushion Assy, Seat					

2001					
Passenger Side					
w/Heater		71410-53141-C1	#.7	853.20	
w/o Heater		71410-53100-C1	#.7	533.52	
Driver Side					
w/Heater		71420-53120-A0	#.7	853.20	
w/o Heater		71420-53110-A0	#.7	853.20	

#2002-Serviced by Components

#Includes R&I Seat					
12 Cover, Seat Cushion (a) (b)					
Passenger Side					
w/Heater		71071-53120-C0	#1.2	696.03	
w/o Heater		71071-53110-C0	#1.2	696.03	
Driver Side					
w/Heater		71072-53110-C0	#1.2	560.93	
w/o Heater		71072-53100-C0	#1.2	442.20	

(a) Black listed, Order by Application

13 Pad, Seat Cushion (a) (b)					
Passenger Side					
w/Leather		71051-53040	#1.2	257.51	
w/o Leather		71052-53040	#1.2	238.97	
Driver Side					
w/Leather		71511-53060	#1.2	177.42	
w/o Leather		71511-53030	#1.2	170.38	

(b) Order by Application

14 Frame, Front Seat Cushion (a)					
Passenger Side		71011-53020	#1.2	105.33	
Driver Side		71012-53010	#1.2	101.47	

(a) Included w/Seat Cushion Assy

#R&R One Side Complete, Includes R&I Seat Assy					
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Illustration Located in Next Column

15 Adjuster, Seat Track					
Passenger Side		72010-53010	#.2	1198.61	
Driver Side		72020-53010	#.2	1198.61	

#w/Seat Assy Removed

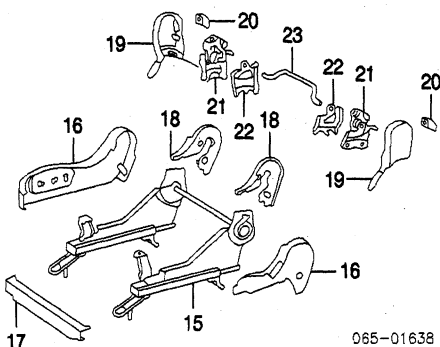
16 Cover, Adjuster Recline					
Passenger Side		R 71811-53020-C0	.1	54.61	
		L 71861-53020-C0	.1	39.56	
Driver Side		R 71862-53020-C0	.1	39.56	
		L 71812-53020-C0	.1	54.61	

17 Cover, Lower Seat Cushion					
Passenger Side		71873-53010-C0	.1	19.99	
Driver Side		71873-53010-C0	.1	19.99	

LEXUS IS 300 2001-02

FRONT SEAT Cont'd

POWER SEAT Cont'd



065-01638

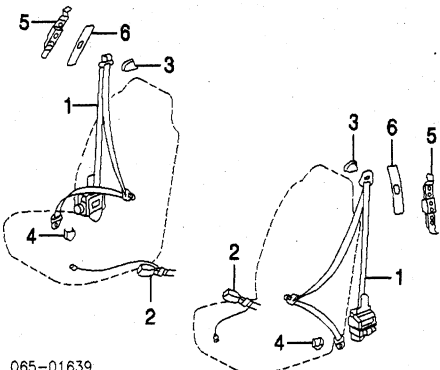
18 Cover, Reclining¶			
Passenger Side	R 71876-53020-C0	.2	17.08
	L 71875-53020-C0	.2	17.08
Driver Side	R 71876-53020-C0	.2	17.08
	L 71875-53020-C0	.2	17.08
19 Cover, Outer Table Lock¶			
Passenger Side	R 71813-53010-C0	21.34	
	L 71814-53010-C0	21.34	
20 Handle, Table Lock¶			
Passenger Side	R 72525-13010-C0	4.04	
	L 72526-13010-C0	4.04	
21 Lock, Folding Table¶			
Passenger Side	R 72505-13010	0.00	
	L 72506-13020	0.00	
22 Cover, Inner Table Lock¶			
Passenger Side	R 71831-13030-C0	13.72	
	L 71832-13030-C0	13.72	
23 Bar, Connecting¶			
Passenger Side	72529-13010	20.35	
¶Order by Application			

REAR SEAT

R&I Rear Seat Assy	.5
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SEAT BELTS

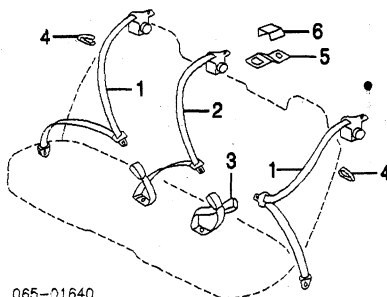
FRONT



065-01639

1 Retractor, Seat Belt			
Black	R 73203-53050-C0	.8	204.91
	L 73204-53030-C0	.8	204.91
Ivory	R 73203-53050-A0	.8	204.91
	L 73204-53030-A0	.8	204.91
2 Buckle, Seat Belt			
Manual Seat			
Black	R 73230-53050-C0	.4	30.75
	L 73230-53010-C0	.4	30.90
Ivory	R 73230-53050-A0	.4	30.90
	L 73230-53010-A0	.4	0.00
Power Seat			
Black	R 73230-53060-C0	.4	30.75
	L 73230-53020-C0	.4	30.90
Ivory	R 73230-53060-A0	.4	30.75
	L 73230-53020-A0	.4	30.90
3 Cover, Up'r Anchor Bolt			
Charcoal	R/L 73178-33020-B1	4.83	
Ivory	R/L 73178-33020-A1	4.83	
4 Cover, Lwr Anchor Bolt			
Black	R/L 73233-33010-C0	4.17	
Ivory	R/L 73233-33010-A1	4.17	
5 Adjuster, Seat Belt			
Charcoal	R/L 73200-33020-B2	.3	43.06
Ivory	R/L 73200-33020-A1	.3	43.06
6 Cover, Shoulder Belt Anchor-See Rocker/Pillars/Floor Section			

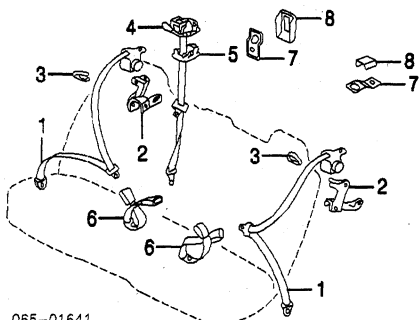
REAR SEDAN



065-01640

1 Retractor, Outer Seat Belt			
Black	R/L 73360-53010-C0	#1.0	128.68
Ivory	R/L 73360-53020-A0	#1.0	128.68
2 Retractor, Center Seat Belt			
Black	73470-53020-C0	#1.0	139.36
Ivory	73470-53030-A0	#1.0	139.36
#Each Additional .2, Includes R&I Rear Seat			
3 Buckle, Seat Belt			
Black	73480-53010-C0	#.6	33.43
Ivory	73480-53010-A0	#.6	33.43
#Includes R&I Rear Seat			
4 Guide, Seat Belt			
Black	R 73343-50020-C0	11.36	
	L 73344-50010-C0	11.36	
Ivory	R 73343-50020-A1	11.36	
	L 73344-50010-A1	11.36	
5 Anchor, Child Seat			
	73708-12060	19.77	
6 Cover, Anchor			
2001	73717-50011	0.00	
2002			
Black	73717-50011-C0	2.48	
Ivory	73717-50011-A0	2.71	

REAR WAGON



065-01641

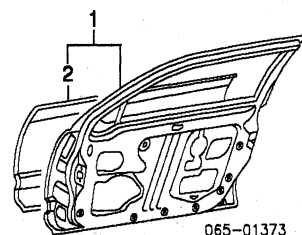
1 Retractor, Side Seat Belt			
Black	R/L 73360-53050-C0	.5	128.68
Ivory	R/L 73360-53060-A0	.5	128.68
2 Bracket, Mounting			
	R/L N.A.		0.00
3 Guide, Seat Belt			
Black	R/L 73373-33010-C0	5.77	
Ivory	R/L 73373-33010-A1	5.77	
4 Retractor, Center Seat Belt			
Black	73350-53020-C0	.5	132.80
Ivory	73350-53020-A0	.5	132.80
5 Cover, Center Retractor			
Charcoal	73137-53010-B0	5.29	
Ivory	73137-53010-A0	5.29	
6 Buckle, Seat Belt			
Black	R 73470-53040-C0	.3	32.94
	L 73480-53010-C0	.3	33.43
Ivory	R 73470-53040-A0	.3	32.94
	L 73480-53010-A0	.3	33.43
7 Anchor, Child Seat			
Vertical Mounted (2)	73708-50020	20.79	
Horizontal Mounted	73708-50020	20.79	
8 Cover, Anchor			
Black			
Vertical Mounted (2)	73717-50011-C0	2.48	
Horizontal Mounted	73717-53010-C0	10.25	
Ivory			
Vertical Mounted (2)	73717-50011-A0	2.71	
Horizontal Mounted	73717-53010-A0	10.25	

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside	R/L	2.0
Add for Jamb & Interior	R/L	1.0
Add for Jamb	R/L	.5
R&I Door Assy	R/L	1.0

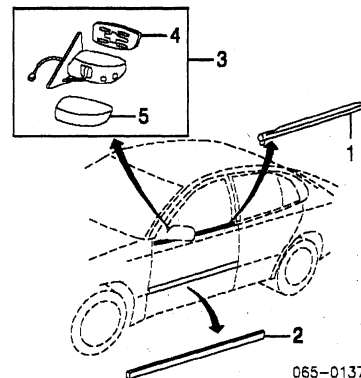


065-01373

1 Shell Assy, Door			
R	67001-53021	#5.0	355.64
L	67002-53021	#5.0	355.64
#Includes R&I Mirror			
2 Panel, Door Repair¶			
R	67111-53010	#7.0	226.52
L	67112-53010	#7.0	226.52
¶Included w/Door Shell Assy			
#Includes R&I Mirror & R&I/R&R Door Glass			

EXTERIOR TRIM

Refinish Side Moulding	R/L	.4
Refinish Mirror Assy	R/L	.5
R&I Belt Moulding	R/L	#1.0
#Includes R&I/R&R Trim Panel & R&I Mirror		
R&I Mirror Assy	R/L	#.7
#Includes R&I Trim Panel		



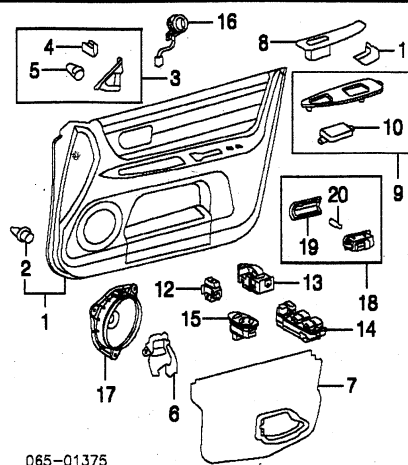
065-01374

1 Moulding, Belt			
R	75710-53010	#3	49.72
L	75720-53010	#3	49.72
#w/Trim Panel & Mirror Removed			
2 Moulding, Side (Adhesive)			
Black (Code 202)			
01 R	75731-53010-C0	.2	86.78
	L 75732-53010-C0	.2	86.78
02 R	75731-53020-C0	.2	86.78
	L 75732-53020-C0	.2	86.78
Blue			
Code 8M6	01 R	75731-53010-J0	.2
	L	75732-53010-J0	.2
Code 8N8	02 R	75731-53020-J0	.2
	L	75732-53020-J0	.2
Gold (Code 585)	02 R	75731-53020-F1	.2
	L	75732-53020-F1	.2
Gray (Code 1C6)	01 R	75731-53010-B1	.2
	L	75732-53010-B1	.2
	02 R	75731-53020-B1	.2
	L	75732-53020-B1	.2
Green			
Code 6Q7	01 R	75731-53010-G0	.2
	L	75732-53010-G0	.2
Code 6R4	02 R	75731-53020-G0	.2
	L	75732-53020-G0	.2
Red			
Code 3N3	01 R	75731-53010-D0	.2
	L	75732-53010-D0	.2
Code 3P0	02 R	75731-53020-D0	.2
	L	75732-53020-D0	.2
Silver (Code 1C0)	01 R	75731-53010-B0	.2
	L	75732-53010-B0	.2
	02 R	75731-53020-B0	.2
	L	75732-53020-B0	.2
White			
Code 051	01 R	75731-53010-A1	.2
	L	75732-53010-A1	.2
Code 062	02 R	75731-53020-A1	.2
	L	75732-53020-A1	.2
Yellow (Code 576)	01 R	75731-53010-F0	.2
	L	75732-53010-F0	.2
	02 R	75731-53020-F0	.2
	L	75732-53020-F0	.2
3 Mirror Assy, Rear View			
2001			
Black (Code 202)	R	87910-53060-C0	#2
	L	87940-53060-C0	#2
Blue (Code 8M6)	R	87910-53060-J0	#2
	L	87940-53060-J0	#2
Gray (Code 1C6)	R	87910-53060-B1	#2
	L	87940-53060-B1	#2
Green (Code 6Q7)	R	87910-53060-G0	#2
	L	87940-53060-G0	#2
Red (Code 3N3)	R	87910-53060-D0	#2
	L	87940-53060-D0	#2
Silver (Code 1C0)	R	87910-53060-B0	#2
	L	87940-53060-B0	#2

