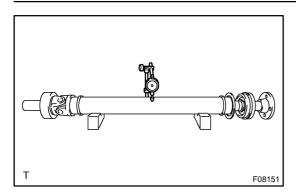
PR05E-01



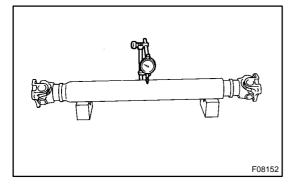
INSPECTION

1. INSPECT RUNOUT OF INTERMEDIATE SHAFT

Using a dial indicator, inspect the intermediate shaft runout.

Maximum runout: 0.8 mm (0.031 in.)

If the runout is greater than the maximum, replace the intermediate shaft sub-assembly.

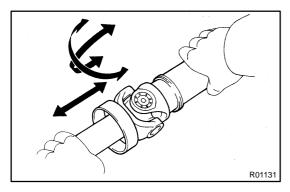


2. INSPECT RUNOUT OF PROPELLER SHAFT

Using a dial indicator, inspect the propeller shaft runout.

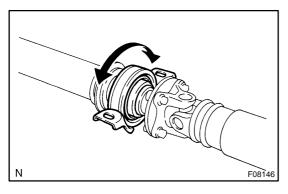
Maximum runout: 0.8 mm (0.031 in.)

If the runout is greater than the maximum, replace the propeller shaft assembly.



3. INSPECT SPIDER BEARING

- (a) Check if the spider bearing rotates smoothly.
- (b) Check if there any play in the spider bearing. If necessary, replace the propeller shaft assembly or intermediate shaft sub-assembly.



4. INSPECT CENTER SUPPORT BEARING

- (a) Check if the bearing turns smoothly.
- (b) Check for crack in or damage to the cushion.

If the center support bearing is damaged, worn or does not turn smoothly, replace it.

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Author: Date: 1663