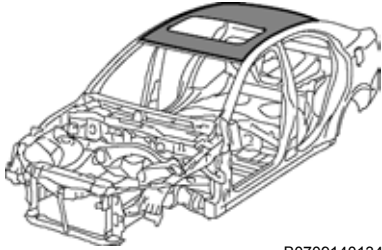


ROOF PANEL (ASSY): w/ Moon Roof



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Symbol meaning

REMOVAL

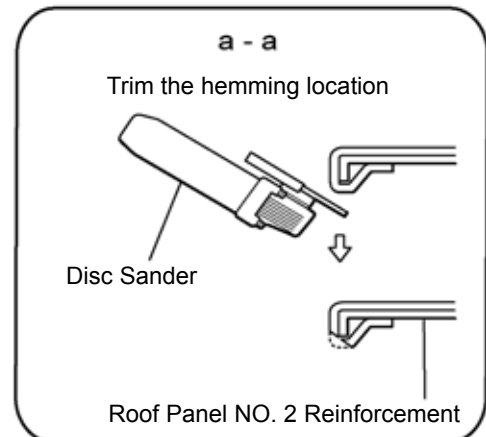
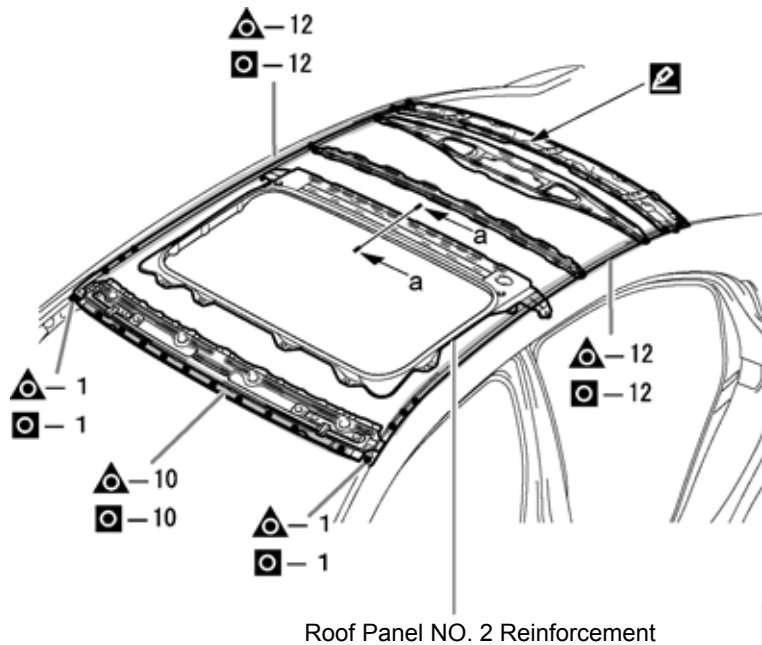
△ : Remove Weld Points

INSTALLATION

◻ : MIG Plug Weld ◉ : Spot MIG Weld

◻ : Body Sealer

REMOVAL-INSTALLATION



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REMOVAL POINT

- 1 If reusing the roof panel NO. 2 reinforcement, trim the hemming location using a disc sander etc.

INSTALLATION POINT

- 1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and roof panel NO. 4 reinforcement.

HINT:

- 1) Apply just enough sealer for the new parts to make contact.
- 2 After the roof panel reinforcement is welded to the new parts, install on the car.
- 3 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

Symbol meaning

REMOVAL

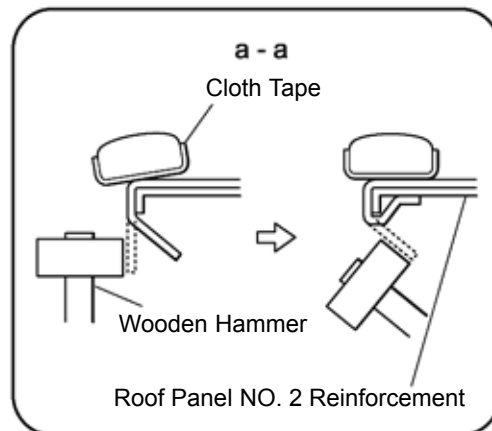
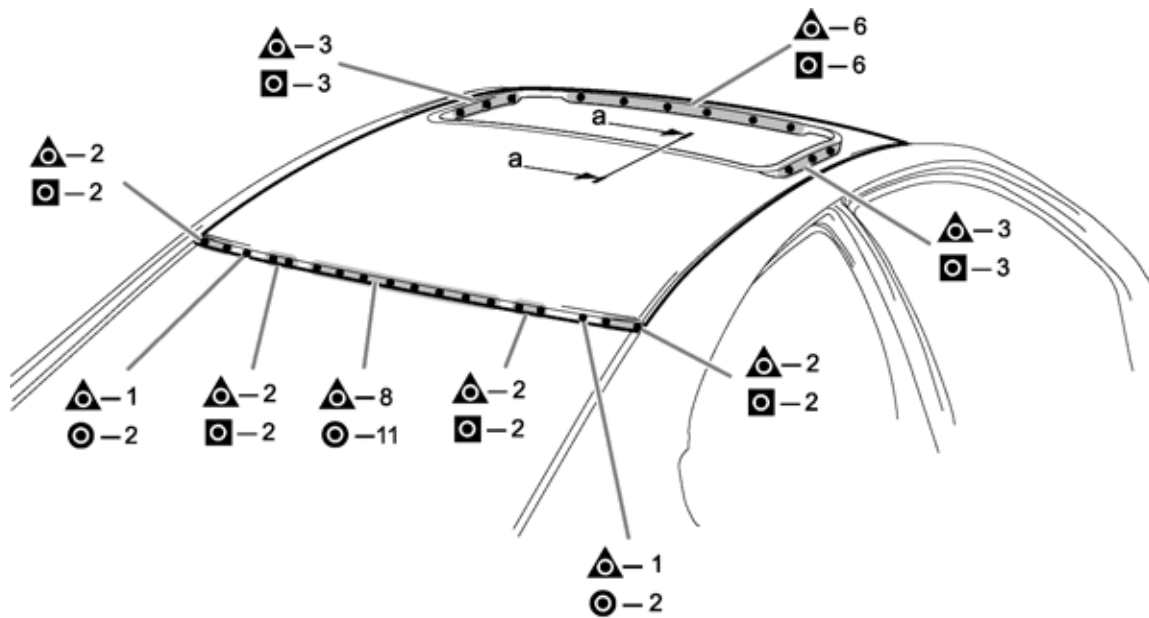
△ : Remove Weld Points

INSTALLATION

◻ : MIG Plug Weld

○ : Spot MIG Weld

▨ : Body Sealer



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INSTALLATION POINT

- 1 Bend the flange hem with a wooden hammer and dolly.

HINT:

- 1) *Perform hemming three steps, being careful not to warp the panel.*
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 5 After welding, apply polyurethane foam to the corresponding parts. (See the paint-coating)