White (Code 051)	R	87910-53060-A1	#.2	264.06
	L	87940-53060-A1	#.2	264.06
Yellow (Code 576)	R	87910-53060-F0	#.2	264.06
	L	87940-53060-F0	#.2	264.06
2002				
Black (Code 202)	R	87910-53130-C0	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-C0	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-C0	#.2	264.06
	L	87940-53090-C0	#.2	264.06
Blue (Code 8N8)	R	87910-53130-J0	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-J0	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-J0	#.2	264.06
	L	87940-53090-J0	#.2	264.06
Gold (Code 585)	R	87910-53130-F1	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-F1	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-F1	#.2	264.06
	L	87940-53090-F1	#.2	264.06
Gray (Code 1C6)	R	87910-53130-B1	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-B1	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-B1	#.2	264.06
	L	87940-53090-B1	#.2	264.06
Green (Code 6R4)	R	87910-53130-G0	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-G0	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-G0	#.2	264.06
	L	87940-53090-G0	#.2	264.06
Red (Code 3P0)	R	87910-53130-D0	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-D0	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-D0	#.2	264.06
	L	87940-53090-D0	#.2	264.06
Silver (Code 1C0)	R	87910-53130-B0	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-B0	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-B0	#.2	264.06
	L	87940-53090-B0	#.2	264.06
White (Code 062)	R	87910-53130-A0	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-A0	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-A0	#.2	264.06
	L	87940-53090-A0	#.2	264.06
Yellow (Code 576)	R	87910-53130-F0	#.2	429.70
w/Interior Child View Mirror	L	87940-53130-F0	#.2	429.70
w/o Interior Child View Mirror	R	87910-53090-F0	#.2	264.06
	L	87940-53090-F0	#.2	264.06
#w/Trim Panel Removed				
4 Glass, Rear View Mirror				
2001	R	87931-53060	.2	76.89
	L	87961-53060	.2	76.89
2002	R	87901-53010	.2	319.56
w/Interior Child View Mirror	L	87906-53010	.2	319.56
w/o Interior Child View Mirror	R	87931-53090	.2	101.54
	L	87961-53090	.2	101.54
5 Cover, Outer Mirror				
Black (Code 202)	01 R	87915-20040-C1	.3	42.97
	L	87945-20040-C1	.3	42.97
	02 R	87915-12010-C1	.3	36.74
	L	87945-12010-C1	.3	35.35
Blue				
Code 8M6	01 R	87915-20040-J2	.3	43.39
	L	87945-20040-J2	.3	43.39
Code 8N8	02 R	87915-12010-J3	.3	36.74
	L	87945-12010-J3	.3	35.35
Gold (Code 585)	02 R	87915-12010-F1	.3	36.74
	L	87945-12010-F1	.3	35.35
Gray (Code 1C6)	01 R	87915-20040-B4	.3	43.39
	L	87945-20040-B4	.3	43.39
	02 R	87915-12010-B4	.3	36.74
	L	87945-12010-B4	.3	35.35
Green				
Code 6Q7	01 R	87915-20040-G5	.3	43.39
	L	87945-20040-G5	.3	43.39
Code 6R4	02 R	87915-12010-G0	.3	0.00
	L	87945-12010-G0	.3	0.00
Red				
Code 3N3	01 R	87915-20040-D3	.3	43.39
	L	87945-20040-D3	.3	43.39
Code 3P0	02 R	87915-12010-D2	.3	36.74
	L	87945-12010-D2	.3	35.35
Silver (Code 1C0)	01 R	87915-20040-B3	.3	43.39
	L	87945-20040-B3	.3	43.39
	02 R	87915-12010-B3	.3	36.74
	L	87945-12010-B3	.3	35.35
White				
Code 051	01 R	87915-20040-A2	.3	43.39
	L	87945-20040-A2	.3	43.39
Code 062	02 R	87915-12010-A3	.3	36.74
	L	87945-12010-A3	.3	35.35
Yellow (Code 576)	01 R	87915-20040-F0	.3	43.39
	L	87945-20040-F0	.3	43.39
	02 R	87915-12010-F0	.3	36.74
	L	87945-12010-F0	.3	35.35
†Included w/Rear View Mirror Assy				

INTERIOR TRIM

R&I Trim Panel Assy R/L .5

NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

065-01375

1 Panel Assy, Trim

2001				
w/Leather	R	67610-53090-C0	.5	604.49
Black	L	67620-53100-C0	.5	604.49
Ivory	R	67610-53090-A0	.5	604.49
	L	67620-53100-A0	.5	604.49
w/o Leather	R	67610-53080-C0	.5	429.60
	L	67620-53090-C0	.5	429.60
2002 (a)				
w/Leather	R	67610-53130-C0	.5	856.12
	L	67620-53130-C0	.5	856.12
w/o Leather	R	67610-53120-C0	.5	604.49
	L	67620-53120-C0	.5	604.49

(a) Order by Application

2 Clip, Trim† (4/Side)	R/L	90467-10161	.80
†Included w/Trim Panel Assy			
3 Garnish Assy, Lwr Frame Brkt	R	67491-53020-C0	15.69
	L	67492-53020-C0	15.69
4 Clip, Uptr Garnish†	R/L	90468-04181	0.00
5 Clip, Lwr Garnish†	R/L	90468-05106	.80
†Included w/Lwr Frame Brkt Garnish Assy			
6 Shield, No. 1 Moisture	R	67833-53010	14.37
	L	67834-53010	14.37
7 Shield, No. 2 Moisture	R	67831-53020	#.1 18.98
	L	67832-53020	#.1 18.98

#w/Trim Panel Removed, Not Included in R&R Trim Panel

8 Armrest				
Black	R	74210-53010-C0	.2	102.53
	L	74220-53010-C0	.2	102.53
Ivory	R	74210-53010-A0	.2	102.53
	L	74220-53010-A0	.2	102.53

9 Panel Assy, Armrest Base				
w/Woodgrain	R	74230-53010	.2	149.77
	L	74240-53020	.2	149.77
w/o Woodgrain	R	74231-53020	.2	19.11
	L	74232-53030	.2	20.87

10 Base, Armrest†	R	74233-53010	.2	10.63
	L	74234-53010	.2	8.00

†Included w/Armrest Base Panel Assy			
11 Bracket, Armrest	R/L	67625-53010	8.16

12 Switch, Door Lock	R	84930-47010-C0	.2	55.28
13 Switch, Power Window	R	84030-53010-C0	.2	61.61

14 Switch, Main	R	84040-53021-C0	.2	360.40
15 Switch, Rear View Mirror	L	84870-20110	.2	111.62

16 Speaker, Upper Door	R	86160-53080	.2	79.78
	L	86160-53090	.2	79.78

17 Speaker, Lower Door	R/L	86160-53100	#.2 98.91
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#w/Trim Panel Removed, Not Included in R&R Trim Panel

18 Lamp Assy, Courtesy	R	81230-53010	.2	17.13
	L	81310-53010	.2	17.13

19 Lens, Courtesy Lamp†	R	81231-53010	.1	7.39
	L	81311-53010	.1	7.39

20 Bulb, Courtesy Lamp†	R/L	00234-00194	.1	.42
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†Included w/Courtesy Lamp Assy**HARDWARE**

Refinish Outside Handle	R/L	.3
Refinish Upper Hinge	R/L	.2
Refinish Lower Hinge	R/L	.2
R&I Outside Handle	R/L	#.7

#Includes R&I Trim Panel

Illustration Located in Next Column

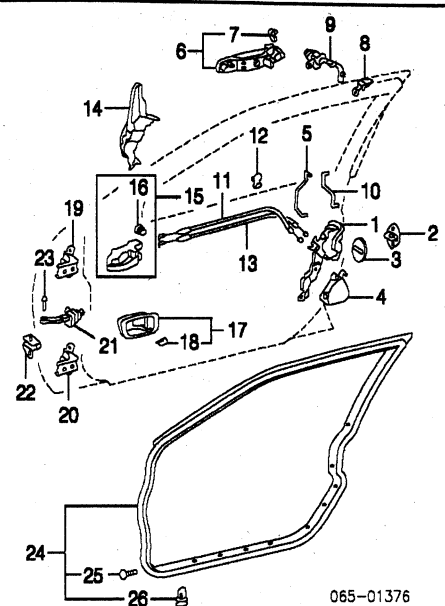
1 Latch, Front Door	R	69310-53050	#.3	92.37
	L	69320-53050	#.3	92.37

#w/Trim Panel Removed

3 Cover, Striker	R/L	69415-30020		5.97
4 Actuator, Latch	R	69110-53020	#.3	101.47
		69120-53030	#.3	101.47

4 Actuator, Latch	R	69110-53020	#.3	101.47
	L	69120-53030	#.3	101.47

#w/Trim Panel Removed			
5 Rod, Outside Handle	R	69311-53020	8.00
	L	69312-53020	8.00



065-01376

6 Handle Assy, Outside

Black (Code 202)	R	69210-53020-C0	#.3	95.90
	L	69220-53010-C0	#.3	95.90

Blue				
Code 8M6	01 R	69210-53020-J0	#.3	95.90
	L	69220-53010-J0	#.3	95.90

Code 8N8	02 R	69210-53020-J1	#.3	95.90
	L	69220-53010-J2	#.3	95.90

Gold (Code 585)	02 R	69210-53020-F1	#.3	95.90
	L	69220-53010-F1	#.3	95.90

Gray (Code 1C6)	R	69210-53020-B1	#.3	95.90
	L	69220-53010-B1	#.3	95.90

Green				
Code 6Q7	01 R	69210-53020-G0	#.3	95.90
	L	69220-53010-G0	#.3	95.90

Code 6R4	02 R	69210-53020-G1	#.3	95.90
	L	69220-53010-G1	#.3	95.90

Red				
Code 3N3	01 R	69210-53020-D0	#.3	95.90
	L	69220-53010-D0	#.3	95.90

Code 3P0	02 R	69210-53020-D1	#.3	95.90
	L	69220-53010-D1	#.3	95.90

Silver (Code 1C0)	R	69210-53020-B0	#.3	95.90
	L	69220-53010-B0	#.3	95.90

White				
Code 051	01 R	69210-53020-A1	#.3	95.90
	L	69220-53010-A1	#.3	95.90

Code 062	02 R	69210-53020-A2	#.3	95.90
	L	69220-53010-A2	#.3	95.90

Yellow (Code 576)	R	69210-53020-F0	#.3	95.90
	L	69220-53010-F0	#.3	95.90

#w/Trim Panel Removed

7 Snap, Outside Handle†	R	69293-12060	4.63
	L	69293-12050	4.63

†Included w/Outside Handle Assy

8 Protector, Outside Handle	R	67443-53010	27.05
	L	67444-53010	27.05

9 Cylinder w/Key	R	69052-53030	#.2	96.31
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#w/Trim Panel Removed

10 Link, Outside Locking	L	69316-53010	8.00
11 Rod, Door Lock	R/L	69710-53010	22.05

12 Clamp, Door Lock Rod	R/L	69749-30050	1.77
13 Rod, Inside Handle	R	69750-53010	22.05
	L	69760-53010	22.05

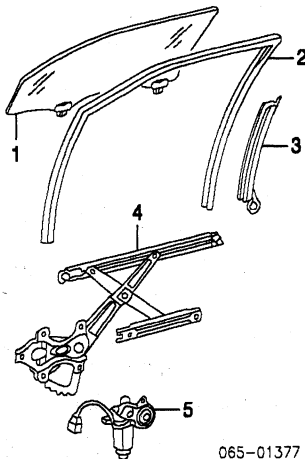
14 Protector, Inside Handle Rod†		
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FRONT DOOR Cont'd

HARDWARE Cont'd

#w/Door Assy Removed			
21 Check, Door	R/L 68610-53010	#.2	73.15
#w/Trim Panel Removed			
22 Bracket, Door Check	R/L 68618-20030		3.61
23 Pin, Door Check	R/L 68617-20050		2.47
24 Weatherstrip Assy, Door	R 67861-53010	.4	73.72
	L 67862-53010	.4	73.72
25 Clip, Weatherstrip	R/L 67869-20030		3.09
26 Retainer, W/Strip (15/5ide)	R/L 67867-12150		2.04
¶Included w/Door Weatherstrip Assy			

GLASS & PARTS



065-01377

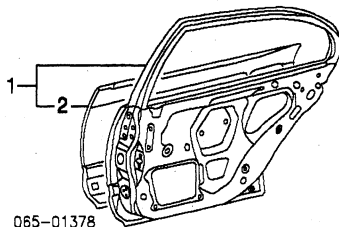
1 Glass, Front Door			
Lexus-Tinted	R 68101-53021	#1.0	199.46
	L 68102-53021	#1.0	199.46
NAGS-Green	R/L FD20993-4GTN	#1.0	702.40
#Includes R&R Lower Door Frame			
2 Run, Glass	R 68141-53010	.3	67.21
	L 68151-53010	.3	67.21
3 Frame, Lower Door	R 67403-53010	1.0	33.62
	L 67404-53010	1.0	33.62
4 Regulator, Glass	R 69801-53010	#.6	121.16
	L 69802-53010	#.6	121.16
5 Motor, Regulator	R 85720-53020	#.6	282.75
	L 85710-53020	#.6	370.90
#R&R One Side Complete, w/Trim Panel Removed, w/Door Glass Removed Deduct .2			

REAR DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside	R/L	1.9
Add for Jamb & Interior	R/L	1.0
Add for Jamb	R/L	.5
R&I Door Assy	R/L	.8

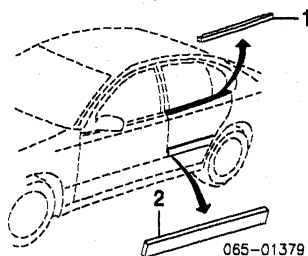


065-01378

1 Shell Assy, Door			
Sedan	R 67003-53021	4.0	304.31
	L 67004-53021	4.0	304.31
Wagon	R 67003-53050	4.0	304.31
	L 67004-53050	4.0	304.31
2 Panel, Door Repair	R 67113-53010	#6.5	168.30
	L 67114-53010	#6.5	168.30
¶Included w/Door Shell Assy			
#Includes R&I/R&R Rear Door Glass & Vent Glass			

EXTERIOR TRIM

Refinish Side Moulding	R/L	.5
R&I Belt Moulding	R/L	#.7
#Includes R&I Trim Panel		



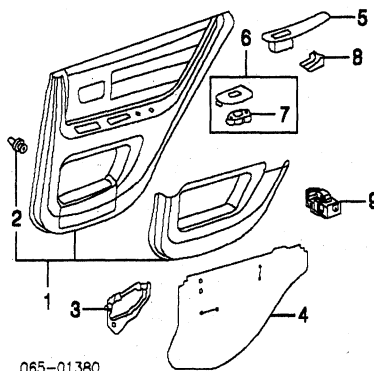
065-01379

1 Moulding, Belt	R 75730-53010	#.3	49.72
	L 75740-53010	#.3	49.72
#w/Trim Panel Removed			
2 Moulding, Side (Adhesive)			
Black (Code 202)	01 R 75741-53010-C0	.2	28.58
	L 75742-53010-C0	.2	28.58
	02 R 75741-53020-C0	.2	57.05
	L 75742-53020-C0	.2	57.05
Blue			
Code 8M6	01 R 75741-53010-J0	.2	28.58
	L 75742-53010-J0	.2	28.58
Code 8N8	02 R 75741-53020-J0	.2	57.05
	L 75742-53020-J0	.2	57.05
Gold (Code 585)	02 R 75741-53020-F1	.2	57.05
	L 75742-53020-F1	.2	57.05
Gray (Code 1C6)	01 R 75741-53010-B1	.2	28.58
	L 75742-53010-B1	.2	28.58
	02 R 75741-53020-B1	.2	57.05
	L 75742-53020-B1	.2	57.05
Green			
Code 6Q7	01 R 75741-53010-G0	.2	28.58
	L 75742-53010-G0	.2	28.58
Code 6R4	02 R 75741-53020-G0	.2	57.05
	L 75742-53020-G0	.2	57.05
Red			
Code 3N3	01 R 75741-53010-D0	.2	28.58
	L 75742-53010-D0	.2	28.58
Code 3P0	02 R 75741-53020-D0	.2	57.05
	L 75742-53020-D0	.2	57.05
Silver (Code 1C0)	01 R 75741-53010-B0	.2	28.58
	L 75742-53010-B0	.2	28.58
	02 R 75741-53020-B0	.2	57.05
	L 75742-53020-B0	.2	57.05
White			
Code 051	01 R 75741-53010-A1	.2	28.58
	L 75742-53010-A1	.2	28.58
Code 062	02 R 75741-53020-A1	.2	57.05
	L 75742-53020-A1	.2	57.05
Yellow (Code 576)	01 R 75741-53010-F0	.2	28.58
	L 75742-53010-F0	.2	28.58
	02 R 75741-53020-F0	.2	57.05
	L 75742-53020-F0	.2	57.05

INTERIOR TRIM

R&I Trim Panel	R/L	.5
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.



