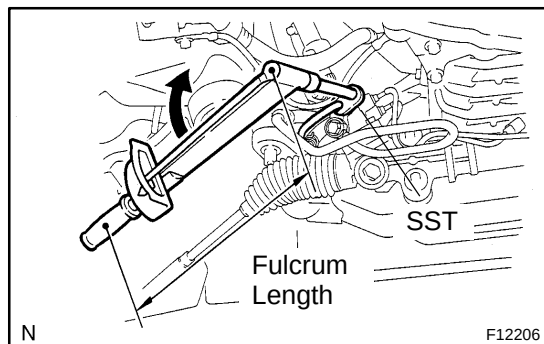


INSTALLATION

1. INSTALL GROMMET, BRACKET AND PS GEAR ASSEMBLY

Install the grommet, bracket and PS gear assembly with the 4 bolts.

Torque: 74 N·m (750 kgf·cm, 54 ft·lbf)



2. CONNECT RETURN TUBE

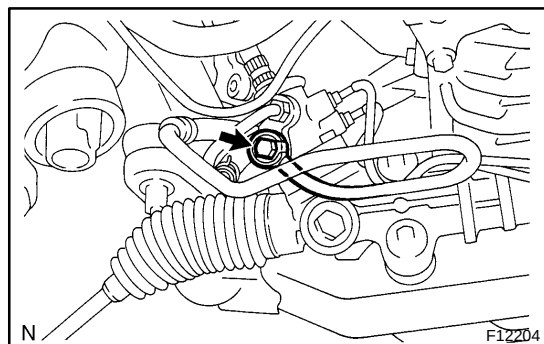
Using SST, connect the return tube.

SST 09023-38400

Torque: 40 N·m (410 kgf·cm, 30 ft·lbf)

HINT:

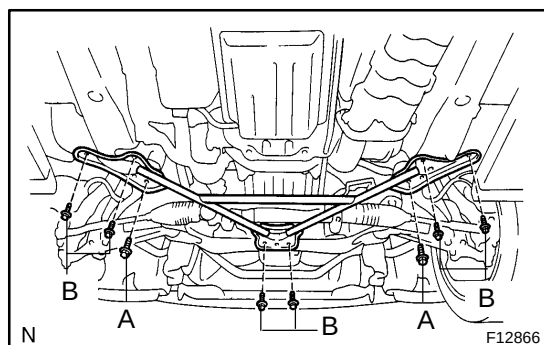
- Use a torque wrench with a fulcrum length of 345 mm (13.58 in).
- This torque value is effective in case that SST is parallel to a torque wrench.



3. CONNECT PRESSURE FEED TUBE

Install a new gasket, then connect the pressure feed tube with the union bolt.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)



4. INSTALL FRONT SUSPENSION MEMBER BRACE

Install the front suspension member brace with the 8 bolts.

Torque:

Bolt A: 119 N·m (1,210 kgf·cm, 88 ft·lbf)

Bolt B: 58 N·m (590 kgf·cm, 43 ft·lbf)

5. CONNECT SLIDING YOKE (See page [SR-25](#))

6. INSTALL NO. 2 ENGINE UNDER COVER

7. CONNECT RH AND LH TIE ROD ENDS

(See page [SA-37](#))

8. INSTALL RH AND LH FRONT BRAKE CALIPERS

(See page [BR-26](#))

9. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

10. CENTER SPIRAL CABLE (See page [SR-25](#))

11. INSTALL STEERING WHEEL

- Align the matchmarks on the steering wheel and steering column main shaft.
- Temporarily tighten the steering wheel set nut.
- Connect the connector.

12. BLEED POWER STEERING SYSTEM
(See page [SR-4](#))
13. CHECK STEERING WHEEL CENTER POINT
14. TORQUE STEERING WHEEL SET NUT
Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)
15. INSTALL STEERING WHEEL PAD (See page [SR-25](#))
16. CHECK FRONT WHEEL ALIGNMENT
(See page [SA-5](#))