

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
REFRIGERANT LINE			
Condenser x Discharge hose	10	100	7
Condenser x Liquid tube	10	100	7
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Suction line (Block joint)	10	100	7
A/C unit x Liquid and suction tubes	10	100	7
AIR CONDITIONER UNIT			
Tube connector x Expansion valve x Tube and accessory	4.1	42	36 in.·lbf
Tube and accessory x Evaporator	4.1	42	36 in.·lbf
COMPRESSOR AND MAGNETIC CLUTCH			
Compressor x Engine (Bolt)	52	530	38
Compressor x Engine (Nut)	52	530	38
Compressor x Engine (Stud bolt)	26	265	19
PS pump bracket x Compressor x Engine	52	530	38
PS pump bracket x Compressor bracket Engine	58	590	43
Compressor bracket x Engine	39	400	29
Pump stay x Compressor bracket	39	400	29
Compressor bracket x Compressor	58	590	43
Pressure plate x Compressor	13.2	135	9
CONDENSER			
Cap x Condenser	12.3	125	9
CONDENSER FAN			
Radiator x Cooling fan assembly	5	50	44 in.·lbf
PRESSURE SWITCH			
Pressure switch x Liquid tube	10	100	7
ENGINE COOLANT TEMPERATURE (ECT) SWITCH			
Engine coolant temperature (ECT) switch x Radiator	7.4	75	65 in.·lbf