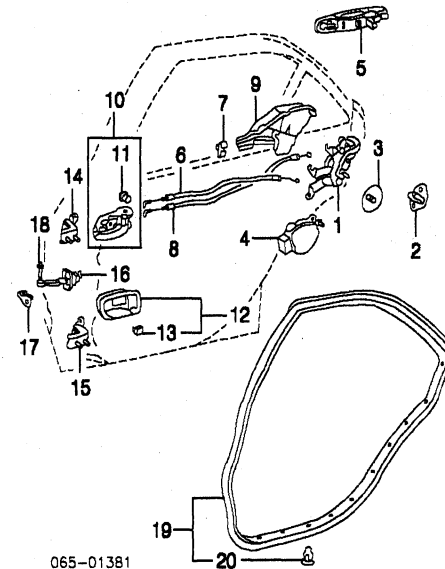
065-01380

1 Panel Assy, Trim			
2001			
w/Leather			
Black	R 67630-53070-C0	.5	552.33
	L 67640-53070-C0	.5	552.33
Ivory	R 67630-53070-A0	.5	552.33
	L 67640-53070-A1	.5	553.63
w/o Leather	R 67630-53060-C0	.5	386.62
	L 67640-53060-C0	.5	386.62
2002			
w/Leather	R/L 67630-53100-C0	.5	782.46
w/o Leather	R 67630-53060-C0	.5	386.62
	L 67640-53060-C0	.5	386.62
¶Order by Application			
2 Clip, Trim (a) (3/5ide)	R/L 90467-10161		.80
(a) Included w/Trim Panel Assy			
3 Shield, No. 1 Moisture	R 67841-53010		10.19
	L 67842-53010		10.19
4 Shield, No. 2 Moisture	R 67843-53010	#.1	16.89
	L 67844-53010	#.1	16.89
#w/Trim Panel Removed, Not Included in R&R Trim Panel			

5 Armrest			
Black	R 74250-53010-C0	.2	102.53
	L 74260-53010-C0	.2	102.53
Ivory	R 74250-53010-A0	.2	102.53
	L 74260-53010-A0	.2	102.53
6 Panel Assy, Armrest Base			
w/Woodgrain	R/L 74270-53010		128.43
w/o Woodgrain	R/L 74271-53010		12.77
7 Base, Armrest	R 74233-53010		10.63
	L 74234-53010		8.00
¶Included w/Armrest Base Panel Assy			
8 Bracket, Armrest	R/L 67625-53010		8.16
9 Switch, Power Window	R/L 84030-53010-C0	.2	61.61

HARDWARE

Refinish Outside Handle	R/L	.3
Refinish Upper Hinge	R/L	.2
Refinish Lower Hinge	R/L	.2
R&I Outside Handle	R/L	#.7
#Includes R&I Trim Panel		

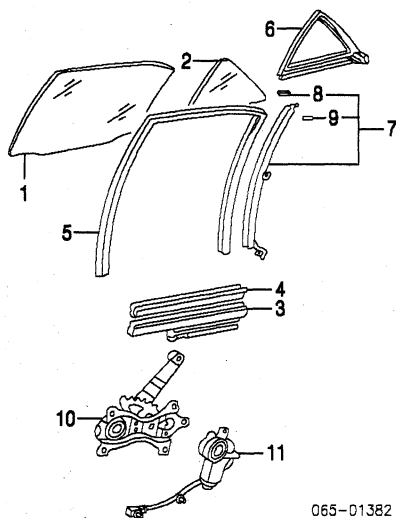


065-01381

1 Latch, Rear Door			
	R 69330-53020	#.3	104.33
	L 69340-53020	#.3	104.33
#w/Trim Panel Removed			
2 Striker, Latch	R/L 69410-51010	.2	17.40
3 Cover, Striker	R/L 69415-30020		5.97
4 Actuator, Latch	R 69130-51010	#.3	101.47
	L 69140-51010	#.3	101.47
5 Handle, Outside			
Black (Code 202)	01 R 69230-53010-C0	#.3	86.46
	L 69240-53010-C0	#.3	86.46
	02 R 69230-53030-C0	#.3	95.90
	L 69240-53030-C0	#.3	95.90
Blue			
Code 8M6	01 R 69230-53010-J0	#.3	86.46
	L 69240-53010-J0	#.3	86.46
Code 8N8	02 R 69230-53030-J0	#.3	95.90
	L 69240-53030-J0	#.3	95.90
Gold (Code 585)	02 R 69230-53030-F1	#.3	95.90
	L 69240-53030-F1	#.3	95.90
Gray (Code 1C6)	01 R 69230-53010-B1	#.3	86.46
	L 69240-53010-B1	#.3	86.46
	02 R 69230-53030-B1	#.3	95.90
	L 69240-53030-B1	#.3	95.90
Green			
Code 6Q7	01 R 69230-53010-G0	#.3	86.46
	L 69240-53010-G0	#.3	86.46
Code 6R4	02 R 69230-53030-G0	#.3	95.90
	L 69240-53030-G0	#.3	95.90
Red			
Code 3N3	01 R 69230-53010-D0	#.3	86.46
	L 69240-53010-D0	#.3	86.46
Code 3P0	02 R 69230-53030-D0	#.3	95.90
	L 69240-53030-D0	#.3	95.90
Silver (Code 1C0)	01 R 69230-53010-B0	#.3	86.46
	L 69240-53010-B0	#.3	86.46
	02 R 69230-53030-B0	#.3	95.90
	L 69240-53030-B0	#.3	95.90
White			
Code 051	01 R 69230-53010-A1	#.3	86.46
	L 69240-53010-A1	#.3	86.46
Code 062	02 R 69230-53030-A1	#.3	95.90
	L 69240-53030-A1	#.3	95.90
Yellow (Code 576)	01 R 69230-53010-F0	#.3	86.46
	L 69240-53010-F0	#.3	86.46
	02 R 69230-53030-F0	#.3	95.90
	L 69240-53030-F0	#.3	95.90
#w/Trim Panel Removed			
6 Rod, Door Lock	R/L 69730-53010		22.05
7 Clamp, Door Lock Rod	R/L 69749-30050		1.77
8 Rod, Inside Handle	R 69770-53010		19.76
	L 69770-53020		19.76
9 Protector, Inside Handle Rod	R 69727-53010		33.79
	L 69728-53010		33.79

10 Handle Assy, Inside	R 69205-47010-C0	#.2	33.90
Black	L 69206-47010-C0	#.2	33.90
Ivory	R 69205-47010-A1	#.2	33.90
L 69206-47010-A1	#.2	33.90	
#w/Trim Panel Removed			
11 Cushion, Inside Handle	R/L 90541-04014		.67
Included w/Inside Handle Assy			
12 Bezel Assy, Inside Handle	R 69277-22090-C0	12.71	
Black	L 69278-22050-C0	12.71	
Ivory	R 69277-22090-A1	12.71	
L 69278-22050-A1	12.71		
13 Cover, Bezel Hole	R 69283-30040-C0	1.41	
Black	L 69284-30040-C0	1.40	
Ivory	R 69283-30040-A1	1.40	
L 69284-30040-A1	1.40		
Included w/Inside Handle Bezel Assy			
14 Hinge, Upper	R 68750-02030	#.2	35.85
L 68760-02030	#.2	35.85	
15 Hinge, Lower	R 68770-02030	#.2	35.85
L 68780-02030	#.2	35.85	
#w/Door Removed			
16 Check, Door	01 R/L 68630-53010	#.2	73.15
02 R 68630-53020	#.2	73.15	
L 68640-53010	#.2	73.15	
#w/Trim Panel Removed			
17 Bracket, Door Check	R/L 68618-50010	3.65	
18 Pin, Door Check	R/L 68617-50010	1.72	
19 Weatherstrip Assy, Door	R 67871-53010	.4	62.67
Sedan	L 67872-53010	.4	62.67
Wagon	R 67871-53020	.4	62.67
L 67872-53020	.4	62.67	
20 Retainer, W/Strip (17/Side)	R/L 67867-12155	2.04	
Included w/Door Weatherstrip Assy			

GLASS & PARTS



1 Glass, Rear Door			
Sedan			
Lexus-Tinted	R 68113-53021	#1.0	88.59
L 68114-53021	#1.0	88.59	
NAGS-Green	R/L FD20995-6GTN	#1.0	647.60
Wagon			
Lexus-Tinted	R 68113-53100	#1.0	86.15
L 68114-53100	#1.0	86.15	
NAGS-Green	R/L FD21475-6GTN	#1.0	0.00
Includes R&R Channel, Run & Division Bar			
2 Vent, Glass			
Sedan			
Lexus-Tinted	R 68123-53030	#1.3	28.62
L 68124-53030	#1.3	28.62	
NAGS-Green	R/L FV20997-8GTY	#1.3	0.00
Wagon			
Lexus-Tinted	R 68123-53070	#1.3	29.44
L 68124-53070	#1.3	29.44	
NAGS-Green	R/L FV21477-8GTY	#1.3	0.00
Includes R&R Rear Door Glass			
3 Channel, Door Glass	R 69905-53020	#1.0	20.69
L 69906-53020	#1.0	20.69	
4 Filler, Glass Channel	R/L 69975-53010	#1.0	10.06
#R&R One Side Complete			
5 Run, Glass			
Sedan	R 68142-53010	.2	60.17
L 68152-53010	.2	60.17	
Wagon	R 68142-53020	.2	60.17
L 68152-53020	.2	60.17	
6 W/Strip, Vent Glass			
Sedan	R 68188-53010	#1.3	27.91
L 68189-53010	#1.3	27.91	
Wagon	R 68188-53020	#1.3	27.85
L 68189-53020	#1.3	27.85	
Included in R&R Vent Glass			
7 Bar Assy, Division			
Sedan	R 67407-53010	#1.0	51.43
L 67408-53010	#1.0	51.43	

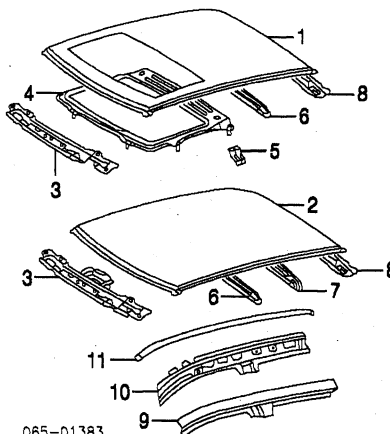
Wagon	R 67407-53020	#1.0	51.81
L 67408-53020	#1.0	51.81	
8 Seal, Otr Division Bar			
Sedan	R 67487-53010	#1.0	2.06
L 67488-53010	#1.0	2.06	
9 Seal, Inr Division Bar			
Sedan	R 67485-53010	#1.0	2.06
L 67486-53010	#1.0	2.06	
Included w/Division Bar Assy			
#R&R One Side Complete, Included in R&R Rear Door Glass			
10 Regulator, Glass	R 69803-53020	#.8	97.54
L 69804-53020	#.8	97.54	
11 Motor, Regulator	R 85710-53030	#.8	282.75
L 85720-53030	#.8	282.75	
#R&R One Side Complete, w/Trim Panel Removed, w/Glass Removed Deduct .2			

ROOF

Use Procedure Explanations 17 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM
SEDAN

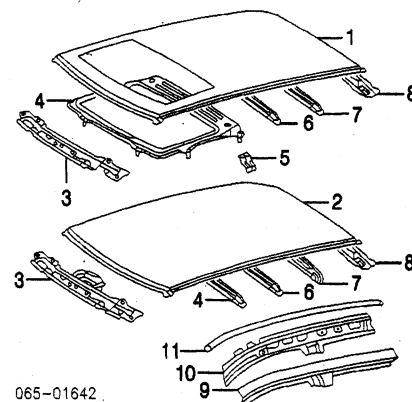
Refinish Roof Panel Outside	2.6
Refinish Roof Side Moulding	R/L .4
R&I Roof Side Moulding	R/L .3



Panel, Roof			
1 w/Sunroof	63111-53020	22.0	658.97
2 w/o Sunroof	63111-53010	20.0	422.22
3 Panel, Front Header			
w/Sunroof	63102-53901	1.0	56.14
w/o Sunroof	63102-53900	1.0	67.34
4 Reinf, Sunroof Panel	63142-22070		135.08
5 Support, Sunroof Panel	R/L 63118-53010		5.48
6 Reinf, Center			
w/Sunroof	63148-53010	1.0	39.89
w/o Sunroof	63141-53010	1.0	51.81
7 Reinf, Rear			
w/o Sunroof	63144-53010	1.0	26.67
8 Panel, Rear Header	63133-53010	1.0	50.05
9 Rail, Outer Roof-See Rocker/Pillars/Floor Section			
10 Rail, Inner Roof-See Rocker/Pillars/Floor Section			
11 Moulding, Roof Side			
Black (Code 202)	R 75555-53020-C0	.3	62.99
L 75556-53020-C0	.3	62.99	
Blue			
Code 8M6	01 R 75555-53020-J0	.3	62.99
L 75556-53020-J0	.3	62.99	
Code 8N8	02 R 75555-53020-J1	.3	62.64
L 75556-53020-J1	.3	62.64	
Gold (Code 585)	02 R 75555-53020-F1	.3	62.64
L 75556-53020-F1	.3	62.64	
Gray (Code 1C6)	R 75555-53020-B1	.3	62.99
L 75556-53020-B1	.3	62.99	
Green			
Code 6Q7	01 R 75555-53020-G0	.3	62.99
L 75556-53020-G0	.3	62.99	
Code 6R4	02 R 75555-53020-G1	.3	62.64
L 75556-53020-G1	.3	62.64	
Red			
Code 3N3	01 R 75555-53020-D0	.3	62.99
L 75556-53020-D0	.3	62.99	
Code 3P0	02 R 75555-53020-D1	.3	62.64
L 75556-53020-D1	.3	62.64	
Silver (Code 1C0)	R 75555-53020-B0	.3	62.99
L 75556-53020-B0	.3	62.99	
White			
Code 051	01 R 75555-53020-A1	.3	62.99
L 75556-53020-A1	.3	62.99	
Code 062	02 R 75555-53020-A2	.3	62.64
L 75556-53020-A2	.3	62.64	
Yellow (Code 576)	R 75555-53020-F0	.3	62.99
L 75556-53020-F0	.3	62.99	
Antenna, Radio	86300-53040	#.2	239.65
#w/Headliner Removed			
Mast, Antenna	86309-53020	.1	32.92
Protector, Antenna	87268-53010		3.36

SHEET METAL/EXTERIOR TRIM
WAGON

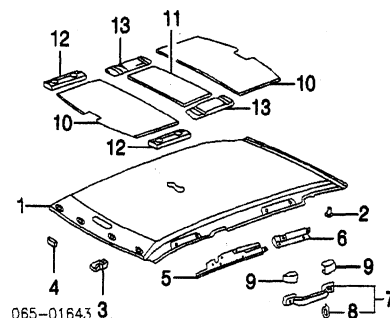
Refinish Roof Panel Outside	2.8
Refinish Roof Side Moulding	R/L .4
R&I Roof Side Moulding	R/L .3



Panel, Roof			
1 w/Sunroof	63111-53040	20.0	493.55
2 w/o Sunroof	63111-53030	18.0	493.55
3 Panel, Front Header			
w/Sunroof	63102-53901	1.0	56.14
w/o Sunroof	63102-53900	1.0	67.34
4 Reinf, Panel			
w/Sunroof	63142-22070		135.08
w/o Sunroof	63141-53010		51.81
5 Support, Sunroof Panel	R/L 63118-53010		5.48
6 Reinf, Center			
w/Sunroof	63148-53010	1.0	39.89
w/o Sunroof	63144-53010	1.0	26.67
7 Reinf, Rear	63127-53010	1.0	39.89
8 Panel, Rear Header	63105-53010	1.0	133.32
9 Rail, Outer Roof-See Rocker/Pillars/Floor Section			
10 Rail, Inner Roof-See Rocker/Pillars/Floor Section			
11 Moulding, Roof Side			
Black (Code 202)	R 75555-53030-C0	.3	108.12
L 75556-53030-C0	.3	108.12	
Blue (Code 8N8)	R 75555-53030-J0	.3	108.12
L 75556-53030-J0	.3	108.12	
Gold (Code 585)	R 75555-53030-F1	.3	108.12
L 75556-53030-F1	.3	108.12	
Gray (Code 1C6)	R 75555-53030-B1	.3	108.12
L 75556-53030-B1	.3	108.12	
Green (Code 6R4)	R 75555-53030-G0	.3	108.12
L 75556-53030-G0	.3	108.12	
Red (Code 3P0)	R 75555-53030-D0	.3	108.12
L 75556-53030-D0	.3	108.12	
Silver (Code 1C0)	R 75555-53030-B0	.3	108.12
L 75556-53030-B0	.3	108.12	
White (Code 062)	R 75555-53030-A1	.3	108.12
L 75556-53030-A1	.3	108.12	
Yellow (Code 576)	R 75555-53030-F0	.3	108.12
L 75556-53030-F0	.3	108.12	
Antenna, Radio	86300-53040	#.2	239.65
#w/Headliner Removed			
Mast, Antenna	86309-53020	.1	32.92
Protector, Antenna	87268-53010		3.36

INTERIOR TRIM
SEDAN

R&I Headliner			
w/Sunroof			3.9
w/o Sunroof			3.5



1 Headliner			
w/Sunroof			
Charcoal	01 63310-53040-B1	3.9	678.14
02 63312-53100-B0	3.9	718.02	
Ivory	01 63310-53040-A1	3.9	678.14
02 63312-53100-A0	3.9	718.02	
w/o Sunroof			
Charcoal	01 63310-53020-B1	3.5	678.14
02 63311-53100-B0	3.5	718.02	
Ivory	01 63310-53020-A1	3.5	678.14
02 63311-53100-A0	3.5	718.02	

ROOF Cont'd

INTERIOR TRIM
SEDAN Cont'd

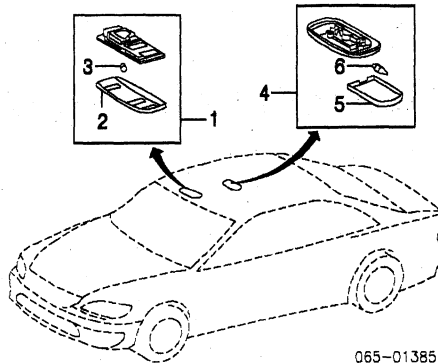
2 Clip, Headliner				
Charcoal	R/L	90467-05021-B6	1.02	
Ivory	R/L	90467-05021-A1	1.13	
3 Cushion, Headliner				
w/Sunroof				
2001	R	63355-53010	8.48	
2002	R	63355-53010	8.48	
	L	63356-53010	8.48	
4 Pad, Sunroof Headliner	01 R/L	63332-53010	3.44	
5 Spacer, Front Side Rail				
w/Sunroof	01 R	66413-53010	22.40	
	L	66423-53010	22.40	
w/o Sunroof	01 R	66413-53020	22.40	
	L	66423-53020	22.40	
6 Pad, Rear Side Rail	01 R	66414-53010	22.40	
	L	66424-53010	22.40	
7 Grip Assy, Assist				
Front				
w/Sunroof				
Charcoal	R	74610-30210-B0	.2	22.26
Ivory	R	74610-30210-A0	.2	22.26
w/o Sunroof				
Charcoal	R	74610-53010-B0	.2	22.26
Ivory	R	74610-53010-A0	.2	22.26
Rear				
w/Sunroof				
Charcoal	R/L	74610-51010-B1	.2	22.26
Ivory	R/L	74610-51010-A0	.2	22.26
w/o Sunroof				
Charcoal	R/L	74610-53020-B0	.2	22.26
Ivory	R/L	74610-53020-A0	.2	22.26
†Order by Application				
8 Hanger, Coat† (a)				
2001				
Charcoal		74631-33020-B2	.1	7.06
Ivory		74631-33020-A1	.1	0.00
†Included w/Rear Assist Grip Assy				
(a) 2002-Serviced w/Rear Assist Grip Assy				
9 Cover, Assist Grip (6)				
w/Sunroof				
Charcoal		74612-30171-B0	1.72	
Ivory	01	74612-30170-A0	1.76	
	02	74612-30171-A0	1.57	
w/o Sunroof				
Charcoal		74612-22050-B7	1.77	
Ivory		74612-22050-A3	0.00	
10 Pad, Front/Rear Silencer (2)	01	63341-53020	20.01	
	02	63341-53010	19.99	
11 Pad, Center Silencer	01	63342-53010	12.48	
	02	63342-53020	12.48	
12 Cushion, Front Headliner				
w/o Sunroof	02 R/L	63355-53020	27.32	
13 Cushion, Center Headliner				
w/o Sunroof	02 R	63355-53030	10.22	
	L	63356-53030	10.22	

INTERIOR TRIM
WAGON

R&L Headliner				
w/Sunroof			3.9	
w/o Sunroof			3.5	
1 Headliner				
w/Sunroof				
Charcoal		63312-53040-B0	3.9	843.84
Ivory		63312-53040-A0	3.9	843.84
w/o Sunroof				
Charcoal		63311-53040-B0	3.5	843.84
Ivory		63311-53040-A0	3.5	843.84
2 Clip, Headliner				
Charcoal (3)		90467-05021-B6	1.02	
Ivory (3)		90467-05021-A1	1.13	
3 Cushion, Headliner	R	66415-53010	29.79	
	L	66425-53010	29.79	
4 Grip, Assist†				
Front	R/L	74610-30210-B0	.2	22.26
Rear	R/L	74610-51010-B1	.2	22.26
†Order by Application				
5 Cover, Assist Grip (4/Side)				
w/Sunroof				
Charcoal	R/L	74612-30171-B0	1.72	
Ivory	R/L	74612-30171-A0	1.57	

w/o Sunroof				
Charcoal	R/L	74612-22050-B7	1.77	
Ivory	R/L	74612-22050-A3	0.00	
6 Pad, Front Headliner		63341-53010	19.99	
7 Pad, Center Front Silencer		63342-53020	12.48	
8 Cushion, Center Side Headliner	R	63355-53030	10.22	
	L	63356-53030	10.22	
9 Pad, Center Rear Headliner		63343-53010	12.48	
10 Pad, Rear Headliner	R	63351-53010	41.97	
	L	63344-53010	7.51	

INTERIOR LAMP



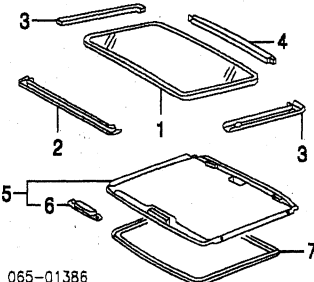
1 Lamp Assy, Map				
w/Sunroof				
Charcoal		81260-32090-B2	.3	124.27
Ivory		81260-32090-A2	.3	124.27
w/o Sunroof				
Charcoal		81260-22180-B1	.3	108.17
Ivory		81260-22180-A0	.3	108.17
2 Lens/Cover, Map Lamp†				
w/Sunroof				
Charcoal		81261-32090-A1	.1	26.60
Ivory		81261-32090-B3	.1	26.60
w/o Sunroof				
Charcoal		81261-32081-B5	.1	17.02
Ivory		81261-32081-A2	.1	16.85
3 Bulb, Map Lamp†				
w/Sunroof (1)		90981-12014	.1	3.59
w/o Sunroof (2)		90981-12020	.1	3.15
†Included w/Map Lamp Assy				
4 Lamp Assy, Center				
Charcoal		81240-12060-B6	.2	30.60
Ivory		81240-12060-A2	.2	30.60
5 Lens, Center Lamp†		81241-12020	.1	5.33
6 Bulb, Center Lamp†		90981-14011	.1	0.00
†Included w/Center Lamp Assy				

SUNROOF

2001

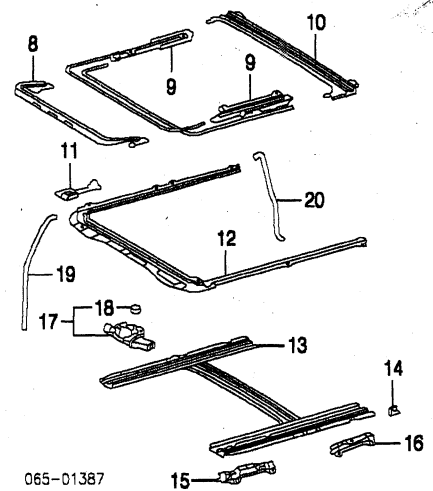
O/H Sunroof Assy #5.0
#Includes R&L/R&R Headliner

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



065-01386

1 Glass, Sunroof		63201-53010	.7	548.80
2 Garnish, Front Glass				
To 10-00		63635-22040	.2	57.90
From 10-00		63635-53010	.2	58.46
3 Garnish, Side Glass	R	63217-22040	.2	24.78
	L	63218-22040	.2	24.78
4 Garnish, Rear Glass		63219-22040	.2	42.97
5 Sunshade Assy				
Charcoal		63306-53010-B1	.2	363.87
Ivory		63306-53010-A1	.2	363.87
6 Knob, Sunshade†				
Charcoal		63328-12030-B4	2.07	
Ivory		63328-12030-A1	2.07	
†Included w/Sunshade Assy				
7 Midg, Sunroof Opening				
Charcoal		63318-53020-B1	.2	31.88
Ivory		63318-53020-A1	.2	31.88
#w/Headliner Removed				



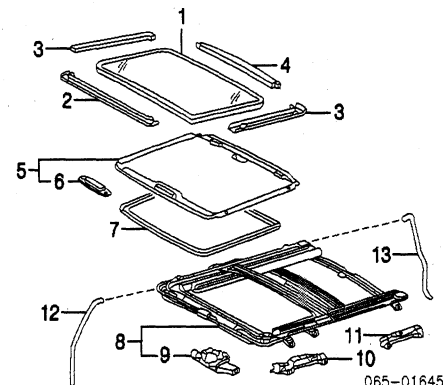
065-01387

8 Deflector, Air		63209-33030	.4	127.13
9 Cable, Drive	R	63223-22050	.4	240.03
	L	63224-22050	.4	240.03
10 Channel, Rear Drip		63214-33020		50.43
11 Guide, Sliding Roof	R	63625-33030	.3	13.41
	L	63626-33030	.3	13.41
#w/Headliner Removed				
12 Housing, Sunroof		63233-53010	5.0	282.03
13 Rail, Sunroof		63202-53010		275.03
14 Stopper, Sunroof	R/L	63239-12030		1.19
15 Brkt, Front Sunroof Mtg	R	63241-53010		26.67
	L	63242-53010		26.67
16 Brkt, Rear Sunroof Mtg	R	63245-53010		27.05
	L	63246-53010		27.05
17 Motor Assy, Sunroof		63260-53010	.4	478.28
18 Gear, Motor†		63265-12040	.4	1.63
†Included w/Sunroof Motor Assy				
#w/Headliner Removed				
19 Hose, Front Drain	R/L	63249-53010		16.16
20 Hose, Rear Drain	R/L	63249-53020		16.16

2002

O/H Sunroof Assy #5.0
#Includes R&L/R&R Headliner

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



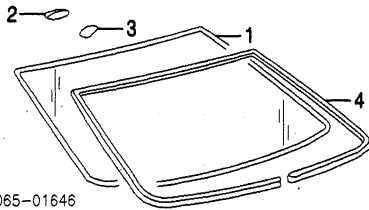
065-01645

1 Glass, Sunroof		63201-53010	.7	548.80
2 Garnish, Front Glass		63635-53010	.2	58.46
3 Garnish, Side Glass	R	63217-22040	.2	24.78
	L	63218-22040	.2	24.78
4 Garnish, Rear Glass		63219-22040	.2	42.97
5 Sunshade Assy				
Charcoal		63306-33060-B1	.2	437.35
Ivory		63306-33060-A0	.2	437.35
6 Knob, Sunshade†				
Charcoal		63328-12030-B4	2.07	
Ivory		63328-12030-A1	2.07	
†Included w/Sunshade Assy				
7 Midg, Sunroof Opening				
Charcoal		63318-53020-B1	.2	31.88
Ivory		63318-53020-A1	.2	31.88
8 Rail Assy, Sunroof		63200-53020		2116.78
9 Motor, Sunroof†		63260-53020	.4	478.28
†Included w/Sunroof Rail Assy				
#w/Headliner Removed				
10 Brkt, Front Sunroof Mtg	R	63241-53010		26.67
	L	63242-53010		26.67
11 Brkt, Rear Sunroof Mtg	R	63245-53010		27.05
	L	63246-53010		27.05
12 Hose, Front Drain	R/L	63249-53010		16.16
13 Hose, Rear Drain	R/L	63249-53020		16.16

BACK WINDOW

Use Procedure Explanation 19 with the following text.

R&I Back Window Glass #3.8
 #Includes R&I/R&R Package Tray Trim, Upper Quarter Trim, Rear Seat, Rear Door Weatherstrip, High Mount Stop Lamp & Clean Up Old Adhesive as Necessary



065-01646

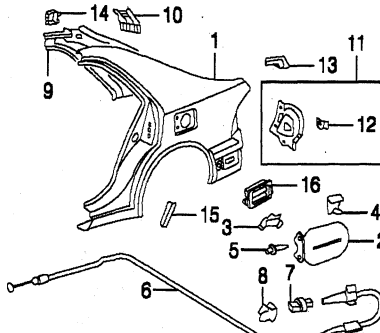
1 Glass, Back Window			
Lexus-Tinted	64811-53070	#3.5	846.50
NAGS-Green	FB20999GTN	#3.5	3076.95
#Includes R&I/R&R Package Tray Trim, Quarter Garnish, Rear Seat, Rear Door Weatherstrip, High Mount Stop Lamp & Clean Up Old Adhesive as Necessary			
2 Stopper, Glass	R/L 56116-22050		1.69
3 Spacer, Glass	R/L 56115-22010		1.72
4 Moulding, Reveal	75571-53010		65.09

QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

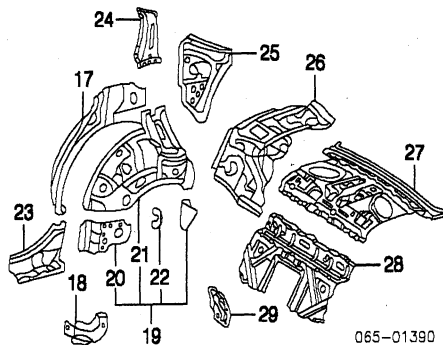
SHEET METAL SEDAN

Refinish Quarter Outside	R/L	1.9	
Add to Edge Panel	R/L	.5	
Add for Pillar	R/L	.5	
Refinish Fuel Door		#.4	
#Included in Refinish Left Quarter Panel			
R&R Both Quarter Panels		29.5	
R&R Roof & Both Quarter Panels		46.0	
w/Sunroof		44.0	
R&R Rear Body Panel & Both Quarter Panels		31.0	
R&R Roof, Both Quarter Panels & Rear Body Panel		47.5	
w/Sunroof		45.5	
Add to R&R Quarter Panel			
w/CD Changer	R	.3	
w/Cellular Phone	L	.3	
To R&I Back Glass		.3	



065-01389

1 Panel, Quarter	R 61601-53030	#17.5	304.85
	L 61602-53020	#18.0	304.85
#w/Roof Removed Deduct 4.5, Deduction Includes Common Surfaces and Included Operations			
2 Door, Fuel	L 77350-53011	.3	37.44
3 Spring, Fuel Door	L 77360-12080		3.56
4 Holder, Fuel Door	L 77399-53010		1.74
5 Rivet, Fuel Door (2)	L 90269-06013		.47
6 Cable, Fuel Door Release	L 77035-53020	.8	34.24
7 Brkt, Fuel Door Latch	L 77331-53010		1.95
8 Retainer, Fuel Door Latch	L 77377-22060		9.68
9 Panel, Inner Reinf	R 61731-53020	2.0	66.12
	L 61732-53010	2.0	66.12
10 Ext, Upper Quarter Panel	R 61627-53010	.5	20.28
	L 61628-53010	.5	20.28
11 Housing Assy, Lamp	R 61697-53900	1.5	60.55
	L 61698-53900	1.5	60.55
12 Bracket, Housing	R/L 58385-53010		5.45
#Included w/Lamp Housing Assy			
13 Trough, Opening	R 61621-53010	.5	30.23
	L 61622-53010	.5	30.23
14 Bracket, Grip Assist	R/L 61247-53010		5.36
15 Protector, Quarter Panel	R 58741-53010		6.56
	L 58742-53010		6.56
16 Duct, Quarter Vent	R 62930-12160	#.2	27.40
	L 62940-12160	#.2	25.07
#w/Rear Bumper Removed			

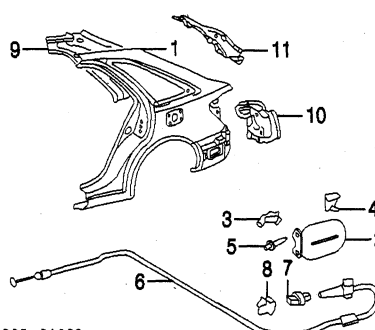


065-01390

17 Panel, Outer Whlshse	R 61631-53010	2.5	136.48
	L 61632-53010	2.5	136.48
18 Shield, Wheelhouse	R 57497-53010		19.58
	L 57498-53010		19.58
19 Panel Assy, Inr Whlshse	R 61607-53020	s 3.0	250.89
	L 61608-53010	s 3.0	268.73
20 Gusset, Frt Inr Whlshse	R 61641-53010	.5	46.93
	L 61642-53010	.5	46.93
21 Patch, Inr Wheelhouse	R/L 58369-47010	s 2.5	3.12
22 Gusset, Rear Inr Whlshse	R 61645-51010		16.73
	L 61646-51010		16.89
#Included w/Inr Whlshse Panel Assy			
23 Reinf, Front Whlshse	R 61427-53010	1.0	58.78
	L 61428-53010	1.0	58.78
24 Panel, Roof Side	R 61711-53010	1.0	42.05
	L 61712-53010	1.0	42.05
25 Panel, Rear Reinf	R 61735-53010	1.5	52.84
	L 61736-53010	1.5	52.84
26 Ext, Package Tray	R 64201-53010	2.5	83.66
	L 64202-53010	2.5	83.66
27 Panel, Package Tray	64101-53900	4.5	433.88
28 Panel, Room Partition	64241-53010		122.81
29 Ext, Partition Panel	R 64227-53010		35.00
	L 64228-53010		35.00

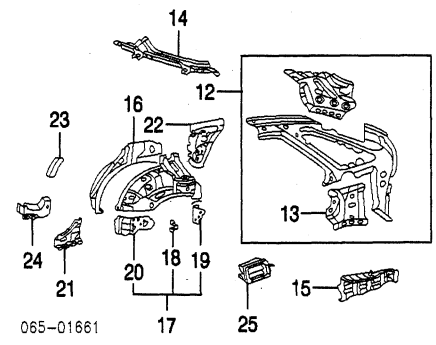
SHEET METAL WAGON

Refinish Quarter Outside	R/L	2.0	
Add to Edge Panel	R/L	.5	
Add for Pillar	R/L	.5	
Refinish Fuel Door		#.4	
#Included in Refinish Left Quarter Panel			
R&R Both Quarter Panels		29.5	
R&R Roof & Both Quarter Panels		45.5	
w/Sunroof		43.5	
R&R Rear Body Panel & Both Quarter Panels		31.0	
R&R Roof, Both Quarter Panels & Rear Body Panel		47.0	
w/Sunroof		45.0	
Add to R&R Quarter Panel			
w/CD Changer	R	.3	
w/Cellular Phone	L	.3	
To R&I Quarter Glass	R/L	.3	



065-01662

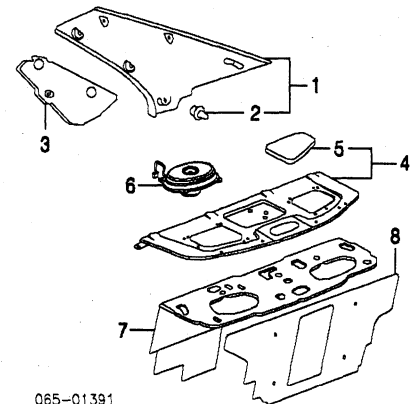
1 Panel, Quarter	R 61601-53060	#15.5	304.85
	L 61602-53040	#16.0	304.85
#w/Roof Removed Deduct 2.0, Deduction Includes Common Surfaces and Included Operations			
2 Door, Fuel	L 77350-53020	.3	43.74
3 Spring, Fuel Door	L 77360-12080		3.56
4 Holder, Fuel Door	L 77399-53010		1.74
5 Rivet, Fuel Door (2)	L 90269-06013		.47
6 Cable, Fuel Door Release	L 77035-53040	.8	25.35
7 Brkt, Fuel Door Latch	L 77331-53010		1.95
8 Retainer, Fuel Door Latch	L 77377-22060		9.68
9 Panel, Inner Reinf	R 61731-53901	2.5	114.45
	L 61732-53901	2.5	114.45
w/Sunroof	R 61731-53900	2.5	114.45
	L 61732-53900	2.5	114.45
10 Housing, Lamp	R 61697-53020	1.5	50.72
	L 61698-53020	1.5	50.72
11 Panel, Inner	R 61737-53020	1.5	39.56
	L 61738-53020	1.5	39.56



065-01661

12 Panel Assy, Outer Reinf	R 61701-53010	4.5	264.16
	L 61702-53010	4.5	264.16
13 Panel, Outer Lower Reinf	R 61711-53020	1.0	121.65
	L 61712-53020	1.0	121.65
#Included w/Outer Reinf Panel Assy			
14 Panel, Inner Quarter	R 61703-53010		52.84
	L 61704-53010		52.84
15 Cover, Vent	R 62997-53020		73.83
	L 62998-53010		83.28
16 Panel, Outer Whlshse	R 61631-53020	2.5	136.48
	L 61632-53020	2.5	136.48
17 Panel Assy, Inner Whlshse	R 61607-53040	s 3.0	339.06
	L 61608-53020	s 3.0	356.90
18 Patch, Inner Whlshse	R/L 58369-47010		3.12
19 Gusset, Rear Inr Whlshse	R 61645-51010		16.73
	L 61646-51010		16.89
20 Gusset, Front Inr Whlshse	R 61641-53010		46.93
	L 61642-53010		46.93
#Included w/Inner Whlshse Panel Assy			
21 Reinf, Front Whlshse	R 61427-53010		58.78
	L 61428-53010		58.78
22 Panel, Inner Rear	R 61735-53020		22.05
	L 61736-53020		22.05
23 Protector, Quarter Panel	R 58741-53010		6.56
	L 58742-53010		6.56
24 Shield, Whlshse	R 57497-53020		28.71
	L 57498-53020		28.71
25 Duct, Quarter Vent	R 62930-12160	#.2	27.40
	L 62940-12160	#.2	25.07
#w/Rear Bumper Removed			

INTERIOR TRIM SEDAN



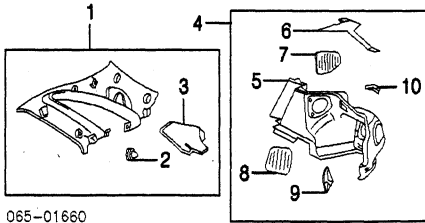
065-01391

1 Trim Assy, Upper			
Charcoal	R 62471-53020-B0	.3	110.21
	L 62472-53020-B0	.3	110.21
Ivory	R 62471-53020-A0	.3	110.21
	L 62472-53020-A0	.3	110.21
2 Clip, Upper Trim (5/Side)	R/L 90467-10161		.80
#Included w/Upper Trim Assy			
3 Pad, Upper Trim	R 62475-53020		29.82
	L 62498-53010		29.82
4 Trim Assy, Package Tray			
Black	64330-53041-C0	#1.0	395.37
Ivory	64330-53041-A0	#1.0	395.37
#Order by Application			
#Includes R&I Rear Seat, R&I/R&R High Mount Stop Lamp, Speakers & Grilles			
5 Grille, Rear Speaker	R 64033-53021-C0	#.3	73.15
	L 64034-53021-C0	#.3	73.15
#Included w/Package Tray Trim Assy			
6 Speaker, Rear	R/L 86160-53110	#.3	196.20
#R&R One Side Complete			
7 Pad, Room Partition	64273-53030		80.48
8 Cover, Room Partition	64717-53010-C0		129.14

LEXUS IS 300 2001-02

QUARTER PANEL Cont'd

INTERIOR TRIM WAGON



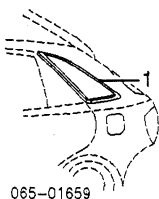
065-01660

1 Trim Assy, Upper	Charcoal	R 62470-53080-B0	.3	238.64
		L 62480-53080-B0	.3	238.64
Ivory		R 62470-53080-A0	.3	238.64
		L 62480-53080-A0	.3	238.64
2 Clip, Upper Trim		R/L 90467-10161		.80
3 Pad, Upper Trim		R/L 62498-53050		3.01
¶Included w/Upper Trim Assy				
4 Trim Assy, Lower	w/Flat Board			
	Black	R 64730-53080-C0	.4	289.01
Ivory		L 64740-53040-C0	.4	289.01
		R 64730-53040-A0	.4	0.00
		L 64740-53040-A0	.4	289.01
w/o Flat Board	Black	R 64730-53060-C0	.4	289.01
		L 64740-53030-C0	.4	289.01
Ivory		R 64730-53060-A0	.4	289.01
		L 64740-53030-A0	.4	289.01
5 Trim, Lower	w/Flat Board			
	Black	R 64731-53040-C0	.5	311.06
Ivory		L 64732-53040-C0	.5	329.93
		R 64731-53040-A0	.5	311.06
		L 64732-53040-A0	.5	327.01
w/o Flat Board	Black	R 64731-53020-C0	.5	0.00
		L 64732-53020-C0	.5	327.01
Ivory		R 64731-53020-A0	.5	0.00
		L 64732-53020-A0	.5	327.01
6 Cover, Side	Black	R 64714-53030-C0		81.18
		L 64715-53020-C0		81.18
Ivory		R 64714-53030-A0		81.18
		L 64715-53030-A0		0.00
7 Grille, Upper Speaker	Black	R 64370-53030-C1		33.00
		L 64380-53020-C1		29.06
Ivory		R 64370-53030-A0		33.00
		L 64380-53020-A0		29.06
8 Grille, Lower Speaker	Black	64370-53020-C0		46.93
	Ivory	64370-53020-A0		46.93
9 Cover, Lamp Service	Black	R 64745-53020-C0		48.31
		L 64746-53010-C0		48.31
Ivory		R 64745-53020-A0		48.31
		L 64746-53010-A0		48.31
10 Bracket, Trim		R 61757-53030		0.00
		L 61757-53040		2.50

¶Included w/Lower Trim Assy

QUARTER GLASS

R&I Quarter Glass R/L #1.8
#Includes Clean Up Old Adhesive as Necessary



065-01659

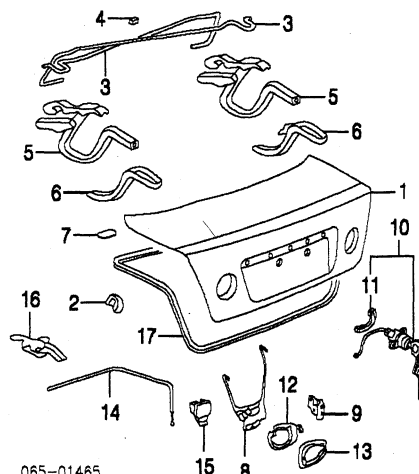
1 Glass, Quarter	Lexus-Tinted	R 62710-53050	#1.5	162.11
		L 62720-53050	#1.5	162.11
NAGS-Green		R FQ21479GT	#1.5	0.00
		L FQ21480GT	#1.5	0.00

#Includes Clean Up Old Adhesive as Necessary

LUGGAGE LID

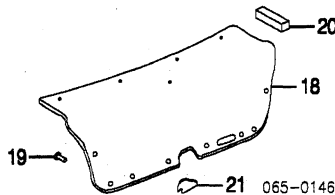
Use Procedure Explanations 24 and 28 with the following text.

Refinish Luggage Lid Outside.....	2.1
Add for Underside.....	1.0
Refinish Hinge.....	R/L .2
R&I Luggage Lid.....	.5



065-01465

1 Lid, Luggage		64401-53040	1.2	245.90
2 Cushion, Lid	R/L	64459-53010	.1	3.65
3 Bar, Torsion	R	64531-53030	.3	29.32
	L	64532-53030	.3	29.32
#R&R One or Both				
4 Support, Torsion Bar	R/L	64128-30050		6.21
5 Hinge, Lid	R/L	64510-53011	#.4	52.84
#w/Luggage Lid Removed				
6 Cover, Hinge	R	64571-53010-C0		26.84
	L	64572-53010-C0		33.59
7 Protector, Lid	R/L	66244-53010		2.17
8 Latch, Lid		64600-53030	.3	193.88
9 Striker, Latch		64621-53010	.2	4.77
10 Cylinder Assy, Lock		69055-53030	#.2	103.70
#w/Luggage Lid Cover Removed				
11 Snap, Lock Cylinder		69759-24090		0.00
¶Included w/Lock Cylinder Assy				
12 Opener, Lid Latch		64640-30040		51.71
13 Bezel, Handle		69277-30180		9.39
14 Cable, Latch Release		64607-53021	.6	47.60
15 Protector, Cable		64573-53010		27.76
16 Handle, Release Cable		64606-53020	.2	71.09
17 W/Strip, Luggage Lid		64461-53010	.4	79.75

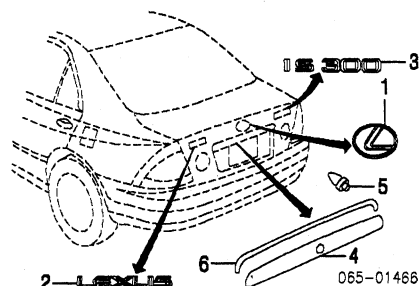


065-01467

18 Cover, Luggage Lid		64719-53040-C0	.3	94.11
19 Clip, Cover (4)		90467-08186-C0		.85
20 Pad, Cover	R/L	64787-53010		5.97
21 Grip, Lid Assist		74649-30010	.2	11.98

EXTERIOR TRIM

Refinish Luggage Lid Garnish.....	.6
R&I Luggage Lid Garnish.....	#.6
#Includes R&R Luggage Lid Cover	



065-01466

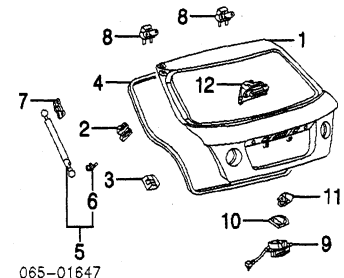
1	Emblem (Adhesive)	75431-53020	.2	18.66
2	Nameplate (Adhesive)			
3	"Lexus"	75441-30380	.2	23.40
3	"IS 300"	75443-53020	.2	23.40
4	Garnish, Luggage Lid			
	Black (Code 202)	76811-53010-C0	#.3	56.10
	Blue (Code 8M6)	76811-53010-J0	#.3	56.10
	Gray (Code 1C6)	76811-53010-B1	#.3	56.10
	Green (Code 6Q7)	76811-53010-G0	#.3	56.10
	Red (Code 3N3)	76811-53010-D0	#.3	56.10
	Silver (Code 1C0)	76811-53010-B0	#.3	56.10
	White (Code 051)	76811-53010-A1	#.3	56.10
	Yellow (Code 576)	76811-53010-F0	#.3	56.10
	#w/Luggage Lid Cover Removed			
5	Retainer, Garnish (2)	62955-20040		1.11
6	Protector, Garnish	76821-53010		4.88

LIFTGATE

Use Procedure Explanations 25 and 28 with the following text.

SHEET METAL

Refinish Liftgate Panel Outside.....	1.9
Add for Underside.....	1.0
Refinish Hinge.....	R/L .2
R&I Liftgate Assy.....	1.5

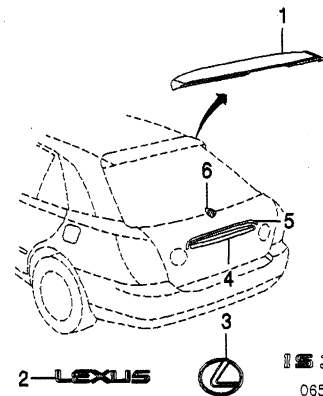


065-01647

1 Panel, Liftgate	67005-53040	#4.5	555.73
#Includes R&R Liftgate Spoiler & Wiper Motor			
2 Cushion, Liftgate	R/L 67293-13030		0.00
3 Stop, Liftgate	R/L 67281-12061		0.00
4 Weatherstrip, Liftgate	67881-53010	.4	125.63
5 Stay Assy, Liftgate	R 68950-80109	.2	113.04
	L 68960-80064	.2	113.04
6 Bolt, Stay Support	R/L 68961-40010		0.00
¶Included w/Liftgate Stay Assy			
7 Bracket, Stay	R 68945-53010		6.04
8 Hinge, Liftgate	R/L 68810-53010	#.2	33.18
#w/Liftgate Removed			
9 Latch, Liftgate	69350-53010	#.3	166.93
#w/Lower Liftgate Trim Assy Removed			
10 Cover, Striker			
Black	69415-53010-C0		11.98
Ivory	69415-53010-A0		11.98
11 Striker	69430-53010	.2	17.75
12 Handle, Liftgate	69023-53010	.2	132.61

EXTERIOR TRIM

Refinish Liftgate Spoiler.....	1.4
Refinish Outside Garnish.....	.4
R&I Liftgate Spoiler.....	#.4
#Includes R&I/R&R Upper Liftgate Trim	
R&I Outside Garnish.....	#.4
#Includes R&I/R&R Lower Liftgate Trim Assy	

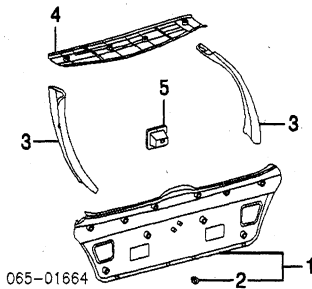


065-01663

1 Spoiler, Liftgate	Black (Code 202)	76871-53020-C0	#.3	470.68
	Blue (Code 8N8)	76871-53020-J0	#.3	470.68
Gray (Code 1C6)		76871-53020-B1	#.3	470.68
		76871-53020-G0	#.3	470.68
Green (Code 6R4)		76871-53020-F1	#.3	470.68
		76871-53020-D0	#.3	470.68
Gold (Code 585)		76871-53020-B0	#.3	470.68
		76871-53020-A1	#.3	588.34
Red (Code 3P0)		76871-53020-F0	#.3	470.68
		76871-53020-F0	#.3	470.68
Silver (Code 1C0)		76871-53020-B0	#.3	470.68
		76871-53020-A1	#.3	588.34
White (Code 062)		76871-53020-A1	#.3	588.34
		76871-53020-F0	#.3	470.68
Yellow (Code 576)		76871-53020-F0	#.3	470.68
		76871-53020-F0	#.3	470.68
#w/Upper Liftgate Trim Removed				
2 Nameplate (Adhesive)	"LEXUS"	75441-53030	.2	19.99
	"IS 300"	75443-53030	.2	23.46
3 Emblem (Adhesive)		75431-53030	.2	18.63
4 Garnish, Outside	Black (Code 202)	76811-53020-C0	#.2	56.10
	Blue (Code 8N8)	76811-53020-J0	#.2	56.10
Gray (Code 1C6)		76811-53020-B1	#.2	56.10
		76811-53020-G0	#.2	56.10
Green (Code 6R4)		76811-53020-F1	#.2	56.10
		76811-53020-D0	#.2	56.10
Gold (Code 585)		76811-53020-B0	#.2	56.10
		76811-53020-A1	#.2	56.10
Red (Code 3P0)		76811-53020-B0	#.2	56.10
		76811-53020-A1	#.2	56.10
Silver (Code 1C0)		76811-53020-B0	#.2	56.10
		76811-53020-A1	#.2	56.10
White (Code 062)		76811-53020-B0	#.2	56.10
		76811-53020-A1	#.2	56.10
Yellow (Code 576)		76811-53020-B0	#.2	56.10
		76811-53020-A1	#.2	56.10
#w/Lower Liftgate Trim Assy Removed				
5 Protector, Garnish	76821-53020		2.47	
6 Clip, Garnish (2)	75819-20060		0.00	

INTERIOR TRIM

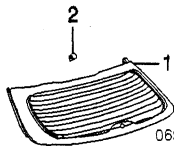
R&L Lower Liftgate Trim Assy	.3
R&L Upper Liftgate Trim	.2



065-01664

1 Trim Assy, Lower Liftgate			
Black	67750-53010-C0	.3	159.93
Ivory	67750-53010-A0	.3	159.93
2 Clip, Lower Trim	90467-10161		.80
¶Included w/Lower Liftgate Trim Assy			
3 Trim, Side Liftgate			
Charcoal	R 64791-53010-B0	#.1	37.44
	L 64792-53010-B0	#.1	37.44
Ivory	R 64791-53010-A0	#.1	37.44
	L 64792-53010-A0	#.1	37.44
#w/Upper Liftgate Trim Removed			
4 Trim, Upper Liftgate			
Charcoal	67759-53010-B0	.2	62.64
Ivory	67759-53010-A0	.2	62.64
5 Handle, Pull			
Black	74811-53010-C0		9.16
Ivory	74811-53010-A0		9.16

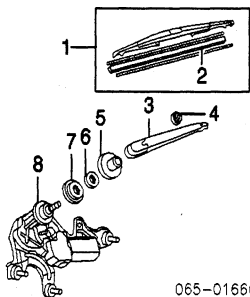
GLASS & PARTS



065-01665

1 Glass, Liftgate			
Lexus	68131-53090	#2.5	670.82
NAGS	FB21481GTY	#2.5	0.00
#Includes Clean Up Old Adhesive as Necessary			
2 Spacer, Glass	R 64818-53010		0.00
	L 64819-53010		0.00

WIPER SYSTEM



065-01666

1 Blade Assy, Wiper	85242-63010	.1	14.16
2 Insert, Wiper	85214-30280	.1	0.00
¶Included w/Wiper Blade Assy			
3 Arm, Wiper	85241-53010	#.2	32.18
#Includes R&R Wiper Blade Assy or Wiper Insert			
4 Nut, Wiper Arm	90179-06158		.93
5 Cover, Shaft	85132-31020		0.00
6 Nut, Pivot	90099-05157		4.20
7 Washer	85134-21030		0.00
8 Motor, Wiper	85130-53010	#.4	267.29
#w/Lower Liftgate Trim Assy Removed			

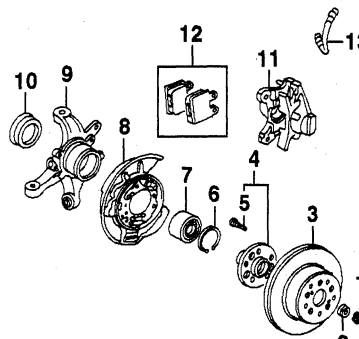
REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

R&L Suspension (One Side)	R/Lm	2.5
O/H Suspension (Includes R&L)		
One Side	R/Lm	3.4
Both Sides	m	6.3
Adjust Four Wheel Alignment	m	2.6
Adjust Rear Wheel Alignment	m	1.7
Bleed Brake System	m	.5

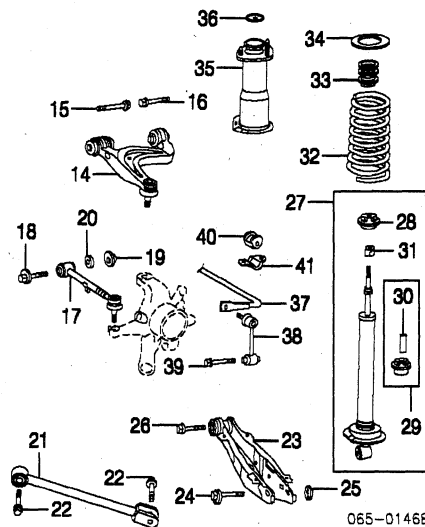
NOTE 1: R&L/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



065-01165

1 Plate, Lock Nut	R/L	42428-24010		6.39
2 Nut, Axle	R/L	90179-26006	m	2.59
3 Rotor, Brake	R/L	42431-30260	m	#.6 158.70
#R&R Both Sides 1.0				
4 Hub Assy	R/L	42301-30040	m	#2.4 227.43
5 Stud, Lug (5/Side)	R/L	90942-02070	m	1.90
¶Included w/Hub Assy				
6 Ring, Snap	R/L	90520-77001	m	#2.4 4.61
7 Bearing, Axle	R/L	90369-49002	m	#2.4 68.27
8 Plate, Backing	R	46503-30090	m	#2.4 202.61
	L	46504-30090	m	#2.4 202.61
9 Carrier, Axle	R	42304-51010	m	#2.4 214.50
	L	42305-51010	m	#2.4 214.50
10 Deflector, Otr Dust	R/L	42451-30010	m	#2.4 10.84
#R&R One Side Complete, Both Sides 4.6				
11 Caliper, Brake	R	47730-30470	m	#.5 300.90
	L	47750-30470	m	#.5 300.90
#R&R Both Sides .8, w/Rotor Removed Deduct .3				
12 Pad Set, Brake		04466-30161	m	#1.0 44.55
#Deduct .5 for Each Caliper Removed				
13 Hose, Brake	R/L	90947-02C29	m	#.3 33.94
#w/Rotor Removed Deduct .2				

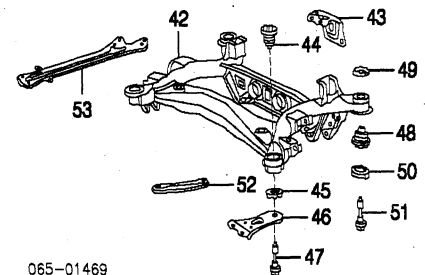


065-01468

14 Arm, Upper Control	R	48770-53010	m	#1.8 212.36
	L	48790-53010	m	#1.8 212.36
#w/Axle Carrier Removed Deduct 1.3				
15 Bolt, Front Arm Mtg	R/L	90105-12104		2.86
16 Bolt, Rear Arm Mtg	R/L	90105-12299		2.82
17 Link, Toe Control	R/L	48705-53010	m	#.7 47.25
#w/Axle Carrier Removed Deduct .4				
18 Bolt, Inr Camber Adjust	R/L	48190-30060	m	8.39
19 Cam, Otr Camber Adjust	R/L	48198-30080		9.77
20 Cam, Inr Camber Adjust	R/L	48756-53010	m	1.92
21 Rod, Strut	R/L	48710-53010	m	.9 92.16
22 Bolt, Strut Rod (2/Side)	R/L	90119-12154		2.86
23 Arm, Lower Control	R	48730-51010	m	#1.3 101.53
	L	48740-51010	m	#1.3 101.53
#w/Axle Carrier Removed Deduct .9				
24 Bolt, Otr Camber Adjust	R/L	48190-30040	m	10.36
25 Cam, Otr Camber Adjust	R/L	48198-30060	m	13.13
26 Bolt, Lwr Arm Mtg	R/L	90105-14082		3.56
27 Absorber Assy, Shock	R/L	48530-59355	m	#1.4 57.88
28 Cushion, Up Absorber	R/L	90948-01062	m	#1.4 6.10
29 Cushion Assy, Absorber	R/L	90948-01063	m	#1.4 8.92
30 Collar, Absorber (a)	R/L	90387-12050	m	#1.4 8.19
(a) Included w/Absorber Cushion Assy				
31 Nut, Absorber	R/L	90177-12002		.93
¶Included w/Shock Absorber Assy				
32 Spring, Coil	R/L	48231-53030	m	#1.4 82.72
33 Bumper, Shock	R/L	48341-51010	m	#1.4 28.17
34 Insulator, Coil Spring	R/L	48257-30060	m	#1.4 5.18
35 Support, Shock	R/L	48750-51010	m	#1.4 121.43
36 Washer, Up Mtg	R/L	90948-03021	m	#1.4 7.00
#R&R One Side Complete, Both Sides 2.6, w/Lower Arm Removed Deduct .9				

37 Bar, Stabilizer		48812-51010	m	#.9 88.79
38 Link, Stabilizer	R/L	48830-51010	m	#.9 53.19
39 Bolt, Stab Link	R/L	90105-08356	m	#.9 .89
40 Bushing, Stab Mtg	R/L	48818-30100	m	#.9 10.06
41 Brkt, Stab Mtg	R/L	48832-30050	m	#.9 6.07

#R&R Complete, Not Included in O/H



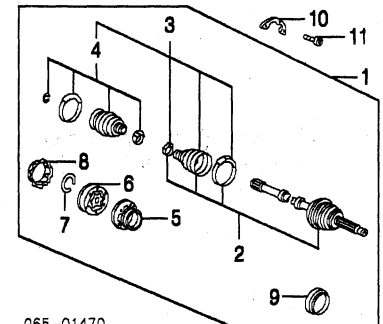
065-01469

42 Crossmember, Rear Susp		51206-53020	m	#6.7 537.99
#Includes R&R Rear Susp Xmbr Braces, Deduct 1.6 For Each Suspension Side Removed, Not Included in O/H				
43 Hook, Transport	R	51967-30020		37.09
	L	51968-30040		39.18
44 Cushion, Front Mtg	R/L	52271-53010	m	# 43.06
45 Stopper, Up Front	R/L	52278-53010	m	# 8.62
46 Stopper, Lwr Front	R	52203-53010	m	# 30.64
	L	52204-53010	m	# 30.64
47 Bolt, Front Mtg	R/L	52286-53010	m	# 35.35
48 Cushion, Rear Mtg	R/L	52275-53011	m	# 63.71
49 Stopper, Up Rear	R/L	52277-53010	m	# 12.75
50 Stopper, Lwr Rear	R/L	52283-30050	m	# 13.45
51 Bolt, Rear Mtg	R/L	52285-30021		17.22
52 Brace, Sub-Frame	R/L	52295-50010	m	# 27.05
#Not Included in O/H				
53 Brace, Rear Susp Xmbr	R	52297-53010	m	#.6 46.22
	L	52298-53010	m	#.6 46.22
#R&R Both .9				

REAR DRIVE AXLE

R&L Axle Shaft Assy	R/Lm	#1.0
O/H Axle Shaft Assy (Includes R&L)	R/Lm	#1.6
#w/Axle Carrier Removed Deduct .7		

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



065-01470

1 Shaft Assy, Axle	R	42330-30120	m	#1.0 814.11
	L	42340-30120	m	#1.0 814.11
#w/Axle Carrier Removed Deduct .7				
2 Joint, Outer Axle	R	42370-39135	m	#.6 527.86
	L	42380-39055	m	#.6 512.33
3 Boot Assy, Axle	R/L	04437-30060	m	#.6 37.30
4 Boot Kit, Inr Joint (a)	R/L	04437-30050	m	#.6 25.28
(a) Included w/Axle Boot Assy				
5 Cover, Inner Joint	R/L	43446-30010	m	13.38
6 Joint, Inner	R/L	43409-30030	m	#.6 329.76
7 Ring, Snap	R/L	90520-26028	m	#.6 2.04
8 Cover, Joint End	R/L	42344-30030	m	#.6 9.07
9 Deflector, Inr Dust	R/L	42453-50010	m	#.6 7.55
¶Included w/Axle Shaft Assy				
#R&R One Side Complete, w/Axle Shaft Assy Removed				
10 Washer, Joint (3/Side)	R/L	43489-30020	m	4.91
11 Bolt, Inr Joint (6/Side)	R/L	90110-10016	m	1.33

FUEL TANK

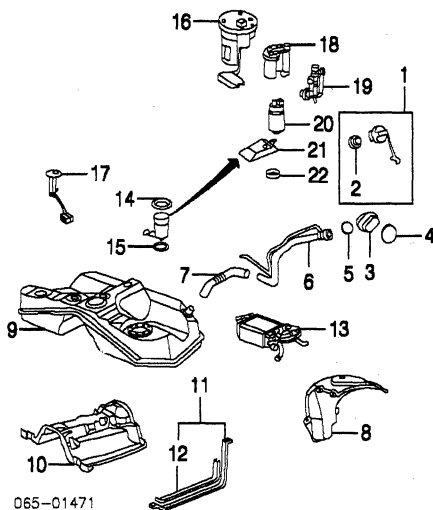
R&L Fuel Tank		2.5
---------------	--	-----

NOTE: R&L/R&R Does Not include drain fuel.

Illustration Located in Next Column

1 Cap Assy, Filler		77300-53010		13.38
2 Gasket, Cap		77316-16010		11.86
¶Included w/Filler Cap Assy				
3 Shield, Outer Pipe				
2001				
To 1-01		77291-53021		22.91
From 1-01		77291-53021		22.91
2002		77291-53021		22.91

FUEL TANK Cont'd



065-01471

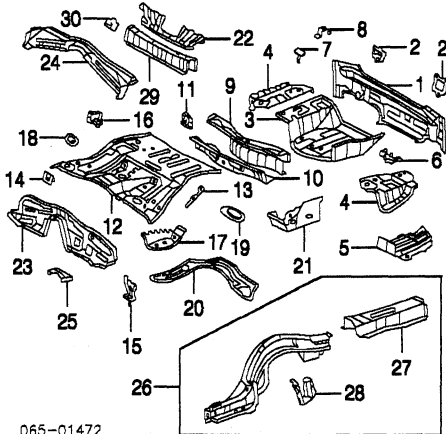
4 Ring, Outer Pipe	77391-53010	2.80
5 Ring, Inner Pipe	77391-53020	2.20
6 Pipe, Fuel Filler	77201-53040	#.6 108.48
7 Hose, Fuel Filler	77213-53010	#.6 34.35
#R&R Complete		
8 Protector, Fuel Pipe	77277-53010	48.63
9 Tank, Fuel	77001-53030	m #2.8 441.88
#Includes R&R Fuel Sender & Pump		
10 Protector, Tank	77606-53010	253.93
11 Band Assy, Tank Mtg	R/L 77601-51010	40.97
12 Seat, Tank Band	R/L 77681-32060	20.18
#Included w/Tank Mtg Band Assy		
13 Canister Assy-See Emission System Section		
14 Plate, Sender/Pump Mtg	77168-33040	18.69
15 Gasket, Mtg Plate	77169-02020	0.00
16 Sender, Fuel		
Primary	83320-59095	m #1.2 61.61
17 Sender, Fuel		
Secondary	83320-51010	m #1.2 61.61
18 Filter, Tank Fuel	23300-0A020	35.30
19 Regulator, Pressure	23020-46030	64.02
20 Pump, Fuel	23221-46120	m #1.2 290.32
#R&R Complete, Included in R&R Fuel Tank		
21 Filter, Fuel Pump	23217-46090	8.13
22 Cushion, Fuel Pump	23249-0A020	10.53

REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

SHEET METAL

Refinish Rear Body Panel.....	1.4
Add for Edge & Inside.....	.8

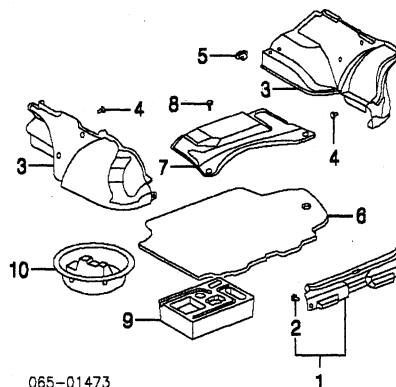


065-01472

1 Panel, Rear Body		
Sedan	58307-53020	#6.5 237.55
Wagon	58307-53040	#6.5 251.10
#Deduct 3.0 for Each Quarter Panel Removed, Deduction Includes Common Surfaces & Included Operations		
2 Reinft, Bumper Arm	R 58323-53020	27.05
	L 58324-53020	34.62
3 Pan, Rear Floor	58311-53010	#9.5 187.64
#w/Rear Body Panel Removed, Deduct 1.5 for Each Rear Floor Extension Removed		
4 Ext, Rear Floor	R 58313-53020	2.5 71.06
	L 58314-53020	2.5 71.06

5 Plate, Rear Side	L 57629-53010	89.22
6 Carrier, Jack	58791-30030	16.72
7 Reinft, Rear Floor Pan	58336-53010	6.04
8 Brkt, Spare Wheel	58351-53010	9.16
9 Crossmember, No.1 Rear Floor		
Sedan	57652-51010	2.5 104.62
Wagon	57652-53010	2.5 104.27
10 Crossmember, No.2 Rear Floor	57653-51010	2.5 50.72
11 Brkt, Rear Crossmember	57695-53010	7.56
12 Pan, Center Floor		
2001		
To 1-01	58211-53010	#15.0 285.71
From 1-01	58211-53011	#15.0 285.71
2002	58211-53011	#15.0 285.71
#w/Rear Floor Pan Removed		
13 Reinft, Center Floor	R 58213-51011	6.83
	L 58214-51011	6.83
14 Brkt, Frt Fuel Tank Mtg	R/L 57683-51010	22.17
15 Brkt, Ctr Fuel Tank Mtg	R 57691-53010	6.12
	L 57692-53010	6.12
16 Brkt, Rear Fuel Tank Mtg	R/L 58062-30010	20.28
17 Reinft, Belt Anchor		
2001		
To 1-01	R 57805-53010	50.72
	L 57806-53010	50.72
From 1-01	R 57805-53011	50.72
	L 57806-53011	50.72
2002	R 57805-53020	50.72
	L 57806-53020	50.72
18 Cover, No.1 Service Hole	58325-30010	10.48
19 Cover, No.2 Service Hole	58329-30020	20.01
20 Panel, Rear Body Floor	58312-53012	93.78
21 Cover, Sidemember	R 57627-53010	45.16
	L 57628-53010	45.16
22 Retainer, Room Partition	01 64293-53010	48.63
	02 64293-53011	48.63
23 Pan, Frt Center Floor	58212-51010	2.5 138.74
24 Crossmember, Ctr Floor	57461-51010	2.5 123.20
25 Reinft, Parking Brake Cable	58268-51011	16.89
26 Sidemember Assy, Rear		
Sedan	R 57601-53902	s #8.5 393.89
	L 57602-53902	s #8.5 393.89
Wagon	R 57601-53905	s #8.5 393.89
	L 57602-53908	s #8.5 451.48
#w/Rear Floor Pan Removed Deduct 3.0		
27 Ext, Sidemember		
Sedan	R 57615-53902	s #4.5 73.33
	L 57616-53902	s #4.5 73.33
Wagon	R 57615-53905	s #4.5 73.33
	L 57616-53903	s #4.5 73.33
#w/Rear Floor Pan Removed Deduct 2.5		
28 Reinft, Sidemember		
2001		
To 1-01	R 57641-53010	20.28
	L 57642-53010	20.28
From 1-01	R 57641-53011	20.25
	L 57642-53011	20.25
2002	R 57641-53011	20.25
	L 57642-53011	20.25
#Included w/Rear Sidemember Assy		
29 Crossmember, Front		
2001	57462-53010	2.0 95.87
2002		
Sedan	57462-53030	2.0 88.55
Wagon	57405-53010	2.0 129.46
30 Brkt, Fuel Tank Supt (2)	58366-30050	10.06

INTERIOR TRIM SEDAN

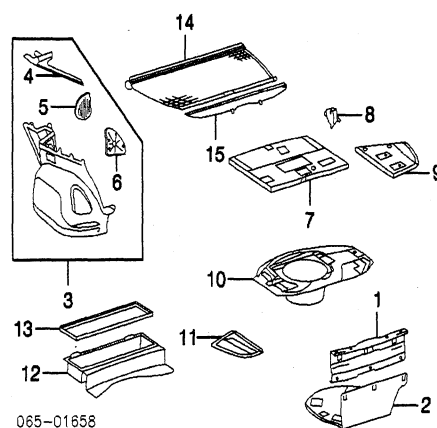


065-01473

1 Trim Assy, Rear		
Type 1	64716-53020-C0	.3 97.64
Type 2	64716-53010-C0	.3 101.47
2 Clip, Rear Trim	90467-10161	.80
#Included w/Rear Trim Assy		
3 Trim, Side Luggage Comp	R 64714-53020-C0	.4 292.87
	L 64715-53011-C0	.4 292.87
4 Clip, Comp Trim	R/L 90467-08186-C0	.85
#As Required		
5 Striker, Luggage Hold Belt (4)	58460-33010	12.39
6 Mat, Luggage Comp	01 64722-53020-C0	310.74
	02 64722-53050-C0	311.06
7 Cover, Comp Mat	64711-53020-C0	112.33
8 Clip, Cover (3)	90467-08186-C0	.85
9 Cushion, Spare Wheel	01 64777-53030	62.64
	02 64779-53080	325.43

10 Cover, Spare Wheel	64771-24020	68.94
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INTERIOR TRIM WAGON



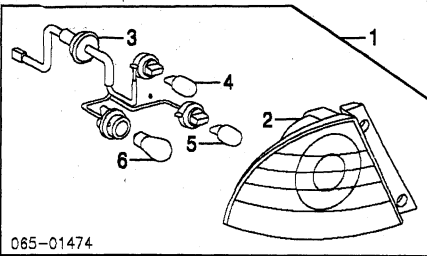
065-01658

1 Trim, Rear w/Speaker		
Black	58387-53020-C0	.3 143.45
Ivory	58387-53020-A0	.3 143.45
w/o Speaker		
Black	58387-53010-C0	.3 143.45
Ivory	58387-53010-A0	.3 143.45
Clip, Rear Trim (3)		
Black	90467-07090-C4	.88
Ivory	90467-07090-A0	1.06
2 Silencer, Rear Floor	58556-53010	114.77
3 Trim Assy, Side Luggage Comp		
w/Spare Wheel Cover		
Black	R 64731-53040-C0	.4 311.06
	L 64732-53040-C0	.4 329.93
Ivory	R 64731-53040-A0	.4 311.06
	L 64732-53040-A0	.4 327.01
w/o Spare Wheel Cover		
Black	R 64731-53020-C0	.4 0.00
	L 64732-53020-C0	.4 327.01
Ivory	R 64731-53020-A0	.4 0.00
	L 64732-53020-A0	.4 327.01
4 Cover, Upr Side Trim		
Black	R 64714-53030-C0	81.18
	L 64715-53020-C0	81.18
Ivory	R 64714-53030-A0	81.18
	L 64715-53020-A0	81.18
5 Grille, Speaker		
Black	R 64370-53030-C1	33.00
	L 64380-53020-C1	29.06
Ivory	R 64370-53030-A0	33.00
	L 64380-53020-A0	29.06
6 Cover, Rear Lamp		
Black	R 64745-53020-C0	48.31
	L 64746-53010-C0	48.31
Ivory	R 64745-53020-A0	48.31
	L 64746-53010-A0	48.31
#Included w/Side Luggage Comp Trim Assy		
Mat, Rear Floor		
Black	58412-53050-C0	412.85
Ivory	58412-53050-A0	412.85
7 Cover, Spare Wheel		
Black	58408-53020-C0	517.85
Ivory	58408-53020-A0	517.85
8 Bracket, Spare Wheel Cover	R 58428-53010	26.67
	L 58429-53010	26.67
9 Cover, Side Spare Wheel		
Black	R 58402-53020-C0	205.73
	L 58403-53010-C0	228.85
Ivory	R 58402-53020-A0	205.73
	L 58403-53010-A0	228.85
10 Tray, Spare Wheel		
w/Spare Wheel Cover	64779-53060	381.36
w/o Spare Wheel Cover	64779-53050	340.44
11 Comp, Side Tray	R 64741-53020	76.30
	L 64742-53010	84.34
12 Comp, Rear Floor		
Black	64991-53020-C0	223.57
Ivory	64991-53020-A0	223.57
13 Cover, Rear Floor Comp		
Black	58404-53010-C0	228.85
Ivory	58404-53010-A0	228.85
14 Cover, Tonneau		
Black	64910-53010-C0	.2 0.00
Ivory	64910-53010-A0	.2 0.00
15 Cap, Tonneau Cover End	64904-53010	0.00

REAR LAMPS

COMBINATION LAMP ON BODY SEDAN

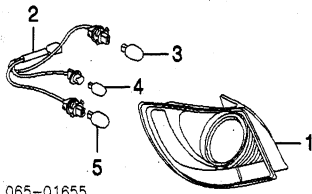
R&I Combination Lamp Assy	R/L	.3
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1 Lamp Assy, Combination	R	81550-53032-B0	.3	156.64
	L	81560-53032-B0	.3	156.64
2 Lens/Body¶	R	81551-53032-B0	.3	159.04
	L	81561-53032-B0	.3	159.04
3 Socket/Wire¶	R	81555-53030	.25	25.29
	L	81565-53030	.25	25.29
4 Bulb, Tail Lamp¶	R/L	90981-11048	#.2	3.94
5 Bulb, Signal Lamp¶	R/L	90981-13043	#.2	3.81
6 Bulb, Back-Up Lamp¶	R/L	90981-15009	#.2	6.07
¶Included w/Combination Lamp Assy				
#R&R One Side Complete				

COMBINATION LAMP ON BODY WAGON

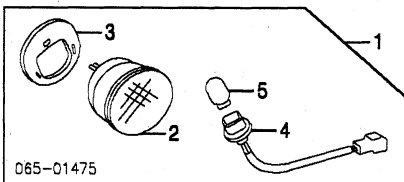
R&I Combination Lamp R/L .3



1 Lamp, Combination	R	81551-53060	.3	0.00
	L	81561-53060	.3	0.00
2 Socket/Wire	R/L	81555-53040	.25	25.22
3 Bulb, Tail Lamp	R/L	90981-11048	#.2	3.94
4 Bulb, Signal Lamp	R/L	90981-13043	#.2	3.81
5 Bulb, Back-Up Lamp	R/L	90981-11059	#.2	3.56
#R&R One Side Complete, Included in R&I/R&R Combination Lamp				

TAIL LAMP ON LUGGAGE LID SEDAN

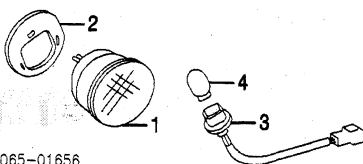
R&I Tail Lamp Assy R/L #.3
#Included in R&R Luggage Lid



1 Lamp Assy, Tail	R	81580-53011	#.3	86.32
	L	81590-53011	#.3	86.32
2 Lens/Body¶	R	81581-53011	#.3	37.09
	L	81591-53011	#.3	57.44
#Included in R&R Luggage Lid				
3 Gasket, Lens/Body¶	R/L	81584-53010		7.00
4 Socket/Wire¶	R/L	81585-53010		18.34
5 Bulb¶	R/L	90981-11048	.2	3.94
¶Included w/Tail Lamp Assy				

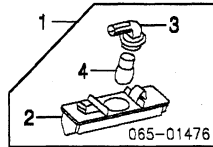
TAIL LAMP ON LIFTGATE WAGON

R&I Tail Lamp R/L #.3
#Included in R&R Liftgate Panel



1 Lamp, Tail	R	81581-53040	#.3	57.44
	L	81591-53040	#.3	57.44
#Included in R&R Liftgate Panel				
2 Gasket, Tail Lamp	R/L	81584-53040		6.97
3 Socket/Wire, Tail Lamp	R/L	81585-53040		18.31
4 Bulb	R/L	90981-13043	.2	3.81

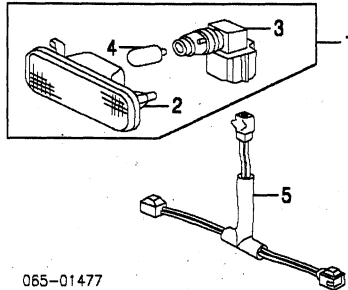
LICENSE LAMP



1 Lamp Assy, License	R/L	81270-30290	.2	23.92
	R/L	81270-53010	#.3	33.15
2 Lens/Body¶	R/L	81271-30290	.2	23.02
	R/L	81271-53010	#.3	18.85
#R&R Complete, Included in R&I Outside Garnish				
3 Socket, Bulb¶	R/L	90075-99005		6.15
4 Bulb¶	R/L	00234-00192	.2	1.37
¶Included w/License Lamp Assy				

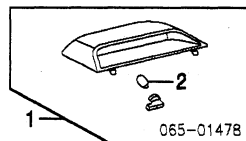
SIDE MARKER LAMP

R&I Side Marker Lamp R/L #.2
#Included in R&R or O/H Rear Bumper



1 Lamp Assy, Side Marker	R	81750-48010	#.2	26.13
	L	81760-48010	#.2	26.13
2 Lens/Body¶	R	81751-48010	#.2	19.06
	L	81761-48010	#.2	19.06
#Included in R&R or O/H Rear Bumper				
3 Socket, Bulb¶	R/L	90075-60005		7.08
4 Bulb, Side Marker¶				
2001	R/L	00234-00192	.2	1.37
To 6-00	R/L	00234-00194	.2	.42
From 6-00	R/L	00234-00194	.2	.42
2002	R/L	00234-00194	.2	.42
¶Included w/Side Marker Lamp Assy				
5 Harness, Lamp	R/L	81755-53010		7.36

HIGH MOUNT STOP LAMP



1 Lamp Assy, Stop				
Sedan				
Deck Lid Mtd				
Black		81570-53040-C0	.3	93.94
Ivory		81570-53040-A0	.3	93.94
Spoiler Mtd		81570-53050		161.11
Wagon		81570-53070	#.3	161.11
#w/Upper Liftgate Trim Removed, Included in R&R Liftgate Spoiler				
2 Bulb¶		90981-11059		3.56
¶Included w/Stop Lamp Assy				

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

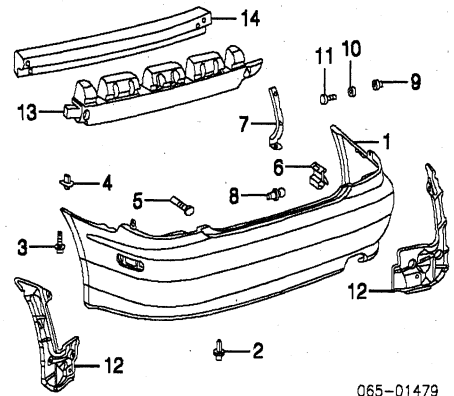
SEDAN

Refinish Rear Cover	2.5
R&I Rear Cover.....	1.4
O/H Rear Bumper Assy (Includes R&I)	#2.2
#Includes R&I/R&R Side Marker Lamp	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

Illustration Located in Next Column

1 Cover, Rear (P)	52159-53902	#2.0	255.43
(P) Paint to Match			
#Includes R&I/R&R Side Marker Lamp			

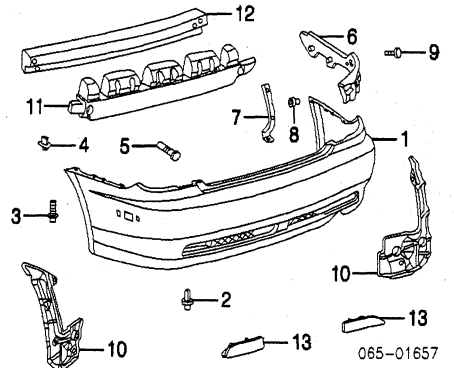


2 Clip, Cover (4)		90467-08185		.85
3 Bolt, Side	R/L	90159-60431		.64
4 Bracket, Seal	R/L	52197-53010		1.14
5 Bolt, Bumper Mtg (4)		52791-12010		6.79
6 Support, Side Bumper	R/L	52155-53010		7.36
7 Bracket, Side Bumper	R	52157-53010		10.63
	L	52158-53010		10.63
8 Guide, Side Support	R/L	52187-16070		2.07
9 Stay, Side Mtg	R/L	52185-53010		1.14
10 Spacer, Side Mtg Brkt	R/L	52188-53010		1.00
11 Screw, Side Bracket	R/L	90159-50311		.56
12 Seal, Side Bumper	R	52591-53010		28.88
	L	52592-53010		28.88
13 Absorber, Impact		52615-53020	IOH	57.58
14 Bar, Reinforcement		52171-53020	IOH	378.54

WAGON

Refinish Rear Cover	2.5
R&I Rear Cover.....	1.4
O/H Rear Bumper Assy (Includes R&I)	2.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover, Rear (P)		52159-53904	2.0	241.11
(P) Paint to Match				
2 Clip, Cover (4)		90467-08185		.85
3 Bolt, Side	R/L	90159-60431		.64
4 Bracket, Seal	R/L	52197-53010		1.14
5 Bolt, Bumper Mtg (4)		52791-12010		6.79
6 Retainer, Side Bumper	R	52575-53010		80.48
	L	52576-53010		80.48
7 Bracket, Side Bumper	R	52157-53030		10.63
	L	52158-53030		10.63
8 Stay, Side Mtg	R/L	90189-06029		.75
9 Screw, Side Bracket (2/Side)	R/L	90159-60500		.56
10 Seal, Side Bumper	R	52591-53010		28.88
	L	52592-53010		28.88
11 Absorber, Impact		52615-53040	IOH	47.60
12 Bar, Reinforcement		52171-53050	IOH	378.54
13 Reflector	R	81910-53010		18.01
	L	81920-53010		18.01